





# Replaces Jacobsen LF-100 Parts

Cutting Unit  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## R&R Reels, Lifetime Guaranteed

1	<b>R503319</b>	5001095, 5003053, 503319	Reel - 7 Blade LH	2	
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*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	<b>R503320</b>	5001096, 5003054, 5003064, 503320	Reel - 7 Blade RH	3	
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1	<b>R503321</b>	5001097, 503321	Reel - 5 Blade LH	2	
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1	<b>R503322</b>	5001098, 503322	Reel - 5 Blade RH	3	
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*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

2	<b>R503460</b>	503257, 503460	Bedknife - 22 in 13 Hole	0	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2	R101523		Bedknife - Razor Tool Steel - 22 High Cut	1	
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*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

## Overhaul Kits & Service Tools

9	R100125		Overhaul Kit - Cutting Unit	0	
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*Detail Description: Includes 2 ea.: R336962 Seals, R254-78 Bearings, R254-79 Cups; 1 ea.:R337677 Seal, R458013 Ring, R364901Gasket, R337370 Coupling:*

10	R101272T		Bedknife Screw Driver Tool	0	
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*Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

## Other Parts Available

13	R315298	315298	Bolt - Bed Bar	2	
14	R101272	101272, 3009138, 402578, 800813	Screw - Bedknife 1/4-20 x 1/2	13	
15	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	

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16	R365230	365230	Verti-Cut Blade - 2-1/2 Dia.	40	
17	R390900	390900	Roller - Grooved 2-1/2 x 22	1	
<i>Detail Description: Note: w/ 1/2 Spacing:</i>					
18	R363047	348846, 363047	Spring - Reel	1	
19	R101525	101525	Spacer - Mower Mounting Assy	2	
20	R453011	453011	Washer - Flat 3/8 SAE Y/Zinc	4	
21	R3254-6	3254-6, 446140, 446142	Washer - Lock 3/8	2	
22	R101526	101526	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
23	R2810166	2810166, 3010637	Clip - Spring Motor	1	
24	R2810165	2810165, 2810166, 3010236, 3010636	Clip - Spring Motor	1	
25	R32152-4	32152-4, 444708	Locknut - 1/4-20 All Metal	2	
26	R3010296	3010296	Pin - Motor Mounting	2	
27	R1004786	1004786	Housing - Bearing Quick Clip	1	
<i>Detail Description: Includes: R336962, R302-5, R254-79, R3010296, R32152-4 &amp; R170714:</i>					
28	R412506	412503, 412506	Screw - Bed Bar Adjusting	4	
29	R101327		Stud - Housing	2	
<i>Detail Description: Fits R101328 Only:</i>					
30	R500534	500534, R500534	Bearing - with Cup	2	

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*Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:*

32	<b>R302-5</b>	302-5, 471214, 471223, 471226	Fitting - Grease	2	
33	<b>R336962</b>	336962	Seal	2	
34	<b>R220278</b>	121856, 220278, 5000415	Backing Bar - Cast	1	
34	<b>R2000068</b>	2000068	Bed Bar	1	
35	<b>R364901</b>	364901	Gasket - Reel Motor	1	
36	<b>R4247911</b>	162567, 337370, 4247911	Coupling - Hyd Motor - Glass Filled	1	
36	<b>R3001720</b>	3001720	Coupler - Iron - Hyd Motor	1	
37	<b>R458013</b>	458013	Ring - Retaining	1	
38	<b>R364900</b>	364900	Nut - Reel Tension	1	
39	<b>R345470</b>	1002226, 345470	Bolt - Rear Roller 7/16-20	2	

*Detail Description: Incl. Grease Zerk:*

40	<b>R390950</b>	126724, 2810043, 390950	Shield - Grass	1	
41	<b>R400106</b>	400106	Bolt - Hex HD 1/4-20 x 5/8	2	
42	<b>R453023</b>	453023	Washer - Flat 1/4	4	
43	<b>R3253-3</b>	3253-3, 446128, 446130	Washer - Lock 1/4	4	
44	<b>R443102</b>	443102	Nut - 1/4-20 Yellow Zinc	2	

