



DPA Cutting Unit - Models 04610, 04611 & 04616 Rollers









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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
R&R I	Rollers					
2	R140-5560	105-5776, 106-6945, 107-3509, 119-4093, 120-9595, 140-5560	Roller - Smooth 2 in Steel Rear	1		
3	R107-9036	107-7632, 107-9036	Roller - Smooth Tubular Aluminum	3		
	Detail Description: Constructed with a through shaft, this light weight aluminum roller uses a through shaft and ball bearings.:					
4	R107-9039	106-2612, 107-3500, 107-9039	Roller - Smooth Tubular Steel	3		
	Detail Description: Constructed with a through shaft, this steel roller uses a through shaft and ball bearings.:					
5	R115-7388	115-7388, 140-5681	Roller - Smooth Tubular Steel 2-1/2 in Dia	3		
	Detail Description: Constructed with a through shaft, this steel roller uses a through shaft and ball bearings.:					
6	R107-9037	106-6944, 107-9037	Roller - Narrow Grooved Machined Aluminum	3		
	Detail Description: Constructed with a through shaft, this aluminum roller is machined with narrow grooves and uses ball bearings.:					
7	R115-7360	115-7360	Roller - Narrow Grooved Machined Aluminum - 2 1/2	3		
	Detail Description: Constructed with a through shaft, this aluminum roller is machined with narrow grooves and uses ball bearings.:			h		
8	R107-9038	106-2627, 107-9038	Roller - Wide Grooved Machined Aluminum	3		
	•	9	shaft, this aluminum roller is machined wit ound contact and uses ball bearings.:	h		

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9	R115-7386	115-7386	Roller - Wide Grooved Machined Aluminum - 2-1/2 Dia	3		
	Detail Description: Constructed with a through shaft, this aluminum roller is machined with 1-1/8" wide grooves for the least amount of ground contact and uses ball bearings.:					
10	R150340		Roller - Smooth UHMW Polyethylene	3		
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:					
Overl	haul Kits					
20	R107-1594	107-1594	Overhaul Kit - Roller	0		
	Detail Description: Includes 2 ea.: R106-6941 Seals, R106-6942 V-Rings & R251-347 Bearings:					
21	R101395		Overhaul Kit - UHMW Roller	0		
	Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:					
Othe	r Parts Available					
30	R106-6940	106-6940	Shaft	1		
	Tech Note: Ser# 240000001-311999999:					
30	R104-2606	104-2606, 108-8625	Shaft	1		
	Tech Note: Ser# 230000001-230999999:					
31	R150336		Shaft - 1 SS Front Roller	1		
32	R251-347	251-347, 72-5690	Bearing - Ball	2		
33	R106-6941	106-6941	Seal - Double Lip	2		
33	R150614	99-3842	Seal	2		

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34	R106-6942	106-6942	V-Ring - Roller	2	
34	R107-3238	107-3238	V-Ring - Reel	2	
35	R114-3745	106-6939, 108-3151, 114-3745, 114-5411	Locknut - Bearing - Stainless	2	
36	R150347T		Seal - Nonstick Lip	2	
37	R150334A		Washer - Thrust SAE660 Bronze	2	
38	R150333		Washer - Flat Keyed Outer SS	2	
39	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
40	R119-4090	119-4090	Shaft - Roller - Hardened	1	
41	R99-6216	99-6216	Tube - Grooved - 1 1/8 Spacing	1	
46	R106-9095-01	106-9095-01	Scraper - Assy	3	
47	R256-239	256-239	Bearing	6	
48	R106-9093	106-9093	Spring - RH - SS	3	
49	R106-9094	106-9094	Spring - LH - SS	3	
50	R106-9091	106-9091	Pin - Scraper	6	
51	R33094-00	33094-00, 93-5914	Washer - Flat - 8mm Hardened	6	
52	R33024-00	33024-00	Locknut - 8mm x 1.25	6	
53	R33113-016	33113-016, 48-7620	Bolt - Hex Washer M6-1.0 x 12	12	

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Item R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
54 R24M7139	24M7139, 3256-16, 33093-00, 43-5930	Washer - Flat 6mm	12	
55 R33023-00	33023-00, 48-7900, 49-7810	Locknut - ESNA 6mm x 1.0	12	