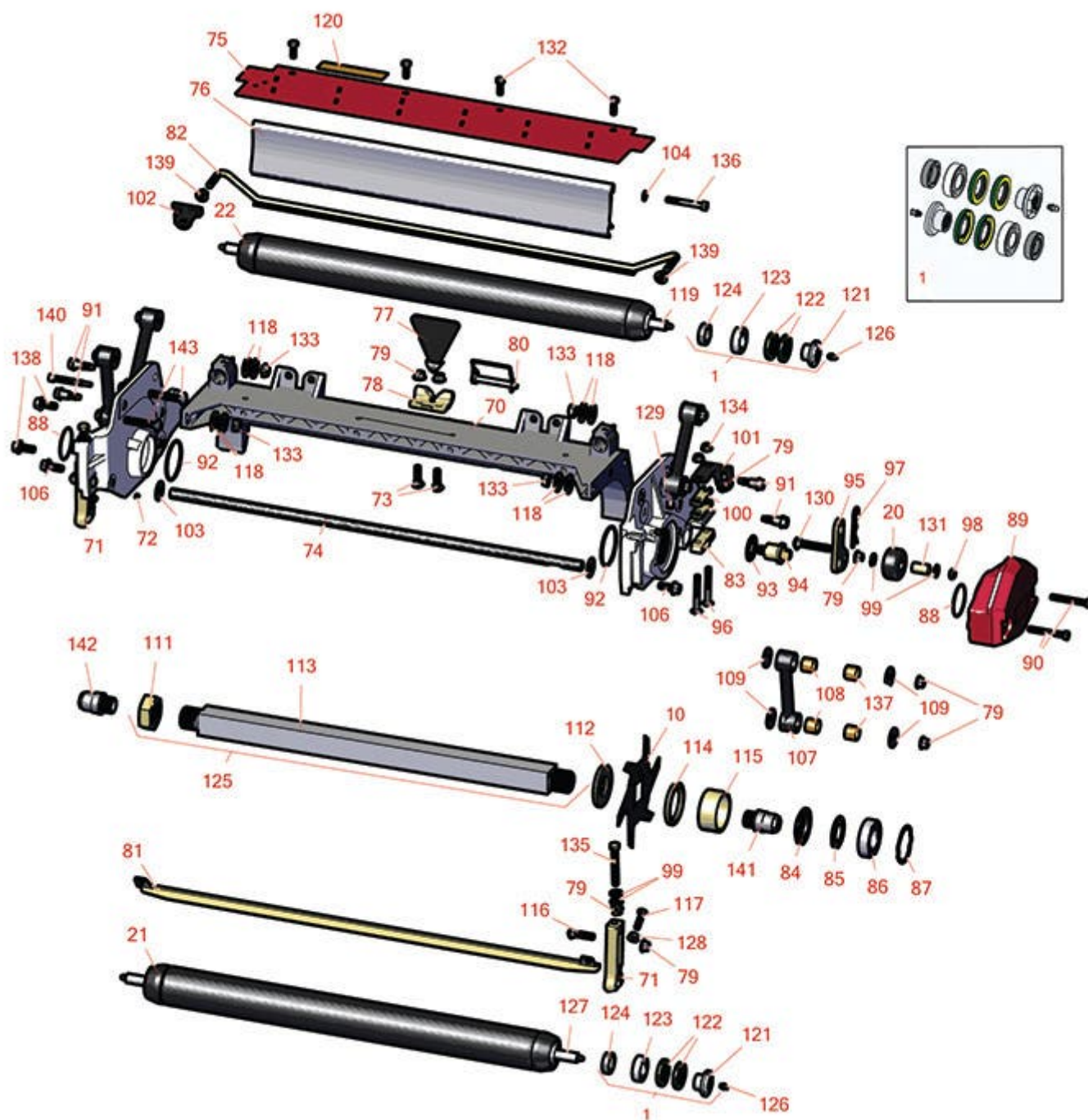




## Replaces Toro Reelmaster 3100-D Parts

27in DPA Verti-Cut Unit - Model 03203

27-inch Verticutter - Model 03203



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## Replaces Toro Reelmaster 3100-D Parts

