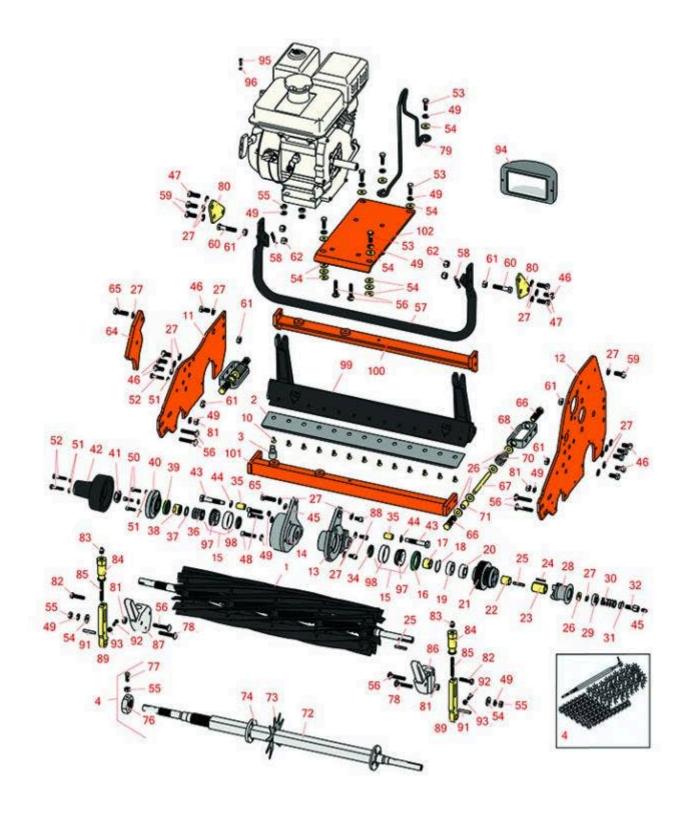




Parts *Cutting Unit Reel & Bedknife*





Repro	& R ducts	Replaces Jacobs Parts Cutting Unit Reel & Bedknife	en Greens King 522				
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
R&R F	Reels, Lifetii	me Guaranteed					
1	R5000095	5000095	Reel - 11 Blade	1			
	Tech Note:	Fits 18":					
	steel, heat-t precision cy performand our lifetime	reated to perfectly complement k lindrical grinding on bearing sur e. Advanced computer balancing	rtly crafted from premium high carbo both R&R and OEM bedknives. Each ro faces, followed by relief grinding for o g ensures extended reel and bearing l terials and craftsmanship under nor ing precision you can trust.:	eel undergoes optimal ife. Backed by			
1	R101510		Reel - 14 Blade	1			
	Tech Note:	Fits 18":					
	then harder bedknives. Reels are th	ned to RC46-49 to match the tem All R&R Reels are cylindrically gro en precision computer balanced laranteed against defects in mate	ufactured from high carbon-boron an per of our bedknives and original equ und on bearing surfaces and then rea for extended bearing and reel life. Ra erial and workmanship for the life of	upment lief ground. &R Products			
1	R5000148	5000148, 503616	Reel - 11 Blade	1			
	Tech Note: Fits 22":						
	steel, heat-t precision cy performand our lifetime	reated to perfectly complement k lindrical grinding on bearing sur e. Advanced computer balancing	rtly crafted from premium high carbo both R&R and OEM bedknives. Each re faces, followed by relief grinding for o gensures extended reel and bearing l terials and craftsmanship under nor ng precision you can trust.:	eel undergoes optimal ife. Backed by			
1	R101515		Reel - 14 Blade	1			
	Tech Note:	Fits 22":					

