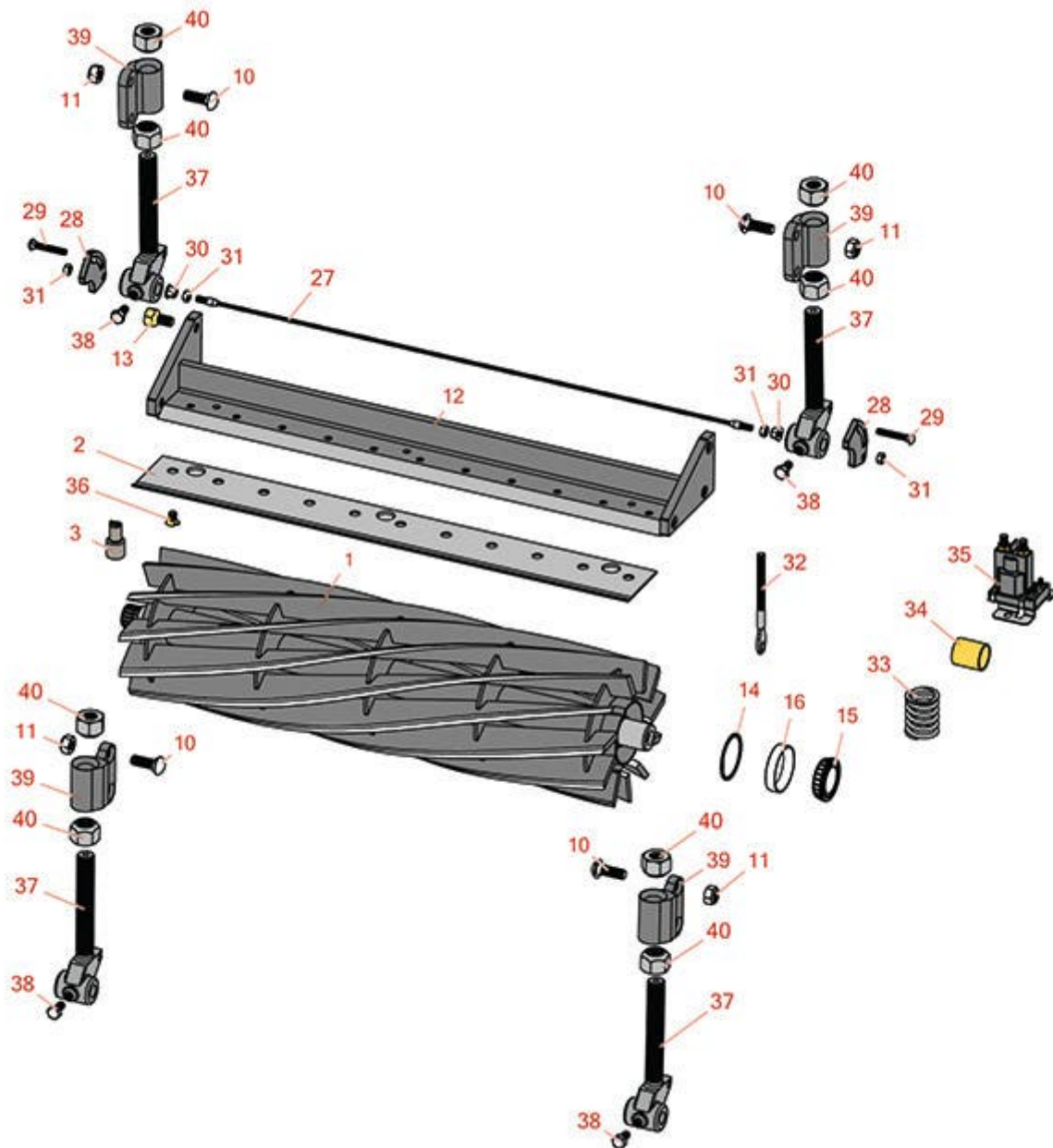




# Replaces Jacobsen LF-2500 Parts

Cutting Unit  
Reel & Bedknife



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# Replaces Jacobsen LF-2500 Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                 |         |                 |   |  |
|---|-----------------|---------|-----------------|---|--|
| 1 | <b>R4115122</b> | 4115122 | Reel - 11 Blade | 1 |  |
|---|-----------------|---------|-----------------|---|--|

*Tech Note: Fits 22 in Units Only:*

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                 |         |                |   |  |
|---|-----------------|---------|----------------|---|--|
| 1 | <b>R4115123</b> | 4115123 | Reel - 7 Blade | 1 |  |
|---|-----------------|---------|----------------|---|--|

*Tech Note: Fits 22 in Units Only:*

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                 |         |                 |   |  |
|---|-----------------|---------|-----------------|---|--|
| 1 | <b>R4115124</b> | 4115124 | Reel - 11 Blade | 1 |  |
|---|-----------------|---------|-----------------|---|--|

