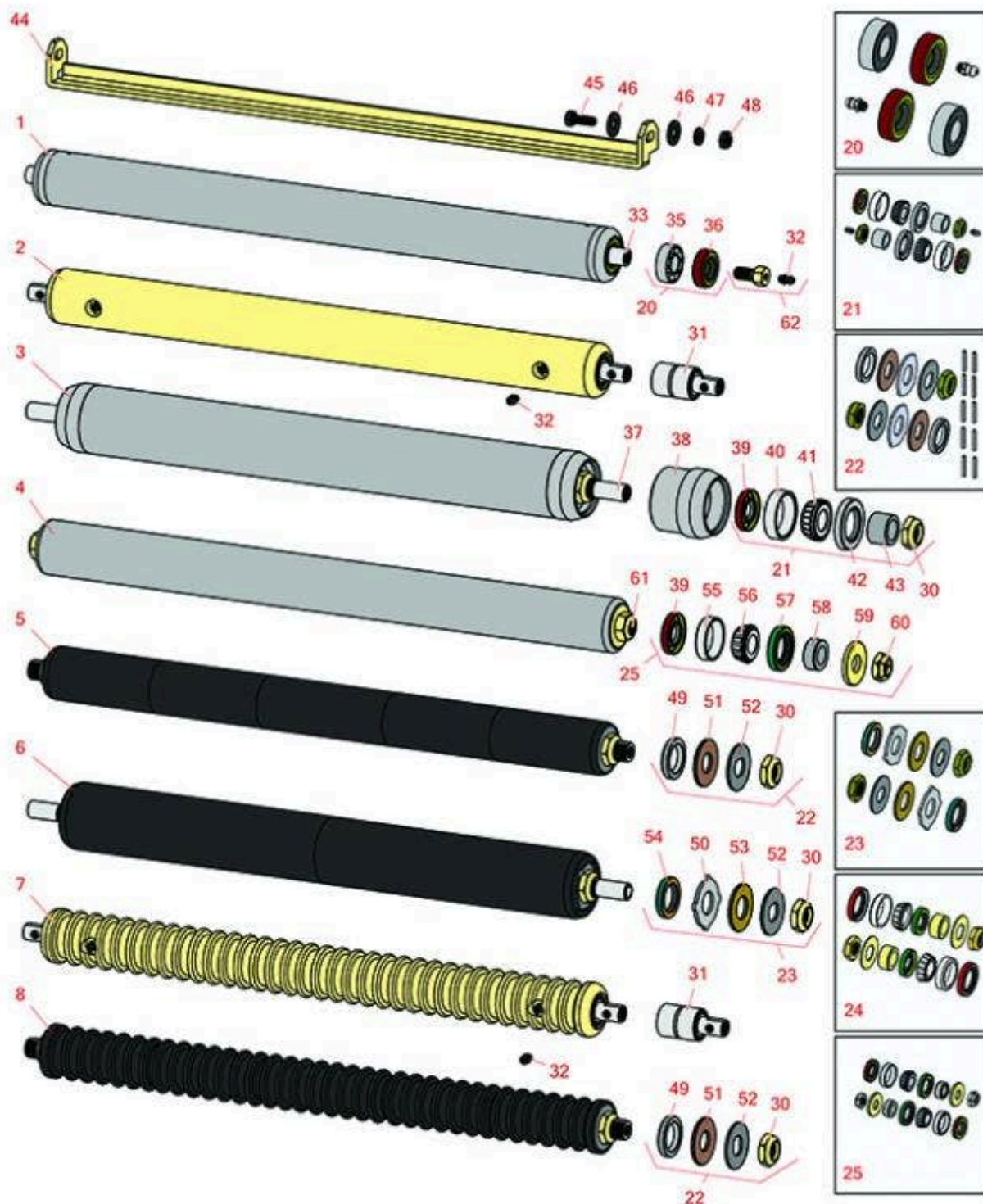




Replaces Jacobsen LF-100 Parts

Cutting Unit
Rear Rollers



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Replaces Jacobsen LF-100 Parts