Pro	ducts Cut	rts ting Unit I & Bedknife			
	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantit
	then hardened to bedknives. All R&I Reels are then pre	RC46-49 to match the temp R Reels are cylindrically grou ecision computer balanced f	factured from high carbon-boron all per of our bedknives and original equ and on bearing surfaces and then reli for extended bearing and reel life. R& rial and workmanship for the life of t	ipment ief ground. R Products	
1	R5000417	5000417, 5003652	Reel - 7 Blade	1	
	Tech Note: Fits 26	" .			
	steel, heat-treated precision cylindrid performance. Adv our lifetime guard	d to perfectly complement by cal grinding on bearing surfo vanced computer balancing	tly crafted from premium high carbo oth R&R and OEM bedknives. Each re aces, followed by relief grinding for o ensures extended reel and bearing li erials and craftsmanship under norn og precision you can trust.:	el undergoes ptimal fe. Backed by	
1	R101500	101500	Reel - 9 Blade	1	
	Tech Note: Fits 26	".			
	then hardened to bedknives. All R&I Reels are then pre	RC46-49 to match the temp R Reels are cylindrically grou ecision computer balanced f	factured from high carbon-boron all per of our bedknives and original equ and on bearing surfaces and then reli for extended bearing and reel life. R& rial and workmanship for the life of t	ipment ief ground. R Products	
1	R5000416	5000416	Reel - 11 Blade	1	
	Tech Note: Fits 26	" .			
	steel, heat-treated precision cylindrid performance. Adv our lifetime guard	d to perfectly complement by cal grinding on bearing surfe vanced computer balancing	tly crafted from premium high carbo oth R&R and OEM bedknives. Each re aces, followed by relief grinding for o ensures extended reel and bearing li erials and craftsmanship under norn og precision you can trust.:	el undergoes ptimal fe. Backed by	
	Bedknives, Lifetin	ne Guaranteed			
&R					

Repro	& R ducts	Replaces Ja Parts Cutting Unit Reel & Bedknife	cobsen Gr	eens King 522		
	R&R	OEM			Qty	Order
No	Part No. Tech Note:	Part N	0.	Description	Req	Quantity
	Detail Desci then harder Bedknives a being packa grind for ac	iption: R&R Bedknives of ned to RC46-49 to match re surface ground on th ged with oil for rust pre	h the temper of our ne top and front ed evention. All R&R Be ves are guaranteed	rom high carbon-boron alloy stee reel blades and original equipme ge and straightened three times b adknives now have an increased fr against defects in material and	ent reels. efore	
2	R5002888	50010 50028		Bedknife - Tournament 18" - .082109	1	
	Tech Note:	Fits 18":				
	then harder Bedknives a being packa grind for aa	ned to RC46-49 to match re surface ground on th ged with oil for rust pre	h the temper of our ne top and front ed evention. All R&R Be ves are guaranteed	rom high carbon-boron alloy stee reel blades and original equipme ge and straightened three times b edknives now have an increased fr against defects in material and	ent reels. efore	
2	R101430			Bedknife - Micro Cut	1	
	Tech Note:	Fits 18":				
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:					
2	R4234900	50009	27	Bedknife - Tournament .063- .110	1	
	Tech Note:	Fits 22":				
	then harder Bedknives a being packa grind for aa	ned to RC46-49 to match re surface ground on th ged with oil for rust pre	h the temper of our ne top and front ed evention. All R&R Be ves are guaranteed	rom high carbon-boron alloy stee reel blades and original equipme ge and straightened three times b adknives now have an increased fr against defects in material and	ent reels. efore	
2	R503479	50302 50347		Bedknife - Tournament .094- .156 HOC	1	

	Replaces Jacobsen Greens King 522				
R&R Products	Parts Cutting Unit Reel & Bedknij	fe			
ltem R&R No Part No.	•	EM irt No.	Description	Qty Req	Order Quantity

Tech Note: Fits 22":

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

101260. 503028, 2 **R503478** 503478,

Bedknife - Thin .125-.219 HOC

1

Tech Note: Fits 22":

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R503477**

503027, 503477, 549397

Bedknife - Thick .156-.438 HOC 1

Tech Note: Fits 22":

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R5002887**

5002887

549504

101261,

Bedknife - Micro Cut - .082-.109 1

Tech Note: Fits 22":

Repro	R Pa	eplaces Jacobse arts ^{tting Unit} el & Bedknife	n Greens King 522		
	R&R Part No.	OEM Part No.	Description	Qty Req	Ordeı Quantity
	then hardened t Bedknives are su being packaged grind for added	o RC46-49 to match the tempe irface ground on the top and J with oil for rust prevention. All	ctured from high carbon-boron alloy stee er of our reel blades and original equipme front edge and straightened three times b I R&R Bedknives now have an increased fr pranteed against defects in material and the part.:	ent reels. efore	
2	R5000413	5000413	Bedknife - 26 Thin 1/8	1	
	Tech Note: Fits 2	6":			
	then hardened t Bedknives are su being packaged grind for added	o RC46-49 to match the tempe irface ground on the top and J with oil for rust prevention. All	ctured from high carbon-boron alloy stee er of our reel blades and original equipme front edge and straightened three times b I R&R Bedknives now have an increased fr pranteed against defects in material and the part.:	ent reels. efore	
2	R5000414	5000414	Bedknife - 26 Thick 3/16	1	
	Tech Note: Fits 2	6":			
	then hardened t Bedknives are su being packaged grind for added	o RC46-49 to match the tempe irface ground on the top and J with oil for rust prevention. All	ctured from high carbon-boron alloy stee er of our reel blades and original equipme front edge and straightened three times b I R&R Bedknives now have an increased fr ranteed against defects in material and the part.:	ent reels. efore	
2	R5000141	5000141	Bedknife - Heavy 26 in	1	
	Tech Note: Fits 2	6":			
	then hardened t Bedknives are su being packaged grind for added	o RC46-49 to match the tempe irface ground on the top and J with oil for rust prevention. All	ctured from high carbon-boron alloy stee er of our reel blades and original equipme front edge and straightened three times b l R&R Bedknives now have an increased fr tranteed against defects in material and the part.:	ent reels. efore	
R&R F	azor Tool Steel	Bedknives, Lifetime Guaran	teed		
2	R101520		Bedknife - Razor Tool Steel - 22 Micro Cut	1	

