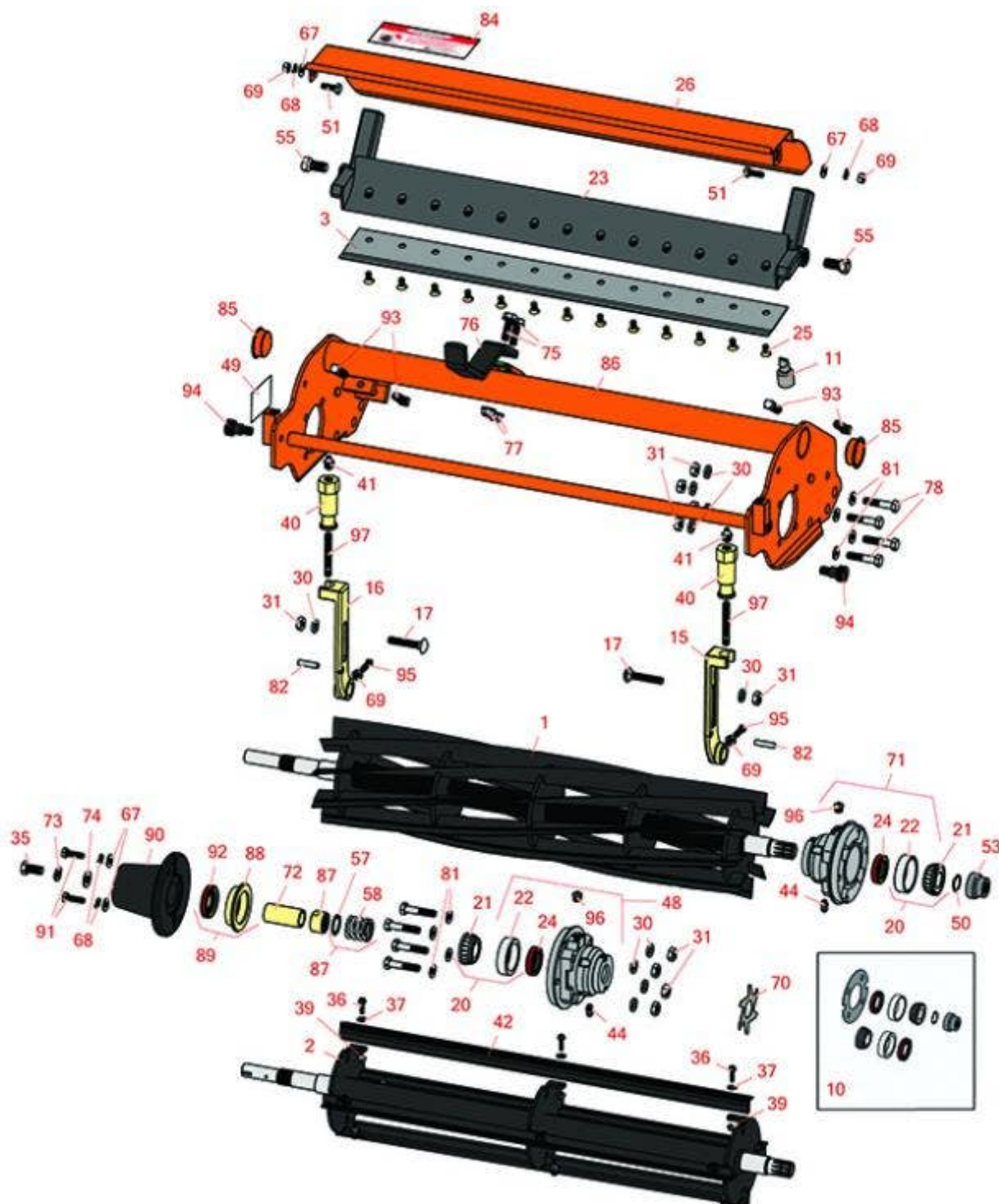




# Replaces Jacobsen E-Plex Parts

Cutting Unit  
Reel & Bedknife



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# Replaces Jacobsen E-Plex Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                |                                |                   |   |  |
|---|----------------|--------------------------------|-------------------|---|--|
| 1 | <b>R503319</b> | 5001095,<br>5003053,<br>503319 | Reel - 7 Blade LH | 1 |  |
|---|----------------|--------------------------------|-------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                |                    |                   |   |  |
|---|----------------|--------------------|-------------------|---|--|
| 1 | <b>R503375</b> | 5001099,<br>503375 | Reel - 9 Blade LH | 1 |  |
|---|----------------|--------------------|-------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                |                                |                    |   |  |
|---|----------------|--------------------------------|--------------------|---|--|
| 1 | <b>R506636</b> | 5000028,<br>5001101,<br>506636 | Reel - 11 Blade LH | 1 |  |
|---|----------------|--------------------------------|--------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                |                     |                    |   |  |
|---|----------------|---------------------|--------------------|---|--|
| 1 | <b>R506635</b> | 5000029,<br>5001102 | Reel - 11 Blade RH | 1 |  |
|---|----------------|---------------------|--------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                |  |                             |   |  |
|---|----------------|--|-----------------------------|---|--|
| 2 | <b>R101491</b> |  | Brush Reel - LH Keyed Shaft | 1 |  |
|---|----------------|--|-----------------------------|---|--|

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# Replaces Jacobsen E-Plex Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

***Detail Description:** R&R Products Brush Reels are an exciting concept in greens maintenance to clean sand and other debris left on grass surfaces after top dressing. If left on the turf, this sand and debris can cause dulling and excessive wear on mowing reels and bed knives. However, with the use of R&R Brush Reels, sand and debris are easily swept into