Cutting Unit
Rear Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

R&R Rear Rollers

| | | | | | |
|---|----------------|-------------------------------|-------------------------------|---|--|
| 1 | R158777 | 1004990, 158777, 162916 | Roller - Smooth Tubular Steel | 0 | |
|---|----------------|-------------------------------|-------------------------------|---|--|

Detail Description: Constructed with a through shaft and greasable ball bearings.:

| | | | | | |
|---|---------------|-------|-----------------------------|---|--|
| 2 | R68597 | 68597 | Roller - Smooth Solid Steel | 0 | |
|---|---------------|-------|-----------------------------|---|--|

Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:

| | | | | | |
|---|----------------|--------------------------------|--|---|--|
| 3 | R100105 | 100105, 1002446, 1003728 | Roller - Smooth Heavy Duty Tubular Steel | 0 | |
|---|----------------|--------------------------------|--|---|--|

Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. This roller body measures 21" in length.:

| | | | | | |
|---|-----------------|---------|--|---|--|
| 4 | R1000770 | 1000770 | Roller - Smooth Heavy Duty Tubular Steel | 0 | |
|---|-----------------|---------|--|---|--|

Detail Description: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life. Body length measures 23-1/4".:

| | | | | | |
|---|----------------|--|-----------------------------------|---|--|
| 5 | R101335 | | Roller - Smooth UHMW Polyethylene | 0 | |
|---|----------------|--|-----------------------------------|---|--|

Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

| | | | | | |
|---|-----------------|--|-----------------------------------|---|--|
| 6 | R1013662 | | Roller - Smooth UHMW Polyethylene | 0 | |
|---|-----------------|--|-----------------------------------|---|--|

Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

| | | | | | |
|---|----------------|------------------|---------------------------------------|---|--|
| 7 | R101120 | 101120, 68580 | Roller - Grooved Machined Solid Steel | 0 | |
|---|----------------|------------------|---------------------------------------|---|--|

Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:

| | | | | | |
|---|----------------|--|------------------------------------|---|--|
| 8 | R101337 | | Roller - Grooved UHMW Polyethylene | 0 | |
|---|----------------|--|------------------------------------|---|--|

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Cutting Unit
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| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris. Shaft length measures 26-3/4":

Overhaul Kits

| | | | | |
|----|----------------|--------|-----------------------|---|
| 20 | R100130 | 100130 | Overhaul Kit - Roller | 0 |
|----|----------------|--------|-----------------------|---|

Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:

| | | | | |
|----|----------------|--|-----------------------|---|
| 21 | R100136 | | Overhaul Kit - Roller | 0 |
|----|----------------|--|-----------------------|---|

Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:

| | | | | |
|----|----------------|-------------------|----------------------------|---|
| 22 | R101395 | 100139, 101395 | Overhaul Kit - UHMW Roller | 0 |
|----|----------------|-------------------|----------------------------|---|

Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:

| | | | | |
|----|----------------|--|---------------------------------|---|
| 23 | R101399 | | Overhaul Kit - UHMW 2 Pc Roller | 1 |
|----|----------------|--|---------------------------------|---|

Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

| | | | | |
|----|----------------|--|-----------------------|---|
| 24 | R100134 | | Overhaul Kit - Roller | 0 |
|----|----------------|--|-----------------------|---|

Detail Description: Fits Jacobsen 132202 3" x 22" Solid Roller Only. Includes 2 ea.: R3296-15 Locknuts, R337924 Seals, R338745 Seals, R365210 Washers, R366168 Wear Sleeves, R503378 Cup & Cone Bearings:

| | | | | |
|----|----------------|--|-----------------------|---|
| 25 | R100139 | | Overhaul Kit - Roller | 0 |
|----|----------------|--|-----------------------|---|

