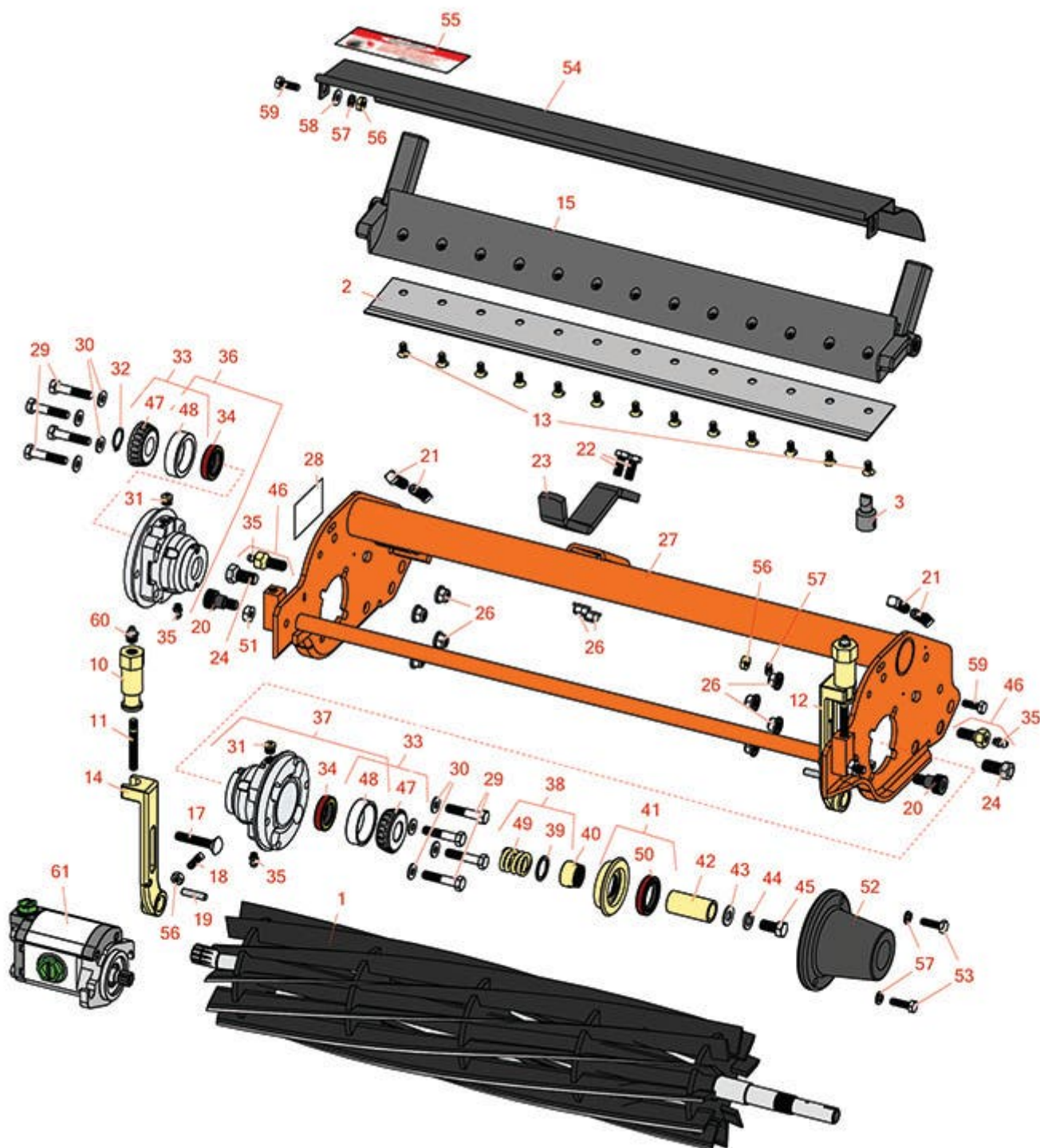




# Replaces Jacobsen GP400 Parts

Cutting Unit  
Reel & Bedknife



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# Replaces Jacobsen GP400 Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                |                                |                   |   |  |
|---|----------------|--------------------------------|-------------------|---|--|
| 1 | <b>R503319</b> | 5001095,<br>5003053,<br>503319 | Reel - 7 Blade LH | 1 |  |
|---|----------------|--------------------------------|-------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                |                    |                   |   |  |
|---|----------------|--------------------|-------------------|---|--|
| 1 | <b>R503375</b> | 5001099,<br>503375 | Reel - 9 Blade LH | 1 |  |
|---|----------------|--------------------|-------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                |  |                 |   |  |
|---|----------------|--|-----------------|---|--|
| 1 | <b>R101357</b> |  | Reel - 14 Blade | 1 |  |
|---|----------------|--|-----------------|---|--|

*Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:*

|   |                |                                |                    |   |  |
|---|----------------|--------------------------------|--------------------|---|--|
| 1 | <b>R506636</b> | 5000028,<br>5001101,<br>506636 | Reel - 11 Blade LH | 1 |  |
|---|----------------|--------------------------------|--------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

## R&R Bedknives, Lifetime Guaranteed

|   |                 |         |                    |   |  |
|---|-----------------|---------|--------------------|---|--|
| 2 | <b>R5002771</b> | 5002771 | Bedknife - Low Cut | 1 |  |
|---|-----------------|---------|--------------------|---|--|

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# Replaces Jacobsen GP400 Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |                                         |                                |   |  |
|---|----------------|-----------------------------------------|--------------------------------|---|--|
| 2 | <b>R503477</b> | 101261,<br>503027,<br>503477,<br>549397 | Bedknife - Thick .156-.438 HOC | 1 |  |
|---|----------------|-----------------------------------------|--------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |                                         |                               |   |  |