27in DPA Verti-Cut Unit - Model 03203

27-inch Verticutter - Model 03203



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

### Overhaul Kits

|                                                                                                                                                       |                  |          |                       |   |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|----------|-----------------------|---|--|
| 1                                                                                                                                                     | <b>R114-5430</b> | 114-5430 | Overhaul Kit - Roller | 1 |  |
| <i>Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings &amp; R114-3745 Locknuts:</i> |                  |          |                       |   |  |

### Blades

|    |                    |                        |                                  |    |  |
|----|--------------------|------------------------|----------------------------------|----|--|
| 10 | <b>R93-3038-03</b> | 93-3038,<br>93-3038-03 | Blade - Vertical Mower 1/16x7.25 | 19 |  |
| 10 | <b>R106-8625</b>   | 106-8625               | Blade - Carbide Tip              | 19 |  |

### Rollers

|    |                  |                       |                                     |   |  |
|----|------------------|-----------------------|-------------------------------------|---|--|
| 20 | <b>R108-4293</b> | 108-4293              | Roller - UHMW                       | 2 |  |
| 21 | <b>R117-3759</b> | 117-3759,<br>137-6124 | Roller Assy - 27" Front Solid 2 1/2 | 1 |  |
| 22 | <b>R117-3756</b> | 117-3756,<br>137-6123 | Roller Assy - 27" Rear Solid 2 1/2  | 1 |  |

### Other Parts Available

|                                                   |                  |                                                            |                                       |   |  |
|---------------------------------------------------|------------------|------------------------------------------------------------|---------------------------------------|---|--|
| 70                                                | <b>R112-8935</b> | 112-8935                                                   | Frame - Center - 27 in Unit           | 1 |  |
| 71                                                | <b>R125-2796</b> | 125-2796                                                   | Bracket- Front HOC                    | 2 |  |
| <i>Detail Description: Fits 2013 &amp; Newer:</i> |                  |                                                            |                                       |   |  |
| 72                                                | <b>R3245-35</b>  | 3245-35                                                    | Screw - Set 1/4-28 x 1/4              | 1 |  |
| 73                                                | <b>R3231-25</b>  | 01-173-0610,<br>30-9970,<br>3231-25,<br>3231-3,<br>900064P | Bolt - Carriage 3/8-16 x 1-1/4        | 2 |  |
| 74                                                | <b>R112-8936</b> | 112-8936                                                   | Tube- Support - 27 in Units           | 1 |  |
| 75                                                | <b>R112-8942</b> | 112-8942                                                   | Front Grass Shield Assy - 27 in Units | 1 |  |

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## Replaces Toro Reelmaster 3100-D Parts

27in DPA Verti-Cut Unit - Model 03203

27-inch Verticutter - Model 03203



| Item No | R&R Part No.        | OEM Part No.                                    | Description                        | Qty Req | Order Quantity |
|---------|---------------------|-------------------------------------------------|------------------------------------|---------|----------------|
| 76      | <b>R125-1997</b>    | 125-1997                                        | Grass Shield - Rear 27 in Unit     | 1       |                |
| 77      | <b>R110-4088-03</b> | 110-4088-03,<br>119-8010-03                     | Kickstand                          | 1       |                |
| 78      | <b>R110-4058</b>    | 110-4058                                        | Bracket - Chain                    | 1       |                |
| 79      | <b>R104-8301</b>    | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570 | Locknut - 3/8-16 Nylon Flanged     | 10      |                |
| 79      | <b>R32128-19</b>    | 104-8301,<br>104-9301,<br>32128-19              | Locknut - 3/8-16 Flanged Top Lock  | 10      |                |
| 80      | <b>R107-7400</b>    | 107-7400                                        | Pin - Lynch                        | 1       |                |
| 81      | <b>R117-3753-03</b> | 117-3753-03                                     | Scraper-Full Front Roller 2 1/2 in | 1       |                |
| 82      | <b>R117-0993</b>    | 117-0993                                        | Scraper Rod Assy - 27 in           | 1       |                |
| 83      | <b>R106-3924</b>    | 106-3924                                        | Bracket - Rear Roller              | 2       |                |
| 84      | <b>R127-4284</b>    | 127-4284                                        | Washer - Special                   | 2       |                |
| 85      | <b>R115-3299</b>    | 115-3299                                        | Seal- Flocked                      | 2       |                |
| 86      | <b>R115-3296</b>    | 115-3296                                        | Bearing                            | 2       |                |
| 87      | <b>R105-5700</b>    | 105-5700,<br>115-5258                           | Wave Washer - Bearing              | 1       |                |
| 88      | <b>R112-6967</b>    | 112-6967                                        | O-Ring                             | 2       |                |
| 89      | <b>R119-0614-01</b> | 119-0614-01                                     | Weight                             | 1       |                |

