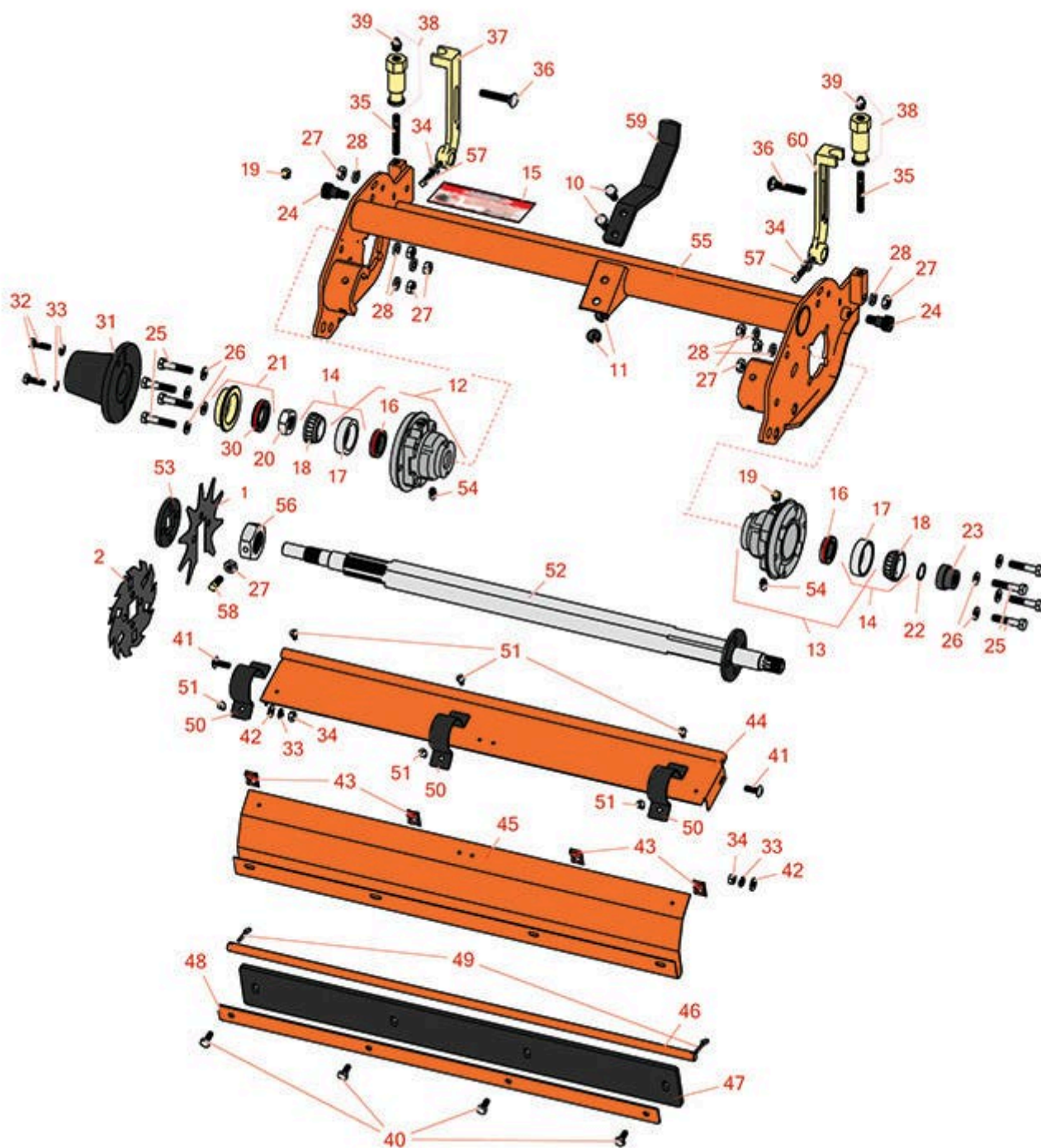




# Replaces Jacobsen GP400 Parts

Verti-Cut Unit

Verti-Cut Reel & Frame



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# Replaces Jacobsen GP400 Parts