|---|----------------|-----------------------------------------|-------------------------------|---|--|
| 2 | <b>R503478</b> | 101260,<br>503028,<br>503478,<br>549504 | Bedknife - Thin .125-.219 HOC | 1 |  |
|---|----------------|-----------------------------------------|-------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |                   |                                     |   |  |
|---|----------------|-------------------|-------------------------------------|---|--|
| 2 | <b>R503479</b> | 503029,<br>503479 | Bedknife - Tournament .094-.156 HOC | 1 |  |
|---|----------------|-------------------|-------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

|   |                |  |                                            |   |  |
|---|----------------|--|--------------------------------------------|---|--|
| 2 | <b>R101520</b> |  | Bedknife - Razor Tool Steel - 22 Micro Cut | 1 |  |
|---|----------------|--|--------------------------------------------|---|--|

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# Replaces Jacobsen GP400 Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

|   |                |  |                                                    |   |  |
|---|----------------|--|----------------------------------------------------|---|--|
| 2 | <b>R101521</b> |  | Bedknife - Razor Tool Steel - 22<br>Tournament Cut | 1 |  |
|---|----------------|--|----------------------------------------------------|---|--|

*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

## Service Tools

|   |                 |  |                            |   |  |
|---|-----------------|--|----------------------------|---|--|
| 3 | <b>R101272T</b> |  | Bedknife Screw Driver Tool | 0 |  |
|---|-----------------|--|----------------------------|---|--|

*Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

## Other Parts Available

|    |                |                                          |                               |    |  |
|----|----------------|------------------------------------------|-------------------------------|----|--|
| 10 | <b>R365009</b> | 3005692,<br>365009,<br>365170,<br>441674 | Knob - Adjusting Roller       | 2  |  |
| 11 | <b>R343616</b> | 343616,<br>443102                        | Stud                          | 2  |  |
| 12 | <b>R153979</b> | 153979,<br>3008439                       | Bracket - Front Roller        | 1  |  |
| 13 | <b>R101272</b> | 101272,<br>3009138,<br>402578,<br>800813 | Screw - Bedknife 1/4-20 x 1/2 | 13 |  |

