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# Replaces Jacobsen E-Plex II Parts

Cutting Unit  
Rear Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rear Rollers

|   |                |                               |                               |   |  |
|---|----------------|-------------------------------|-------------------------------|---|--|
| 1 | <b>R158777</b> | 1004990,<br>158777,<br>162916 | Roller - Smooth Tubular Steel | 0 |  |
|---|----------------|-------------------------------|-------------------------------|---|--|

*Detail Description: Constructed with a through shaft and greasable ball bearings.:*

|   |                |  |                               |   |  |
|---|----------------|--|-------------------------------|---|--|
| 2 | <b>R101125</b> |  | Roller - Smooth Tubular Steel | 0 |  |
|---|----------------|--|-------------------------------|---|--|

*Tech Note: Constructed with "water-pump" style bearings.:*

*Detail Description: Constructed with "water-pump" style bearings.:*

|   |               |       |                             |   |  |
|---|---------------|-------|-----------------------------|---|--|
| 3 | <b>R68597</b> | 68597 | Roller - Smooth Solid Steel | 0 |  |
|---|---------------|-------|-----------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                |                                |                                          |   |  |
|---|----------------|--------------------------------|------------------------------------------|---|--|
| 4 | <b>R100105</b> | 100105,<br>1002446,<br>1003728 | Roller - Smooth Heavy Duty Tubular Steel | 0 |  |
|---|----------------|--------------------------------|------------------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. This roller body measures 21" in length.:*

|   |                 |         |                                          |   |  |
|---|-----------------|---------|------------------------------------------|---|--|
| 5 | <b>R1000770</b> | 1000770 | Roller - Smooth Heavy Duty Tubular Steel | 0 |  |
|---|-----------------|---------|------------------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life. Body length measures 23-1/4".:*

|   |                |  |                                   |   |  |
|---|----------------|--|-----------------------------------|---|--|
| 6 | <b>R101335</b> |  | Roller - Smooth UHMW Polyethylene | 0 |  |
|---|----------------|--|-----------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |                 |  |                                   |   |  |
|---|-----------------|--|-----------------------------------|---|--|
| 7 | <b>R1013662</b> |  | Roller - Smooth UHMW Polyethylene | 0 |  |
|---|-----------------|--|-----------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |                |                  |                                       |   |  |
|---|----------------|------------------|---------------------------------------|---|--|
| 8 | <b>R101120</b> | 101120,<br>68580 | Roller - Grooved Machined Solid Steel | 0 |  |
|---|----------------|------------------|---------------------------------------|---|--|

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*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                |  |                                    |   |  |
|---|----------------|--|------------------------------------|---|--|
| 9 | <b>R101337</b> |  | Roller - Grooved UHMW Polyethylene | 0 |  |
|---|----------------|--|------------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris. Shaft length measures 26-3/4":*

### Overhaul Kits

|    |                |        |                       |   |  |
|----|----------------|--------|-----------------------|---|--|
| 20 | <b>R100130</b> | 100130 | Overhaul Kit - Roller | 0 |  |
|----|----------------|--------|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:*

|    |                |                   |                            |   |  |
|----|----------------|-------------------|----------------------------|---|--|
| 21 | <b>R101395</b> | 100139,<br>101395 | Overhaul Kit - UHMW Roller | 0 |  |
|----|----------------|-------------------|----------------------------|---|--|

*Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:*

|    |                |  |                                 |   |  |
|----|----------------|--|---------------------------------|---|--|
| 22 | <b>R101399</b> |  | Overhaul Kit - UHMW 2 Pc Roller | 1 |  |
|----|----------------|--|---------------------------------|---|--|

*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

|    |                |  |                       |   |  |
|----|----------------|--|-----------------------|---|--|
| 23 | <b>R100136</b> |  | Overhaul Kit - Roller | 0 |  |
|----|----------------|--|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:*

|    |                |  |                       |   |  |
|----|----------------|--|-----------------------|---|--|
| 24 | <b>R100139</b> |  | Overhaul Kit - Roller | 0 |  |
|----|----------------|--|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:*

### Other Parts Available

|    |                |                   |                     |   |  |
|----|----------------|-------------------|---------------------|---|--|
| 30 | <b>R154909</b> | 145909,<br>154909 | Shaft - Rear Roller | 1 |  |
|----|----------------|-------------------|---------------------|---|--|

|    |                |                    |                            |   |  |
|----|----------------|--------------------|----------------------------|---|--|
| 31 | <b>R345470</b> | 1002226,<br>345470 | Bolt - Rear Roller 7/16-20 | 2 |  |
|----|----------------|--------------------|----------------------------|---|--|

