



Cutting Unit - Models 03210, 03212, 03237, 03238 & 03239 Rollers







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
R&R I	Rollers to fit 27" l	Units					
1	R61-0410	61-0410	Roller - Smooth Tubular Steel	1			
	Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:						
2	R1503770		Roller - Smooth UHMW Polyethylene	1			
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:						
3	R63-5160	63-5160, 92-1846	Roller - Grooved Repairable Steel	1			
	Detail Description: Constructed with a through shaft and greasable tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:						
4	R1503780		Roller - Grooved UHMW Polyethylene	1			
	Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:						
R&R I	Rollers to fit 32" l	Units					
5	R94-4982	94-4982	Roller - Smooth Tubular Steel	1			
	Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:						
6	R1504401		Roller - Smooth UHMW Polyethylene	1			
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:						
7	R150720	94-4993	Roller - Grooved Repairable Steel	1			

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Replaces Toro Reelmaster 2000D Parts
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R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
extended life. This	roller can be repaired by ui		f			
R1504352		Roller - Grooved UHMW Polyethylene	1			
Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:						
haul Kits						
R104-1398	104-1398	Scraper Kit (Set of 3 w/Hardware)	1			
R106-9607	106-9607	Overhaul Kit - Roller	0			
Detail Description: Includes 2 ea: R253-146 Seals, R253-152 Seals, R254-78 Bearings, R254-79 Bearing Cups, R302-5 Zerks & R71-3590 Nuts:						
R101399		Overhaul Kit - UHMW 2 Pc Roller	1			
Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:						
r Parts Available						
R253-152	253-116, 253-152	Seal - Inner Roller	2			
R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2			
Detail Description: Use R254-79M installation mandrel to properly install race.:						
	Detail Description: extended life. This washers and space R1504352 Detail Description: solid stainless stee smooth UHMW mothaul Kits R104-1398 R106-9607 Detail Description: Bearing Cups, R30. R101399 Detail Description: ball bearings Incl. Washers, R3296-13 r Parts Available R253-152	Detail Description: Constructed with a through extended life. This roller can be repaired by use washers and spacers.: R1504352 Detail Description: Machined from solid UHMM solid stainless steel shaft and requires no bear smooth UHMW material prevents build-up of thaul Kits R104-1398 R106-9607 Detail Description: Includes 2 ea: R253-146 Se Bearing Cups, R302-5 Zerks & R71-3590 Nuts: R101399 Detail Description: Fits all R&R 2-1/2" - 3-1/2" ball bearings Includes 2 ea: R1503230 Star Washers, R3296-15 Locknuts, R1503471 Bronzer Parts Available R253-152 01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Detail Description: Constructed with a through shaft and greasable tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.: R1504352 Roller - Grooved UHMW Polyethylene Detail Description: Machined from solid UHMW, this low maintenance roller rotates around solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.: R104-1398 104-1398 Scraper Kit (Set of 3 w/Hardware) R106-9607 Overhaul Kit - Roller Detail Description: Includes 2 ea: R253-146 Seals, R253-152 Seals, R254-78 Bearings, R254-Bearing Cups, R302-5 Zerks & R71-3590 Nuts: R101399 Overhaul Kit - UHMW 2 Pc Roller Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not uball bearings. Includes 2 ea: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers: r Parts Available R253-152 Seal - Inner Roller Cup - Bearing 254-79, 32-7800, 32-9590 Cup - Bearing	Detail Description: Constructed with a through shaft and greasable tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.: R1504352 Roller - Grooved UHMW Polyethylene 1 Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.: R104-1398 104-1398 Scraper Kit (Set of 3 w/Hardware) 1 R106-9607 106-9607 Overhaul Kit - Roller 0 Detail Description: Includes 2 ea: R253-146 Seals, R253-152 Seals, R254-78 Bearings, R254-79 Bearing Cups, R302-5 Zerks & R71-3590 Nuts: R101399 Overhaul Kit - UHMW 2 Pc Roller 1 Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings. Includes 2 ea: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers: r Parts Available R253-152 253-116, 253-152 Seal - Inner Roller 2 01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590		

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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
32	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2	
33	R253-146	105-0150, 253-143, 253-146, 253-153	Seal	2	
34	R71-3590	61-0370, 71-3590	Nut - Adjusting Roller	2	
35	R61-0400	105-0156, 61-0400	Shaft - Roller	1	
36	R94-4983	94-4983	Shaft - Roller	1	
37	R150672		Washer - 2-3/4 Roller	0	
38	R150671		Spacer - 2 3/4 / 3 Rollers 13/16 L	0	
38	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	0	
39	R150689		Roller End - Threaded	2	
40	R150691	150691	Screw - Set Nyloc 3/8-16 x 3/8	4	
41	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	

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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
42	R1503471		Washer - Thrust SAE660 Bronze	2		
43	R1503470		Seal - Inner Wiper	2		
44	R150333		Washer - Flat Keyed Outer SS	2		
45	R1503230		Washer - Thrust Outer Keyed	2		
46	R150368		Nut - Adjusting	2		
47	R61-0380	61-0380	Roller End - Cap Solid	2		
48	R500534	1-633585	Bearing - with Cup	2		
	Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:					
49	R150738	104-1393-03	Scraper - Fits 63-5160 Roller	1		
50	R3290-316	3290-316, 57-3210	Bolt - Hex Tap 3/8-16 x 1-1/2	2		





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51	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-BD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 32	Washer - Flat 3/8 SAE Y/Zinc	4	
52	R3296-59	3296-59	Locknut - 3/8-16 Nylon Jam	2	
53	R3218-3	01-191-0616, 22-13-AJKD, 3218-3, 915236P	Nut - 3/8-16 Jam	2	