conventional grass baskets. R&R Brush Reels are also used to stand turf up before mowing to give a cleaner, more uniform and truer putting surface. Designed with four replaceable brushes mounted in a metal frame, simply replace regular mowing reels with R&R Brush Reels and adjust bedknife to clear the brushes. The height of cut should be set to the top of the grass blades or slightly below. \*Remove bedknife for the removal of pine needles.<BR><BR>**SUGGESTED USAGE:** Verticutting - Dew Removal - Leaf Clean Up - Thatch Prevention Prior to Overseeding - Grooming before Mowing - Removal of Excessive Top Dressing:*

## R&R Bedknives, Lifetime Guaranteed

|   |                 |         |                                  |   |
|---|-----------------|---------|----------------------------------|---|
| 3 | <b>R5002887</b> | 5002887 | Bedknife - Micro Cut - .082-.109 | 1 |
|---|-----------------|---------|----------------------------------|---|

***Detail Description:** R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                 |         |                                 |   |
|---|-----------------|---------|---------------------------------|---|
| 3 | <b>R4234900</b> | 5000927 | Bedknife - Tournament .063-.110 | 1 |
|---|-----------------|---------|---------------------------------|---|

***Detail Description:** R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |                   |                                        |   |
|---|----------------|-------------------|----------------------------------------|---|
| 3 | <b>R503479</b> | 503029,<br>503479 | Bedknife - Tournament .094-.156<br>HOC | 1 |
|---|----------------|-------------------|----------------------------------------|---|

***Detail Description:** R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |                                         |                               |   |
|---|----------------|-----------------------------------------|-------------------------------|---|
| 3 | <b>R503478</b> | 101260,<br>503028,<br>503478,<br>549504 | Bedknife - Thin .125-.219 HOC | 1 |
|---|----------------|-----------------------------------------|-------------------------------|---|

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## Replaces Jacobsen E-Plex Parts

Cutting Unit  
Reel & Bedknife



Item R&R  
No Part No.

OEM  
Part No.