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## Replaces Toro Reelmaster 3100-D Parts

27in DPA Verti-Cut Unit - Model 03203

27-inch Verticutter - Model 03203



| Item No | R&R Part No.     | OEM Part No.                                                                                                          | Description                      | Qty Req | Order Quantity |
|---------|------------------|-----------------------------------------------------------------------------------------------------------------------|----------------------------------|---------|----------------|
| 90      | <b>R101526</b>   | 01-150-0970,<br>01-178-0620,<br>20-53-AGD,<br>321-11,<br>3224-8,<br>323-11,<br>323-12,<br>323-31,<br>323-4,<br>323-47 | Bolt - Hex HD 3/8-16 x 2-1/2 GR5 | 2       |                |
| 91      | <b>R107-2979</b> | 107-2979                                                                                                              | Bolt - Shoulder                  | 6       |                |
| 92      | <b>R117-8177</b> | 117-8177                                                                                                              | O-Ring                           | 2       |                |
| 93      | <b>R3254-21</b>  | 3254-21                                                                                                               | Washer - 1 in Interl Star        | 2       |                |
| 94      | <b>R108-4289</b> | 108-4289                                                                                                              | Pin - Roller Mounting            | 2       |                |
| 95      | <b>R108-4286</b> | 108-4286                                                                                                              | Bracket - Adj                    | 2       |                |
| 96      | <b>R3230-7</b>   | 25-33-AGD,<br>3230-9                                                                                                  | Bolt - Carriage 5/16-18 x 2 1/2  | 4       |                |
| 97      | <b>R3290-355</b> | 01-159-0050,<br>3290-355,<br>58-5370                                                                                  | Pin - Bridge - Snap              | 2       |                |
| 98      | <b>R3296-59</b>  | 3296-59                                                                                                               | Locknut - 3/8-16 Nylon Jam       | 2       |                |
| 98      | <b>R444850</b>   | 3296-59                                                                                                               | Nut - 3/8-16 Jam Center Lock     | 2       |                |

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## Replaces Toro Reelmaster 3100-D Parts

27in DPA Verti-Cut Unit - Model 03203

27-inch Verticutter - Model 03203



| Item No | R&R Part No. | OEM Part No.                                                                                                                                                                                                                                                                                                                   | Description                      | Qty Req | Order Quantity |
|---------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|---------|----------------|
| 99      | R453011      | 01-166-0100,<br>01-166-0120,<br>01-166-0270,<br>01-166-0500,<br>01-166-0600,<br>01-166-0620,<br>132-4593,<br>2356-3,<br>237-12,<br>24-10-AD,<br>24-11-AD,<br>24-11-BD,<br>24-12-AD,<br>24-12-BD,<br>30-9310,<br>32-8190,<br>3256-24,<br>3256-3,<br>3256-36,<br>3256-4,<br>453011,<br>47-9950,<br>48-9220,<br>513458,<br>7-0052 | Washer - Flat 3/8 SAE Y/Zinc     | 4       |                |
| 100     | R119-0626    | 119-0626                                                                                                                                                                                                                                                                                                                       | Shim - Roller - 1/4 in - Slotted | 4       |                |
| 101     | R107-3279    | 107-3279                                                                                                                                                                                                                                                                                                                       | Bracket - Scraper - LH           | 1       |                |
| 102     | R107-3281    | 107-3281                                                                                                                                                                                                                                                                                                                       | Bracket - Scraper - RH           | 1       |                |
| 103     | R130-8094    | 130-8094                                                                                                                                                                                                                                                                                                                       | Washer                           | 2       |                |
| 104     | R3256-74     | 3256-74                                                                                                                                                                                                                                                                                                                        | Washer - Flat                    | 1       |                |
| 106     | R3234-11     | 3234-11                                                                                                                                                                                                                                                                                                                        | Bolt - Hex Washer HD             | 2       |                |
| 107     | R16-9759     | 16-9759                                                                                                                                                                                                                                                                                                                        | Link Assy                        | 4       |                |
| 108     | R94-8945     | 94-8945                                                                                                                                                                                                                                                                                                                        | Bushing - Bronze - Link Bar      | 8       |                |
| 109     | R93-8806     | 93-8806                                                                                                                                                                                                                                                                                                                        | Washer-Hardened                  | 16      |                |
| 111     | R3220-25     | 3220-25                                                                                                                                                                                                                                                                                                                        | Nut - Jam 1-3/8-12               | 2       |                |