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45	<b>R153979</b>	153979, 3008439	Bracket - Front Roller	1	
46	<b>R153980</b>	153980, 3008438	Bracket - Front Roller	1	
47	<b>R441674</b>	441674	Screw - 5/16-18 x 1-3/4 Carriage	2	
48	<b>R446136</b>	446134, 446136	Washer - Lock 5/16 Zinc	2	
49	<b>R443106</b>	443106	Nut - 5/16-18 Y/Zinc Plated	2	
50	<b>R343616</b>	343616, 443102	Stud	2	
51	<b>R365009</b>	3005692, 365009, 365170, 441674	Knob - Adjusting Roller	2	
52	<b>R471219</b>	366852, 471219	Zerk - Grease	2	
53	<b>R352737</b>	352737	Screw - Set 1/4 x 7/8 Sq Head	2	
55	<b>R254-78</b>	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
56	<b>R254-79</b>	254-79, 4121175	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
57	<b>R461256</b>	461256	Pin - 1/4 x 1	2	
60	<b>R337677</b>	315257, 337677	Seal - Oil	1	
68	<b>R338675</b>	338675, 557775	Cover - Shaft End	1	
69	<b>R400104</b>	400104	Bolt - Hex HD 1/4-20 x 1/2	2	

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70	<b>R363896</b>	363896	Fitting - Grease w/Extension	2	
71	<b>R163396</b>	163396	Housing - Reel Brg Motor End	1	
<i>Detail Description: Includes: 4 ea: R361097 Stud; 1 ea: R254-79 Cup, R336962 Seal, R363896 Grease Fitting:</i>					
71	<b>R164146</b>	163679, 164146	Housing - Reel Bearing - Motor End	1	
<i>Tech Note: Housing has no studs, uses 2 bolts:</i>					
<i>Detail Description: Includes: 1 ea: R170714 Fitting, R254-79 Cup, R302-5 Fitting &amp; R336962 Seal:</i>					
71	<b>R101328</b>		Housing - Bearing Motor End	1	
<i>Detail Description: Includes R302-5, R336962, R170714, R101327 &amp; Cup Portion of R500534. Housing has 2 studs, uses no bolts:</i>					
72	<b>R164144</b>	1000480, 163397, 164144, 2000060	Housing - Reel Bearing	1	
<i>Detail Description: Includes R336962 Seal, R302-5 Zerk, R170714 Relief Fitting &amp; R254-79 Cup:</i>					
73	<b>R352132</b>	352132	Caplug - Reel Shaft End	1	
74	<b>R403751</b>	403751	Bolt - Serrated Washer HD	2	
75	<b>R354928</b>	354928	Stop - Mower	1	
76	<b>R445722</b>	445722	Nut - Serrated Washer	2	
77	<b>R400192</b>	400192	Bolt - Hex HD 5/16-18 x 1-1/2	8	
78	<b>R361097</b>	361097	Stud - Reel Brg Housing	1	
79	<b>R453009</b>	3256-23, 452004, 452006, 452008, 453009	Washer - Flat 5/16 SAE	4	

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80	<b>R354083</b>	354083, 361877, 4127335	Decal - Danger	1	
81	<b>R122685</b>	119245, 122685, 503325	Frame	1	
82	<b>R363814</b>	163892, 363814	Spacer - Seal	1	
83	<b>R163398</b>	163398, 163892	Seal - Spacer Assy	1	
84	<b>R364898</b>	364898	Shaft - Weight Bar	1	
85	<b>R400186</b>	400186	Bolt - Hex HD 5/16-18 x 7/8	1	
86	<b>R460080</b>	460080	Pin - Cotter 3/8 x 3	1	
87	<b>R445781</b>	445781	Nut - 5/16-18 Whiz	1	
88	<b>R460068</b>	460068	Pin - Cotter 1/4 x 2	4	
89	<b>R390940</b>	390940, 67780	Deflector - Rear Discharge	1	
90	<b>R441812</b>	441812	Screw - 3/8-1-1/2 Sq HD Set	2	
91	<b>R2000065</b>	2000065	Weight - Counter	1	

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