Verti-Cut Unit

Verti-Cut Reel & Frame



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## Verti-Cut Blades

|   |                 |        |                                      |    |  |
|---|-----------------|--------|--------------------------------------|----|--|
| 1 | <b>R335449</b>  | 335449 | Blade - Vertical Slotted             | 26 |  |
| 2 | <b>R101109C</b> |        | Verti-Cut Blade - Carbide Tipped 1mm | 26 |  |
| 2 | <b>R101209C</b> |        | Verti-Cut Blade - Carbide Tipped 2mm | 26 |  |

## Other Parts Available

|    |                |                                           |                           |   |  |
|----|----------------|-------------------------------------------|---------------------------|---|--|
| 10 | <b>R400184</b> | 400184,<br>400194                         | Screw - 5/16-18 x 3/4 Hex | 2 |  |
| 11 | <b>R445795</b> | 445795                                    | Nut - 5/16-18 Flanged     | 2 |  |
| 12 | <b>R164144</b> | 1000480,<br>163397,<br>164144,<br>2000060 | Housing - Reel Bearing    | 1 |  |

*Detail Description: Includes R336962 Seal, R302-5 Zerk, R170714 Relief Fitting & R254-79 Cup:*

|    |                 |         |                             |   |  |
|----|-----------------|---------|-----------------------------|---|--|
| 13 | <b>R1004756</b> | 1004756 | Housing - Bearing Drive End | 1 |  |
|----|-----------------|---------|-----------------------------|---|--|

*Detail Description: Includes: R336962 Seal, R170714 Fitting, R302-5 Zerk & R254-79 Cup:*

|    |                |                    |                    |   |  |
|----|----------------|--------------------|--------------------|---|--|
| 14 | <b>R500534</b> | 500534,<br>R500534 | Bearing - with Cup | 2 |  |
|----|----------------|--------------------|--------------------|---|--|

*Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:*

|    |                |                               |                |   |  |
|----|----------------|-------------------------------|----------------|---|--|
| 15 | <b>R354083</b> | 354083,<br>361877,<br>4127335 | Decal - Danger | 2 |  |
|----|----------------|-------------------------------|----------------|---|--|

|    |                |        |      |   |  |
|----|----------------|--------|------|---|--|
| 16 | <b>R336962</b> | 336962 | Seal | 2 |  |
|----|----------------|--------|------|---|--|

|    |                |                    |               |   |  |
|----|----------------|--------------------|---------------|---|--|
| 17 | <b>R254-79</b> | 254-79,<br>4121175 | Cup - Bearing | 2 |  |
|----|----------------|--------------------|---------------|---|--|

*Detail Description: Use R254-79M installation mandrel to properly install race.:*

|    |                |                                           |                      |   |  |
|----|----------------|-------------------------------------------|----------------------|---|--|
| 18 | <b>R254-78</b> | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone | 2 |  |
|----|----------------|-------------------------------------------|----------------------|---|--|

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|---------|-----------------|-----------------------------------------------------|-------------------------------------|---------|----------------|
| 19      | <b>R170714</b>  | 170714,<br>471240,<br>471242                        | Fitting - Pressure Relief           | 2       |                |
| 20      | <b>R444742</b>  | 444742                                              | Nut - 3/4-16 Gripco Centerlock      | 1       |                |
| 21      | <b>R1003467</b> | 1001102,<br>1003467                                 | Seal - Spacer Assy                  | 1       |                |
| 22      | <b>R458013</b>  | 458013                                              | Ring - Retaining                    | 1       |                |
| 23      | <b>R4247911</b> | 162567,<br>337370,<br>4247911                       | Coupling - Hyd Motor - Glass Filled | 1       |                |
| 24      | <b>R365246</b>  | 365246                                              | Bolt - Shoulder w/Nyloc Patch       | 2       |                |
| 25      | <b>R400192</b>  | 400192                                              | Bolt - Hex HD 5/16-18 x 1-1/2       | 8       |                |
| 26      | <b>R453009</b>  | 3256-23,<br>452004,<br>452006,<br>452008,<br>453009 | Washer - Flat 5/16 SAE              | 8       |                |
| 27      | <b>R443106</b>  | 443106                                              | Nut - 5/16-18 Y/Zinc Plated         | 8       |                |
| 28      | <b>R446136</b>  | 446134,<br>446136                                   | Washer - Lock 5/16 Zinc             | 8       |                |
| 30      | <b>R337677</b>  | 315257,<br>337677                                   | Seal - Oil                          | 1       |                |
| 31      | <b>R2000065</b> | 2000065                                             | Weight - Counter                    | 1       |                |
| 32      | <b>R321-5</b>   | 321-5,<br>400110                                    | Bolt - Hex HD 1/4-20 x 7/8          | 2       |                |
| 33      | <b>R3253-3</b>  | 3253-3,<br>446128,<br>446130                        | Washer - Lock 1/4                   | 2       |                |
| 34      | <b>R443102</b>  | 443102                                              | Nut - 1/4-20 Yellow Zinc            | 4       |                |
| 35      | <b>R343616</b>  | 343616,<br>443102                                   | Stud                                | 2       |                |