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## Replaces Jacobsen GP400 Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No.    | OEM Part No.                                        | Description                      | Qty Req | Order Quantity |
|---------|-----------------|-----------------------------------------------------|----------------------------------|---------|----------------|
| 14      | <b>R153980</b>  | 153980,<br>3008438                                  | Bracket - Front Roller           | 1       |                |
| 15      | <b>R220278</b>  | 121856,<br>220278,<br>5000415                       | Backing Bar - Cast               | 1       |                |
| 17      | <b>R441674</b>  | 441674                                              | Screw - 5/16-18 x 1-3/4 Carriage | 2       |                |
| 18      | <b>R352737</b>  | 352737                                              | Screw - Set 1/4 x 7/8 Sq Head    | 2       |                |
| 19      | <b>R461256</b>  | 461256                                              | Pin - 1/4 x 1                    | 2       |                |
| 20      | <b>R365246</b>  | 365246                                              | Bolt - Shoulder w/Nyloc Patch    | 2       |                |
| 21      | <b>R412506</b>  | 412503,<br>412506                                   | Screw - Bed Bar Adjusting        | 4       |                |
| 22      | <b>R400184</b>  | 400184,<br>400194                                   | Screw - 5/16-18 x 3/4 Hex        | 2       |                |
| 23      | <b>R3010293</b> | 3010293                                             | Stop - Mower                     | 1       |                |
| 24      | <b>R315298</b>  | 315298                                              | Bolt - Bed Bar                   | 2       |                |
| 26      | <b>R445795</b>  | 445795                                              | Nut - 5/16-18 Flanged            | 10      |                |
| 27      | <b>R5002577</b> | 5002577                                             | Frame - Reel                     | 1       |                |
| 28      | <b>R1000997</b> | 1000997                                             | Decal - Warning                  | 1       |                |
| 29      | <b>R400192</b>  | 400192                                              | Bolt - Hex HD 5/16-18 x 1-1/2    | 8       |                |
| 30      | <b>R453009</b>  | 3256-23,<br>452004,<br>452006,<br>452008,<br>453009 | Washer - Flat 5/16 SAE           | 8       |                |
| 31      | <b>R170714</b>  | 170714,<br>471240,<br>471242                        | Fitting - Pressure Relief        | 2       |                |
| 32      | <b>R458013</b>  | 458013                                              | Ring - Retaining                 | 1       |                |

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# Replaces Jacobsen GP400 Parts

Cutting Unit  
Reel & Bedknife



| Item No                                                                                                  | R&R Part No.    | OEM Part No.                              | Description                     | Qty Req | Order Quantity |
|----------------------------------------------------------------------------------------------------------|-----------------|-------------------------------------------|---------------------------------|---------|----------------|
| 33                                                                                                       | <b>R500534</b>  | 500534,<br>R500534                        | Bearing - with Cup              | 2       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i>          |                 |                                           |                                 |         |                |
| 34                                                                                                       | <b>R336962</b>  | 336962                                    | Seal                            | 2       |                |
| 35                                                                                                       | <b>R302-5</b>   | 302-5,<br>471214,<br>471223,<br>471226    | Fitting - Grease                | 4       |                |
| 36                                                                                                       | <b>R1004756</b> | 1004756                                   | Housing - Bearing Drive End     | 1       |                |
| <i>Detail Description: Includes: R336962 Seal, R170714 Fitting, R302-5 Zerk &amp; R254-79 Cup:</i>       |                 |                                           |                                 |         |                |
| 37                                                                                                       | <b>R164144</b>  | 1000480,<br>163397,<br>164144,<br>2000060 | Housing - Reel Bearing          | 1       |                |
| <i>Detail Description: Includes R336962 Seal, R302-5 Zerk, R170714 Relief Fitting &amp; R254-79 Cup:</i> |                 |                                           |                                 |         |                |
| 38                                                                                                       | <b>R5002151</b> | 5002151                                   | Hardware Kit - Spring/Washer    | 1       |                |
| <i>Detail Description: Includes 1 ea: R304745 Washer, R363047 Spring:</i>                                |                 |                                           |                                 |         |                |
| 39                                                                                                       | <b>R304745</b>  | 304745                                    | Washer - Reel                   | 1       |                |
| 40                                                                                                       | <b>R364900</b>  | 364900                                    | Nut - Reel Tension              | 1       |                |
| 41                                                                                                       | <b>R163398</b>  | 163398,<br>163892                         | Seal - Spacer Assy              | 1       |                |
| 42                                                                                                       | <b>R367164</b>  | 367164                                    | Spacer - Reel                   | 1       |                |
| 43                                                                                                       | <b>R453011</b>  | 453011                                    | Washer - Flat 3/8 SAE Y/Zinc    | 1       |                |
| 44                                                                                                       | <b>R3254-6</b>  | 3254-6,<br>446140,<br>446142              | Washer - Lock 3/8               | 1       |                |
| 45                                                                                                       | <b>R400294</b>  | 400294                                    | Screw - 3/8 24 x 3/4 Hex C/Zinc | 1       |                |