R&R Products	Replaces Jacobsen Greens King 522 Parts Cutting Unit Reel & Bedknife			
ltem R&R	OEM	Description	Qty	Order
No Part No.	Part No.		Req	Quantity

Tech Note: Fits 22":

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **R101521**

Bedknife - Razor Tool Steel - 22 Tournament Cut

Tech Note: Fits 22":

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Service Tools

3 **R101272T**

Bedknife Screw Driver Tool

0

1

Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Conversion Kits

4 **R101164**

Vertical Mower Conversion Kit -Fits 22 Only

1

Tech Note: Fits 22" Only:

Detail Description: Includes:1 ea. R101163 Shaft, R352437 Nut, 26 ea. R101160 Vertical Mower Blades & 76 R35221 Nylon Spacers:

Other Parts Available

Ree	& R ducts	Replaces Jacobsen G Parts Cutting Unit Reel & Bedknife	reens King 522		
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
10	R101272	101272, 3009138, 402578, 800813	Screw - Bedknife 1/4-20 x 1/2	13	
11	R2811122	2811122	Frame - RH	1	
12	R2811121	2811121	Frame - LH	1	
13	R1000446	1000446	Bearing Housing - LH	1	
14	R1000447	1000447	Bearing Housing - RH	1	
	Detail Descr	iption: Includes R545940, R366650, R254	-79 & R302-5:		
15	R500534	500534, R500534	Bearing - with Cup	2	
	Detail Descr	iption: Kit includes: 1 ea R254-78- Bearing	g Cone & R254-79 Bearing Cone:		
16	R366649	366649	Seal	1	
17	R366645	366645	Spacer - Reel	1	
18	R458461	458461	Snap Ring	1	
19	R366652	366652	Bearing	1	
20	R365229	365229	Bearing	1	
21	R2811185	2811185	Pulley	1	
22	R366646	366646	Spacer	1	
23	R340462	340462	Drive Coupling	1	
24	R345556	345556	Key - Sq 1/8 x 1	1	
25	R320774	320774	Key - Sq 3/16 x 1-1/4	2	
26	R366653	366653	Spacer	1	

Cutting Unit Reel & Bedknife



	•	Reel & Deukinje			
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
27	R3254-6	3254-6, 446140, 446142	Washer - Lock 3/8	1	
28	R5002727	5002727	Clutch - Reel	1	
29	R3004368	3004368	Retainer - Spring	1	
30	R3006061	3006061	Spring	1	
31	R3004369	3004369	Retainer - Spring	1	
32	R366651	366651	Bolt - Special	1	
34	R366650	366650	Seal	1	
35	R545940	2500759, 545940	Bushing	2	
36	R363047	348846, 363047	Spring - Reel	1	
37	R304745	304745	Washer - Reel	1	
38	R364900	364900	Nut - Reel Tension	1	
39	R364170	364170, 366648	Seal	1	
40	R164041	164041	Seal Carrier - Reel - Incl Seal	1	
41	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	1	
42	R2000064	2000064	Cover - Reel	1	
43	R347169	347169, 365501	Stud - Backing RH 2-5/16	2	
44	R454017	454017	Shim - Bed Bar Bolt	2	