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## Replaces Jacobsen GP400 Parts

Verti-Cut Unit

Verti-Cut Reel & Frame



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|---------|-----------------|------------------------------------------|-----------------------------------|---------|----------------|
| 36      | <b>R441674</b>  | 441674                                   | Screw - 5/16-18 x 1-3/4 Carriage  | 2       |                |
| 37      | <b>R153980</b>  | 153980,<br>3008438                       | Bracket - Front Roller            | 2       |                |
| 38      | <b>R365009</b>  | 3005692,<br>365009,<br>365170,<br>441674 | Knob - Adjusting Roller           | 2       |                |
| 39      | <b>R471219</b>  | 366852,<br>471219                        | Zerk - Grease                     | 2       |                |
| 40      | <b>R400106</b>  | 400106                                   | Bolt - Hex HD 1/4-20 x 5/8        | 4       |                |
| 41      | <b>R404018</b>  | 404018                                   | Screw - Truss Head 1/4 - 20 x 3/4 | 2       |                |
| 42      | <b>R453023</b>  | 453023                                   | Washer - Flat 1/4                 | 2       |                |
| 43      | <b>R445260</b>  | 445260                                   | Nut - 1/4-20 Tinnerman            | 4       |                |
| 44      | <b>R3009922</b> | 3009922                                  | Shield - Front                    | 1       |                |
| 45      | <b>R3005373</b> | 3005373                                  | Shield - Rear                     | 1       |                |
| 46      | <b>R351521</b>  | 351521                                   | Rod - V-Cut Grass Shield          | 1       |                |
| 47      | <b>R351522</b>  | 351522                                   | Scraper - Rubber V-Cut            | 1       |                |
| 48      | <b>R351526</b>  | 351526                                   | Retainer - Scraper                | 1       |                |
| 49      | <b>R460026</b>  | 460026                                   | Pin - Cotter 1/8 x 3/4            | 2       |                |
| 50      | <b>R351520</b>  | 351520                                   | Clip - V-Cut Shield               | 3       |                |
| 51      | <b>R409020</b>  | 409020                                   | Screw - NO.10 x 3/8 Slotted       | 6       |                |
| 52      | <b>R131161</b>  | 131161                                   | Shaft - 22 in Vertical Mower      | 1       |                |
| 53      | <b>R352221</b>  | 352221                                   | Spacer - Nylon V-Cut Shaft        | 77      |                |
| 54      | <b>R302-5</b>   | 302-5,<br>471214,<br>471223,<br>471226   | Fitting - Grease                  | 2       |                |

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## Replaces Jacobsen GP400 Parts

*Verti-Cut Unit*

*Verti-Cut Reel & Frame*



| Item No | R&R Part No.    | OEM Part No.       | Description                   | Qty Req | Order Quantity |
|---------|-----------------|--------------------|-------------------------------|---------|----------------|
| 55      | <b>R5002577</b> | 5002577            | Frame - Reel                  | 1       |                |
| 56      | <b>R352437</b>  | 352437             | Nut - V-Cut Shaft             | 1       |                |
| 57      | <b>R352737</b>  | 352737             | Screw - Set 1/4 x 7/8 Sq Head | 2       |                |
| 58      | <b>R412017</b>  | 412017             | Screw - Sq. HD Set            | 1       |                |
| 59      | <b>R3010293</b> | 3010293            | Stop - Mower                  | 1       |                |
| 60      | <b>R153979</b>  | 153979,<br>3008439 | Bracket - Front Roller        | 1       |                |

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