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|-----------------------------------------------------------------------------------------|-----------------|-------------------------------------------|--------------------------------|---------|----------------|
| <i>Detail Description: Incl. Grease Zerk:</i>                                           |                 |                                           |                                |         |                |
| 31                                                                                      | <b>R1002224</b> | 1002224                                   | Bolt - Rear Roller 3/8-24      | 2       |                |
| <i>Detail Description: Incl Grease Zerk:</i>                                            |                 |                                           |                                |         |                |
| 33                                                                                      | <b>R3001654</b> | 3001654                                   | Shaft - Roller                 | 1       |                |
| 34                                                                                      | <b>R302-5</b>   | 302-5,<br>471214,<br>471223,<br>471226    | Fitting - Grease               | 2       |                |
| 35                                                                                      | <b>R446136</b>  | 446134,<br>446136                         | Washer - Lock 5/16 Zinc        | 12      |                |
| 36                                                                                      | <b>R101482</b>  | 101482                                    | Bearing - Rear Machined Roller | 2       |                |
| 37                                                                                      | <b>R443106</b>  | 443106                                    | Nut - 5/16-18 Y/Zinc Plated    | 12      |                |
| 38                                                                                      | <b>R100106</b>  | 100106                                    | Shaft - Fits HD Rear Roller    | 1       |                |
| 39                                                                                      | <b>R61-0380</b> |                                           | Roller End - Cap Solid         | 1       |                |
| 40                                                                                      | <b>R253-152</b> | 3001656                                   | Seal - Inner Roller            | 2       |                |
| 41                                                                                      | <b>R254-79</b>  | 254-79,<br>4121175                        | Cup - Bearing                  | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |                 |                                           |                                |         |                |
| 42                                                                                      | <b>R254-78</b>  | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone           | 2       |                |
| 43                                                                                      | <b>R253-117</b> | 253-117,<br>3004882                       | Seal - Outer Triple Lip        | 2       |                |
| 44                                                                                      | <b>R150674</b>  | 150674                                    | Sleeve - Wear 3/4 Plated       | 2       |                |
| 45                                                                                      | <b>R3296-15</b> | 3296-15,<br>367029,<br>444742             | Locknut - 3/4-16 Nylon Jam     | 2       |                |

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|---------|--------------|-----------------------------------------------------|-------------------------------|---------|----------------|
| 46      | R303558      | 303558                                              | Bearing - Roller              | 2       |                |
| 47      | R305115      | 305115                                              | Seal - Roller                 | 2       |                |
| 48      | R338735      | 338735                                              | Scraper - Rear Roller         | 1       |                |
| 49      | R400186      | 400186                                              | Bolt - Hex HD 5/16-18 x 7/8   | 2       |                |
| 50      | R453009      | 3256-23,<br>452004,<br>452006,<br>452008,<br>453009 | Washer - Flat 5/16 SAE        | 4       |                |
| 50      | R310266      | 310266,<br>452004,<br>452006,<br>452008             | Washer - Flat 5/16 USS        | 4       |                |
| 51      | R150347T     |                                                     | Seal - Nonstick Lip           | 2       |                |
| 52      | R150334A     |                                                     | Washer - Thrust SAE660 Bronze | 2       |                |
| 53      | R150333      |                                                     | Washer - Flat Keyed Outer SS  | 2       |                |
| 55      | R1503470     |                                                     | Seal - Inner Wiper            | 2       |                |
| 56      | R1503230     |                                                     | Washer - Thrust Outer Keyed   | 2       |                |
| 57      | R1503471     |                                                     | Washer - Thrust SAE660 Bronze | 2       |                |

### Replaces Jacobsen 1000770 2" Roller Parts

|    |          |                               |                        |   |  |
|----|----------|-------------------------------|------------------------|---|--|
| 58 | R254-67  | 307108,<br>5000625,<br>500625 | Cup - Bearing          | 2 |  |
| 59 | R254-68  | 307109,<br>5000625,<br>500625 | Tapered Bearing Cone   | 2 |  |
| 60 | R337593  | 3000983,<br>337593            | Seal                   | 2 |  |
| 61 | R3001762 | 30001762,<br>3001762          | Sleeve - Wear Hardened | 2 |  |

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|---------|--------------|------------------------------|----------------------------|---------|----------------|
| 62      | R3000698     | 3000698                      | Washer                     | 2       |                |
| 63      | R3296-33     | 444820,<br>445718,<br>445801 | Locknut - 5/8-18 ESNA Jam  | 2       |                |
| 63      | R445718      | 445718,<br>445801            | Locknut - 5/8-18 All Metal | 2       |                |

*Tech Note: Fits OEM Rollers Only:*

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