Detail Description: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:

Other Parts Available

| | | | | |
|----|-----------------|-------------------------------|----------------------------|---|
| 30 | R3296-15 | 3296-15, 367029, 444742 | Locknut - 3/4-16 Nylon Jam | 2 |
|----|-----------------|-------------------------------|----------------------------|---|

| | | | | |
|----|----------------|--------|--------------------------------|---|
| 31 | R101482 | 101482 | Bearing - Rear Machined Roller | 2 |
|----|----------------|--------|--------------------------------|---|

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Rear Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---|--------------|---|-----------------------------|---------|----------------|
| 32 | R302-5 | 302-5, 471214, 471223, 471226 | Fitting - Grease | 2 | |
| 33 | R154909 | 145909, 154909 | Shaft - Rear Roller | 1 | |
| 35 | R303558 | 303558 | Bearing - Roller | 2 | |
| 36 | R305115 | 305115 | Seal - Roller | 2 | |
| 37 | R100106 | 100106 | Shaft - Fits HD Rear Roller | 1 | |
| 38 | R61-0380 | | Roller End - Cap Solid | 2 | |
| 39 | R253-152 | 3001656 | Seal - Inner Roller | 2 | |
| 40 | R254-79 | 254-79, 4121175 | Cup - Bearing | 2 | |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> | | | | | |
| 41 | R254-78 | 254-78, 385174, 4121174, 4135152 | Tapered Bearing Cone | 2 | |
| 42 | R253-117 | 253-117, 3004882 | Seal - Outer Triple Lip | 2 | |
| 43 | R150674 | 150674 | Sleeve - Wear 3/4 Plated | 2 | |
| 44 | R338735 | 338735 | Scraper - Rear Roller | 1 | |
| 45 | R400186 | 400186 | Bolt - Hex HD 5/16-18 x 7/8 | 1 | |
| 46 | R453009 | 3256-23, 452004, 452006, 452008, 453009 | Washer - Flat 5/16 SAE | 4 | |

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Cutting Unit
Rear Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---|--------------|---|-------------------------------|---------|----------------|
| 46 | R310266 | 310266, 452004, 452006, 452008 | Washer - Flat 5/16 USS | 4 | |
| 47 | R446136 | 446134, 446136 | Washer - Lock 5/16 Zinc | 2 | |
| 48 | R443106 | 443106 | Nut - 5/16-18 Y/Zinc Plated | 2 | |
| 49 | R150347T | | Seal - Nonstick Lip | 2 | |
| 50 | R1503230 | | Washer - Thrust Outer Keyed | 2 | |
| 51 | R150334A | | Washer - Thrust SAE660 Bronze | 2 | |
| 52 | R150333 | | Washer - Flat Keyed Outer SS | 2 | |
| 53 | R1503471 | | Washer - Thrust SAE660 Bronze | 2 | |
| 54 | R1503470 | | Seal - Inner Wiper | 2 | |
| 55 | R254-67 | 307108, 5000625, 500625 | Cup - Bearing | 2 | |
| Replaces Jacobsen 30" 132640 Solid Roller & 1000384 Grooved Roller Parts | | | | | |
| 56 | R254-68 | 307109, 5000625, 500625 | Tapered Bearing Cone | 2 | |
| 57 | R337593 | 3000983, 337593 | Seal | 2 | |
| 58 | R3001762 | 30001762, 3001762 | Sleeve - Wear Hardened | 2 | |
| 59 | R3000698 | 3000698 | Washer | 2 | |
| 60 | R445718 | 445718, 445801 | Locknut - 5/8-18 All Metal | 2 | |
| 61 | R3001654 | 3001654 | Shaft - Roller | 1 | |

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| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------------|----------------------------|---------|----------------|
| 62 | R345470 | 1002226, 345470 | Bolt - Rear Roller 7/16-20 | 2 | |

Detail Description: Incl. Grease Zerk:

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