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## Replaces Toro Reelmaster 3100-D Parts

27in DPA Verti-Cut Unit - Model 03203

27-inch Verticutter - Model 03203



| Item No                                     | R&R Part No.     | OEM Part No.                                       | Description                            | Qty Req | Order Quantity |
|---------------------------------------------|------------------|----------------------------------------------------|----------------------------------------|---------|----------------|
| 112                                         | <b>R105-0173</b> | 105-0173                                           | Washer - Verticut Shaft 1/4 in         | 2       |                |
| 113                                         | <b>R117-3760</b> | 117-3760                                           | Shaft Only - V-Cut                     | 1       |                |
| 114                                         | <b>R105-0177</b> | 105-0177                                           | Spacer - Verticut Shaft 1/4 in         | 1       |                |
| 115                                         | <b>R105-0172</b> | 105-0172                                           | Spacer - Verticut Shaft 1.2 in         | 18      |                |
| 116                                         | <b>R3231-4</b>   | 01-157-0440,<br>01-173-0612,<br>3231-4             | Bolt - Carriage 3/8-16 x 1-1/2         | 2       |                |
| 117                                         | <b>R322-16</b>   | 322-16,<br>Apr-00                                  | Bolt - Hex HD 5/16-18 x 1-1/8          | 2       |                |
| 118                                         | <b>R453013</b>   | 01-166-0140,<br>01-166-0700,<br>3256-5,<br>80-4850 | Washer - Flat 7/16                     | 4       |                |
| 119                                         | <b>R112-8918</b> | 112-8918                                           | Shaft - Long - Rear Roller - 27" Units | 1       |                |
| 120                                         | <b>R137-9706</b> | 137-9706                                           | Decal- Warning                         | 1       |                |
| <i>Tech Note: Ser# 405700000-:</i>          |                  |                                                    |                                        |         |                |
| 120                                         | <b>R93-6688</b>  | 93-6688                                            | Decal - Warning                        | 1       |                |
| <i>Tech Note: Ser# 400000000-405070000:</i> |                  |                                                    |                                        |         |                |
| 121                                         | <b>R114-3745</b> | 106-6939,<br>108-3151,<br>114-3745,<br>114-5411    | Locknut - Bearing - Stainless          | 4       |                |
| 122                                         | <b>R112-7494</b> | 112-7494                                           | Seal                                   | 4       |                |
| 123                                         | <b>R112-5290</b> | 112-5290,<br>251--346,<br>251-346,<br>72-5430      | Bearing - Stainless                    | 2       |                |
| 124                                         | <b>R114-3717</b> | 114-3717                                           | Seal                                   | 2       |                |

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27in DPA Verti-Cut Unit - Model 03203