Description

Qty  
Req

Order  
Quantity

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |                                         |                                |   |
|---|----------------|-----------------------------------------|--------------------------------|---|
| 3 | <b>R503477</b> | 101261,<br>503027,<br>503477,<br>549397 | Bedknife - Thick .156-.438 HOC | 1 |
|---|----------------|-----------------------------------------|--------------------------------|---|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |  |                             |   |
|---|----------------|--|-----------------------------|---|
| 3 | <b>R101262</b> |  | Bedknife - Super Thick 5/16 | 1 |
|---|----------------|--|-----------------------------|---|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |                   |                          |   |
|---|----------------|-------------------|--------------------------|---|
| 3 | <b>R503460</b> | 503257,<br>503460 | Bedknife - 22 in 13 Hole | 1 |
|---|----------------|-------------------|--------------------------|---|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                 |         |                    |   |
|---|-----------------|---------|--------------------|---|
| 3 | <b>R5002771</b> | 5002771 | Bedknife - Low Cut | 1 |
|---|-----------------|---------|--------------------|---|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

**R&R Razor Tool Steel Bedknives, Lifetime Guaranteed**

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# Replaces Jacobsen E-Plex Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

|   |         |  |                                            |   |  |
|---|---------|--|--------------------------------------------|---|--|
| 3 | R101520 |  | Bedknife - Razor Tool Steel - 22 Micro Cut | 1 |  |
|---|---------|--|--------------------------------------------|---|--|

*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

|   |         |  |                                                 |   |  |
|---|---------|--|-------------------------------------------------|---|--|
| 3 | R101521 |  | Bedknife - Razor Tool Steel - 22 Tournament Cut | 1 |  |
|---|---------|--|-------------------------------------------------|---|--|

*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

## Overhaul Kits & Service Tools

|    |         |  |                             |   |  |
|----|---------|--|-----------------------------|---|--|
| 10 | R100125 |  | Overhaul Kit - Cutting Unit | 0 |  |
|----|---------|--|-----------------------------|---|--|

*Detail Description: Includes 2 ea.: R336962 Seals, R254-78 Bearings, R254-79 Cups; 1 ea.:R337677 Seal, R458013 Ring, R364901Gasket, R337370 Coupling:*

|    |          |  |                            |   |  |
|----|----------|--|----------------------------|---|--|
| 11 | R101272T |  | Bedknife Screw Driver Tool | 0 |  |
|----|----------|--|----------------------------|---|--|

*Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

## Other Parts Available

|    |         |                    |                        |   |  |
|----|---------|--------------------|------------------------|---|--|
| 15 | R153979 | 153979,<br>3008439 | Bracket - Front Roller | 1 |  |
|----|---------|--------------------|------------------------|---|--|

|    |         |        |                                     |   |  |
|----|---------|--------|-------------------------------------|---|--|
| 15 | R163231 | 163231 | Bracket - Extra Long - Front Roller | 1 |  |
|----|---------|--------|-------------------------------------|---|--|

|    |         |                    |                        |   |  |
|----|---------|--------------------|------------------------|---|--|
| 16 | R153980 | 153980,<br>3008438 | Bracket - Front Roller | 1 |  |
|----|---------|--------------------|------------------------|---|--|

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# Replaces Jacobsen E-Plex Parts

Cutting Unit  
Reel & Bedknife



| Item No                                                                                         | R&R Part No.   | OEM Part No.                              | Description                         | Qty Req | Order Quantity |
|-------------------------------------------------------------------------------------------------|----------------|-------------------------------------------|-------------------------------------|---------|----------------|
| 16                                                                                              | <b>R163232</b> | 163232                                    | Bracket - Extra Long - Front Roller | 1       |                |
| 17                                                                                              | <b>R441674</b> | 441674                                    | Screw - 5/16-18 x 1-3/4 Carriage    | 2       |                |
| 20                                                                                              | <b>R500534</b> | 500534,<br>R500534                        | Bearing - with Cup                  | 2       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i> |                |                                           |                                     |         |                |
| 21                                                                                              | <b>R254-78</b> | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone                | 2       |                |
| 22                                                                                              | <b>R254-79</b> | 254-79,<br>4121175                        | Cup - Bearing                       | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>         |                |                                           |                                     |         |                |
| 23                                                                                              | <b>R220278</b> | 121856,<br>220278,<br>5000415             | Backing Bar - Cast                  | 1       |                |
| 24                                                                                              | <b>R336962</b> | 336962                                    | Seal                                | 2       |                |
| 25                                                                                              | <b>R101272</b> | 101272,<br>3009138,<br>402578,<br>800813  | Screw - Bedknife 1/4-20 x 1/2       | 13      |                |
| 26                                                                                              | <b>R390950</b> | 126724,<br>2810043,<br>390950             | Shield - Grass                      | 1       |                |
| 30                                                                                              | <b>R446136</b> | 446134,<br>446136                         | Washer - Lock 5/16 Zinc             | 8       |                |
| 31                                                                                              | <b>R443106</b> | 443106                                    | Nut - 5/16-18 Y/Zinc Plated         | 8       |                |
| 35                                                                                              | <b>R400294</b> | 400294                                    | Screw - 3/8 24 x 3/4 Hex C/Zinc     | 1       |                |
| 36                                                                                              | <b>R150425</b> | 150425                                    | Bolt - Hex HD 8-32 x 5/8            | 12      |                |
| 37                                                                                              | <b>R150426</b> | 150426                                    | Washer - 8 SAE                      | 12      |                |
| 39                                                                                              | <b>R3296-9</b> |                                           | Locknut - Comb                      | 12      |                |