Replaces Jacobs	sen Greens	King 522
Dauta		

Parts *Cutting Unit Reel & Bedknife*

	•	Reel & Deukinje			
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
45	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	1	
46	R400258	400258	Bolt - Hex HD 3/8-16 x 3/4	9	
47	RF3205	400188, 400262	Bolt - Hex HD 3/8-16 x 1	2	
48	R434036	434036	Screw - Soc HD 5/16-18 x 1-1/4	3	
49	R446136	446134, 446136	Washer - Lock 5/16 Zinc	3	
50	R434028	434028	Bolt - Soc HD Cap 1/4-20 x 3/4	3	
51	R3253-3	3253-3, 446128, 446130	Washer - Lock 1/4	5	
52	R400112	400112, 400114	Bolt - Hex HD 1/4-20 x 1-1/4	2	
53	R322-5	400188	Bolt - Hex HD 5/16-18 x 1	6	
54	R348849	348849	Shim Washer - 5/16 x 7/8 x .010	0	
54	R364263	364263	Shim Washer - 5/16 x 7/8 x 1/16	0	
54	R364441	364441, 366641	Washer - Flat 5/16x7/8	4	
55	R443106	443106	Nut - 5/16-18 Y/Zinc Plated	4	
56	R441677	441677	Bolt - Carriage 5/16-18 x 1-1/2	6	
57	R1000018	1000018	Kickstand - 18 in	1	
57	R132674	132674	Kickstand - 22 in	1	
57	R1000019	1000019	Kickstand - 26 in	1	
58	R364164	364164	Spring	2	

Cutting Unit Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
59	R400260	400260	Bolt - Hex HD 3/8-16 x 7/8	3	
60	R400268	400268	Bolt - Hex HD 3/8-16 x 1-3/4	2	
61	R3218-3	443810	Nut - 3/8-16 Jam	4	
62	R444850	444850	Nut - 3/8-16 Jam Center Lock	3	
64	R3001644	3001644	Weight	1	
65	R400264	400264	Bolt - Hex HD 3/8-16 x 1-1/4	1	
66	R366726	366726	Bolt - Special - Bed Knife Adj.	4	
67	R366727	352437, 366727	Rod - Bedknife Block	2	
68	R3001600	3001600, 412017	Block - Bedknife Adjusting	2	
70	R366709	366709	Spring	2	
71	R367512	367512	Spacer - Bedknife Adj	2	
72	R101163		Shaft - V-Cut Fits Jac 422/522	1	
73	R101160		Verti-Cut Blade - Fits 22 Gm	26	
73	R101160C		Verti-Cut Blade - Fits 22 Gm Carbide Tipped	26	
74	R352221	352221	Spacer - Nylon V-Cut Shaft	76	
76	R352437	352437	Nut - V-Cut Shaft	1	
77	R412017	412017	Screw - Sq. HD Set	1	
78	R441674	441674	Screw - 5/16-18 x 1-3/4 Carriage	2	
79	R3006118	3006118	Lift Hook	1	
80	R366796	366796	Bracket - Kickstand	2	

Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
81	R444718	444718	Nut - 5/16-18 Center Lock YZ	4	
82	R400190	352737, 400190	Bolt - Hex HD 5/16-18 x 1-1/4 GR5	2	
83	R471219	366852, 471219	Zerk - Grease	2	
84	R365009	3005692, 365009, 365170, 441674	Knob - Adjusting Roller	2	
85	R343616	343616, 443102	Stud	2	
86	R241827	241827, 446136	Bracket - LH Grass Catcher	1	
87	R241828	241828, 453023	Bracket - RH Grass Catcher	1	
88	R434051	461339	Bolt - Soc HD Cap 5/16-18 x 1/2	3	
89	R2000072	2000072, 471219	Bracket - Roller	2	
91	R461339	343616, 461339	Pin - Grooved Roller Bkt	2	
92	R352737	352737	Screw - Set 1/4 x 7/8 Sq Head	2	
93	R443102	443102	Nut - 1/4-20 Yellow Zinc	7	
94	R101560		Light - Single Bulb	1	
95	R300104	300104	Screw - Button HD Cap 10-32 x 5/8	1	
96	R444312	444312	Nut - 10-32	1	

Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
97	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
98	R254-79	254-79, 4121175	Cup - Bearing	2	

Detail Description: Use R254-79M installation mandrel to properly install race.:

99 R	85000102	5000102	Bed Bar - 18 in	1
99 R	\$5000457	5000457	Bed Bar - 22 in	1
99 R	85000412	5000412	Bed Bar - 26 in	1
100 R	81000020	1000020	Rear Crossbar - 18 in	1
100 R	1000838	1000838	Rear Crossbar - 22 in	1
100 R	81000021	1000021	Rear Crossbar - 26 in	1
101 R	81000022	1000022	Front Crossbar - 18 in	1
101 R	1000839	1000839	Front Crossbar - 22 in	1
101 R	81000023	1000023	Front Crossbar - 26 in	1
102 R	\$5002848	5002848	Engine Base	1