27-inch Verticutter - Model 03203



| Item No | R&R Part No.     | OEM Part No.                                                                                                                                   | Description                        | Qty Req | Order Quantity |
|---------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|---------|----------------|
| 125     | <b>R119-0625</b> | 119-0625                                                                                                                                       | Shaft Assy - V-Cut                 | 1       |                |
| 126     | <b>R302-5</b>    | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease                   | 2       |                |
| 126     | <b>R700414</b>   | 302-11,<br>302-19,<br>302-4,<br>32-8170                                                                                                        | Zerk - Grease 1/4-28 45 Deg        | 2       |                |
| 127     | <b>R117-0957</b> | 117-0957                                                                                                                                       | Shaft - Front Roller - 27" Units   | 1       |                |
| 128     | <b>R445722</b>   | 30-8980,<br>32128-2,<br>32128-20,<br>32128-20                                                                                                  | Nut - Serrated Washer              | 4       |                |
| 129     | <b>R170714</b>   | 302-34,<br>302-39,<br>62-3520                                                                                                                  | Fitting - Pressure Relief          | 2       |                |
| 130     | <b>R3231-7</b>   | 3231-33,<br>3231-7                                                                                                                             | Bolt - Carriage 3/8-16 x 2-1/4     | 2       |                |
| 131     | <b>R59-2580</b>  | 59-2580                                                                                                                                        | Spacer - Wheel                     | 2       |                |
| 132     | <b>R3234-7</b>   | 3234-7                                                                                                                                         | Bolt - Hex Washer HD 5/16-18 x 5/8 | 4       |                |
| 133     | <b>R3296-28</b>  | 119-4154,<br>140-9234,<br>32127-34,<br>32128-7,<br>32128-8,<br>32136-7,<br>3296-28                                                             | Nut - 1/2-20 ESNA Jam              | 2       |                |

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## Replaces Toro Reelmaster 3100-D Parts

27in DPA Verti-Cut Unit - Model 03203

27-inch Verticutter - Model 03203



| Item No | R&R Part No.     | OEM Part No.                                                                                                   | Description                       | Qty Req | Order Quantity |
|---------|------------------|----------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|----------------|
| 134     | <b>R104-8300</b> | 104-8300,<br>104-8300 ,<br>119-4041                                                                            | Locknut - 5/16-18 Flanged Y/Zinc  | 4       |                |
| 135     | <b>R112-7451</b> | 100-9429,<br>112-7451                                                                                          | Bolt - Hex Tap 3/8-16 x 2-3/4     | 2       |                |
| 136     | <b>R322-14</b>   | 01-150-0830,<br>01-178-0524,<br>30-8900,<br>322-14                                                             | Bolt - Hex HD 5/16-18 x 3 GR5     | 1       |                |
| 137     | <b>R93-6981</b>  | 93-6981                                                                                                        | Spacer                            | 8       |                |
| 138     | <b>R323-6</b>    | 01-150-0010,<br>01-178-0608,<br>20-47-AD,<br>20-47-AGD,<br>3224-2,<br>323-6,<br>49-3510,<br>908034P,<br>908332 | Bolt - Hex HD 3/8-16 x 1 GR5 YZ   | 2       |                |
| 139     | <b>R32128-43</b> | 30-8990,<br>32128-43,<br>3290-357                                                                              | Nut - Flanged Whiz - 3/8-16       | 6       |                |
| 139     | <b>R3296-39</b>  | 32127-25,<br>32128-36,<br>3290-357,<br>3296-17,<br>3296-22,<br>3296-39,<br>915663P,<br>99-7443                 | Locknut - 3/8-16 Nylon            | 6       |                |
| 140     | <b>R107-7773</b> | 107-7773                                                                                                       | Bolt - Soc HD Cap 5/16-18 x 2-1/2 | 1       |                |
| 141     | <b>R131-0515</b> | 108-4977,<br>131-0515                                                                                          | Insert - LH - Verti-Cut Shaft     | 1       |                |
| 142     | <b>R131-0516</b> | 108-4978,<br>131-0516                                                                                          | Insert - RH - Verti-Cut Shaft     | 1       |                |

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27-inch Verticutter - Model 03203



| Item No | R&R Part No.    | OEM Part No. | Description                    | Qty Req | Order Quantity |
|---------|-----------------|--------------|--------------------------------|---------|----------------|
| 143     | <b>R3231-40</b> | 3231-40      | Bolt - Carriage 3/8-16 x 2 1/4 | 8       |                |

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