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# Replaces Jacobsen E-Plex Parts

Cutting Unit  
Reel & Bedknife



| Item No                                                                                                  | R&R Part No. | OEM Part No.                              | Description                         | Qty Req | Order Quantity |
|----------------------------------------------------------------------------------------------------------|--------------|-------------------------------------------|-------------------------------------|---------|----------------|
| 40                                                                                                       | R365009      | 3005692,<br>365009,<br>365170,<br>441674  | Knob - Adjusting Roller             | 2       |                |
| 41                                                                                                       | R471219      | 366852,<br>471219                         | Zerk - Grease                       | 2       |                |
| 42                                                                                                       | R150481      | 150481                                    | Brush Assy - Brush Reel             | 4       |                |
| 44                                                                                                       | R302-5       | 302-5,<br>471214,<br>471223,<br>471226    | Fitting - Grease                    | 2       |                |
| 48                                                                                                       | R164144      | 1000480,<br>163397,<br>164144,<br>2000060 | Housing - Reel Bearing              | 1       |                |
| <i>Detail Description: Includes R336962 Seal, R302-5 Zerk, R170714 Relief Fitting &amp; R254-79 Cup:</i> |              |                                           |                                     |         |                |
| 49                                                                                                       | R1000997     | 1000997                                   | Decal - Warning                     | 2       |                |
| 50                                                                                                       | R458013      | 458013                                    | Ring - Retaining                    | 1       |                |
| 51                                                                                                       | R321-4       | 321-4,<br>400108                          | Bolt - Hex HD 1/4-20 x 3/4          | 2       |                |
| 53                                                                                                       | R4247911     | 162567,<br>337370,<br>4247911             | Coupling - Hyd Motor - Glass Filled | 1       |                |
| 53                                                                                                       | R3001720     | 3001720                                   | Coupler - Iron - Hyd Motor          | 1       |                |
| 55                                                                                                       | R315298      | 315298                                    | Bolt - Bed Bar                      | 2       |                |
| 57                                                                                                       | R304745      | 304745                                    | Washer - Reel                       | 1       |                |
| 58                                                                                                       | R363047      | 348846,<br>363047                         | Spring - Reel                       | 1       |                |
| 67                                                                                                       | R453023      | 453023                                    | Washer - Flat 1/4                   | 2       |                |

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## Replaces Jacobsen E-Plex Parts