*Tech Note: Fits 26 in Units Only:*

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                 |         |                |   |  |
|---|-----------------|---------|----------------|---|--|
| 1 | <b>R4115125</b> | 4115125 | Reel - 7 Blade | 1 |  |
|---|-----------------|---------|----------------|---|--|

*Tech Note: Fits 26 in Units Only:*

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

## R&R Bedknives, Lifetime Guaranteed

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# Replaces Jacobsen LF-2500 Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No.    | OEM Part No. | Description         | Qty Req | Order Quantity |
|---------|-----------------|--------------|---------------------|---------|----------------|
| 2       | <b>R2202002</b> | 2202002      | Bedknife - Thin 5mm | 1       |                |

*Tech Note: Fits 22 in Units Only:*

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                 |         |                 |   |  |
|---|-----------------|---------|-----------------|---|--|
| 2 | <b>R2202305</b> | 2202305 | Bedknife - 10mm | 1 |  |
|---|-----------------|---------|-----------------|---|--|

*Tech Note: Fits 22 in Units Only:*

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                 |         |                 |   |  |
|---|-----------------|---------|-----------------|---|--|
| 2 | <b>R2202306</b> | 2202306 | Bedknife - 10mm | 1 |  |
|---|-----------------|---------|-----------------|---|--|

*Tech Note: Fits 26 in Units Only:*

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## Service Tools

|   |                 |  |                            |   |  |
|---|-----------------|--|----------------------------|---|--|
| 3 | <b>R51-0880</b> |  | Bedknife Screw Driver Tool | 0 |  |
|---|-----------------|--|----------------------------|---|--|

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:*

## Other Parts Available

|    |                  |          |                                |   |  |
|----|------------------|----------|--------------------------------|---|--|
| 10 | <b>R64243-01</b> | 64243-01 | Bolt - Carriage M10-1.5 x 30   | 4 |  |
| 11 | <b>R64237-03</b> | 64237-03 | Locknut - 10mm x 1.5 Nylon Jam | 8 |  |

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## Replaces Jacobsen LF-2500 Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No.      | OEM Part No. | Description                      | Qty Req | Order Quantity |
|---------|-------------------|--------------|----------------------------------|---------|----------------|
| 12      | <b>R2206011</b>   | 2206011.7    | Bed Bar - 22 in Units            | 1       |                |
| 12      | <b>R2206081</b>   | 2206081.7    | Bed Bar - 26 in Units            | 1       |                |
| 13      | <b>R64242</b>     | 64242        | Stud - Bed Bar                   | 6       |                |
| 14      | <b>R2208004</b>   | 2208004      | Retaining Ring - Reel Housing    | 2       |                |
| 15      | <b>R4121172</b>   | 4121172      | Tapered Bearing Cup              | 2       |                |
| 16      | <b>R4121173</b>   | 4121173      | Tapered Bearing Cup              | 2       |                |
| 27      | <b>R2208018</b>   | 2208018      | Scraper Cable - Fits 22 in Units | 1       |                |
| 27      | <b>R2208019</b>   | 2208019      | Scraper Cable - Fits 26 in Units | 1       |                |
| 28      | <b>R2202132</b>   | 2202132      | Bracket - Rear Roller Scraper    | 2       |                |
| 29      | <b>R64018-22</b>  | 64018-22     | Bolt - Carriage M6 x 35          | 2       |                |
| 30      | <b>R64237-02</b>  | 64237-02     | Locknut - ESNA 6mm x 1.0         | 2       |                |
| 31      | <b>R64207-06</b>  | 64207-06     | Nut - M6 x 1.0                   | 4       |                |
| 32      | <b>R2203020</b>   | 2203020      | Adjusting Rod - Reel to Bedknife | 2       |                |
| 33      | <b>R2208131</b>   | 2208131      | Spring - Bed Bar                 | 2       |                |
| 34      | <b>R48048A</b>    | 48048A       | Sleeve - Bearing Bronze          | 2       |                |
| 35      | <b>R38665</b>     | 38665        | Solenoid                         | 1       |                |
| 36      | <b>R150477</b>    | A119001      | Screw - Bedknife 5/16-18 x 1/2   | 11      |                |
| 37      | <b>RMBE3982</b>   | 2201004      | Bracket - Roller Front / Rear    | 4       |                |
| 38      | <b>R64205-018</b> | 64205-018    | Bolt - Hex HD M8-1.25 x 16       | 4       |                |
| 39      | <b>R2201010</b>   | 2201010.7    | Housing - Roller Adj             | 4       |                |

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Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description       | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------------|---------|----------------|
| 40      | R64254-01    | 64254-01     | Nut - Roller Adj. | 8       |                |

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