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## Replaces Jacobsen GP400 Parts

Cutting Unit  
Reel & Bedknife



| Item No                                                                                 | R&R Part No.    | OEM Part No.                              | Description                 | Qty Req | Order Quantity |
|-----------------------------------------------------------------------------------------|-----------------|-------------------------------------------|-----------------------------|---------|----------------|
| 46                                                                                      | <b>R345470</b>  | 1002226,<br>345470                        | Bolt - Rear Roller 7/16-20  | 2       |                |
| <i>Detail Description: Incl. Grease Zerk:</i>                                           |                 |                                           |                             |         |                |
| 46                                                                                      | <b>R1002224</b> | 1002224                                   | Bolt - Rear Roller 3/8-24   | 2       |                |
| <i>Detail Description: Incl Grease Zerk:</i>                                            |                 |                                           |                             |         |                |
| 47                                                                                      | <b>R254-78</b>  | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone        | 2       |                |
| 48                                                                                      | <b>R254-79</b>  | 254-79,<br>4121175                        | Cup - Bearing               | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |                 |                                           |                             |         |                |
| 49                                                                                      | <b>R363047</b>  | 348846,<br>363047                         | Spring - Reel               | 1       |                |
| 50                                                                                      | <b>R337677</b>  | 315257,<br>337677                         | Seal - Oil                  | 1       |                |
| 51                                                                                      | <b>R443106</b>  | 443106                                    | Nut - 5/16-18 Y/Zinc Plated | 2       |                |
| 52                                                                                      | <b>R2000065</b> | 2000065                                   | Weight - Counter            | 1       |                |
| 53                                                                                      | <b>R321-5</b>   | 321-5,<br>400110                          | Bolt - Hex HD 1/4-20 x 7/8  | 2       |                |
| 54                                                                                      | <b>R2810043</b> | 2810043                                   | Shield - Grass              | 1       |                |
| 55                                                                                      | <b>R354083</b>  | 354083,<br>361877,<br>4127335             | Decal - Danger              | 2       |                |
| 56                                                                                      | <b>R443102</b>  | 443102                                    | Nut - 1/4-20 Yellow Zinc    | 4       |                |
| 57                                                                                      | <b>R3253-3</b>  | 3253-3,<br>446128,<br>446130              | Washer - Lock 1/4           | 6       |                |
| 58                                                                                      | <b>R453023</b>  | 453023                                    | Washer - Flat 1/4           | 2       |                |

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*Cutting Unit  
Reel & Bedknife*



| Item No | R&R Part No.    | OEM Part No.      | Description                     | Qty Req | Order Quantity |
|---------|-----------------|-------------------|---------------------------------|---------|----------------|
| 59      | <b>R403782</b>  | 400018,<br>403782 | Screw - 1/4-20 x 3/4 Truss Head | 2       |                |
| 60      | <b>R471219</b>  | 366852,<br>471219 | Zerk - Grease                   | 2       |                |
| 61      | <b>R2701710</b> | 2701710           | Motor - Reel Drive              | 3       |                |

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