Cutting Unit  
Reel & Bedknife



| Item No                                                                                            | R&R Part No.    | OEM Part No.                                        | Description                   | Qty Req | Order Quantity |
|----------------------------------------------------------------------------------------------------|-----------------|-----------------------------------------------------|-------------------------------|---------|----------------|
| 68                                                                                                 | <b>R3253-3</b>  | 3253-3,<br>446128,<br>446130                        | Washer - Lock 1/4             | 2       |                |
| 69                                                                                                 | <b>R443102</b>  | 443102                                              | Nut - 1/4-20 Yellow Zinc      | 2       |                |
| 70                                                                                                 | <b>R365230</b>  | 365230                                              | Verti-Cut Blade - 2-1/2 Dia.  | 85      |                |
| 71                                                                                                 | <b>R1004756</b> | 1004756                                             | Housing - Bearing Drive End   | 1       |                |
| <i>Detail Description: Includes: R336962 Seal, R170714 Fitting, R302-5 Zerk &amp; R254-79 Cup:</i> |                 |                                                     |                               |         |                |
| 72                                                                                                 | <b>R367164</b>  | 367164                                              | Spacer - Reel                 | 1       |                |
| 73                                                                                                 | <b>R3254-6</b>  | 3254-6,<br>446140,<br>446142                        | Washer - Lock 3/8             | 2       |                |
| 74                                                                                                 | <b>R453011</b>  | 453011                                              | Washer - Flat 3/8 SAE Y/Zinc  | 1       |                |
| 75                                                                                                 | <b>R403751</b>  | 403751                                              | Bolt - Serrated Washer HD     | 2       |                |
| 76                                                                                                 | <b>R3010293</b> | 3010293                                             | Stop - Mower                  | 1       |                |
| 77                                                                                                 | <b>R445722</b>  | 445722                                              | Nut - Serrated Washer         | 2       |                |
| 78                                                                                                 | <b>R400192</b>  | 400192                                              | Bolt - Hex HD 5/16-18 x 1-1/2 | 8       |                |
| 81                                                                                                 | <b>R453009</b>  | 3256-23,<br>452004,<br>452006,<br>452008,<br>453009 | Washer - Flat 5/16 SAE        | 8       |                |
| 82                                                                                                 | <b>R461256</b>  | 461256                                              | Pin - 1/4 x 1                 | 2       |                |
| 84                                                                                                 | <b>R354083</b>  | 354083,<br>361877,<br>4127335                       | Decal - Danger                | 2       |                |
| 85                                                                                                 | <b>R285-14</b>  |                                                     | Plug - Pipe Frame             | 2       |                |
| 86                                                                                                 | <b>R122685</b>  | 119245,<br>122685,<br>503325                        | Frame                         | 1       |                |

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## Replaces Jacobsen E-Plex Parts

Cutting Unit  
Reel & Bedknife



| Item No                                                                   | R&R Part No.    | OEM Part No.                 | Description                   | Qty Req | Order Quantity |
|---------------------------------------------------------------------------|-----------------|------------------------------|-------------------------------|---------|----------------|
| 86                                                                        | <b>R5003654</b> | 5003654                      | Frame - Assy                  | 1       |                |
| 87                                                                        | <b>R364900</b>  | 364900                       | Nut - Reel Tension            | 1       |                |
| 87                                                                        | <b>R5002151</b> | 5002151                      | Hardware Kit - Spring/Washer  | 1       |                |
| <i>Detail Description: Includes 1 ea: R304745 Washer, R363047 Spring:</i> |                 |                              |                               |         |                |
| 88                                                                        | <b>R363814</b>  | 163892,<br>363814            | Spacer - Seal                 | 1       |                |
| 89                                                                        | <b>R163398</b>  | 163398,<br>163892            | Seal - Spacer Assy            | 1       |                |
| 90                                                                        | <b>R2000065</b> | 2000065                      | Weight - Counter              | 1       |                |
| 91                                                                        | <b>R321-5</b>   | 321-5,<br>400110             | Bolt - Hex HD 1/4-20 x 7/8    | 2       |                |
| 92                                                                        | <b>R337677</b>  | 315257,<br>337677            | Seal - Oil                    | 1       |                |
| 93                                                                        | <b>R412506</b>  | 412503,<br>412506            | Screw - Bed Bar Adjusting     | 4       |                |
| 94                                                                        | <b>R365246</b>  | 365246                       | Bolt - Shoulder w/Nyloc Patch | 2       |                |
| 95                                                                        | <b>R352737</b>  | 352737                       | Screw - Set 1/4 x 7/8 Sq Head | 2       |                |
| 96                                                                        | <b>R170714</b>  | 170714,<br>471240,<br>471242 | Fitting - Pressure Relief     | 2       |                |
| 97                                                                        | <b>R343616</b>  | 343616,<br>443102            | Stud                          | 2       |                |

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