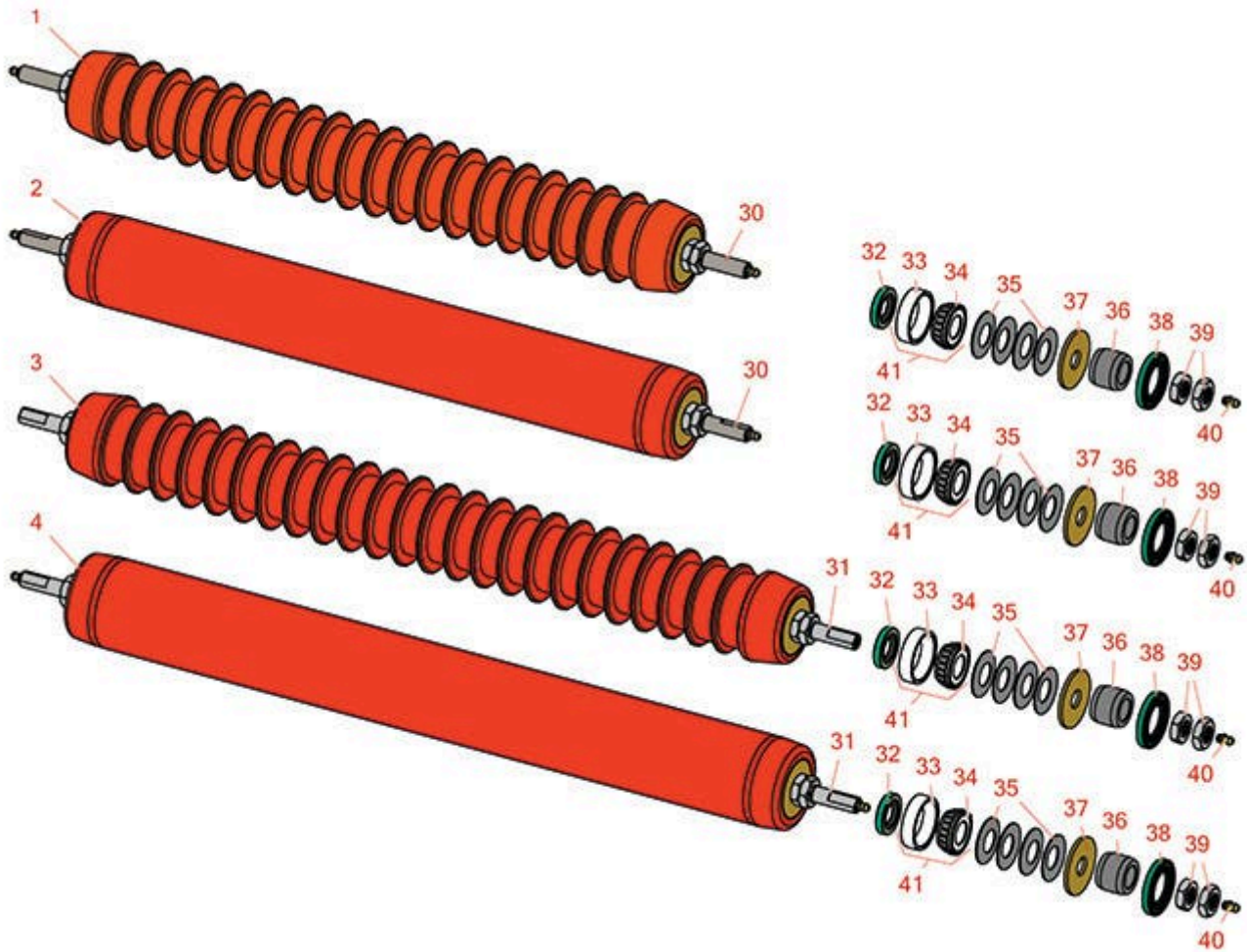




# Replaces Jacobsen LF-2500 Parts

Cutting Unit  
Rollers



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# Replaces Jacobsen LF-2500 Parts

Cutting Unit  
Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rollers Available - 22" Units

|   |                 |         |                             |   |
|---|-----------------|---------|-----------------------------|---|
| 1 | <b>R4115614</b> | 4115614 | Roller - Grooved Cast Steel | 0 |
|---|-----------------|---------|-----------------------------|---|

*Detail Description: Constructed with a through shaft, this heavy duty cast steel grooved roller uses greasable tapered bearings for extended life.:*

|   |                 |         |                               |   |
|---|-----------------|---------|-------------------------------|---|
| 2 | <b>R4115612</b> | 4115612 | Roller - Smooth Tubular Steel | 0 |
|---|-----------------|---------|-------------------------------|---|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

## R&R Rollers Available - 26" Units

|   |                 |         |                             |   |
|---|-----------------|---------|-----------------------------|---|
| 3 | <b>R4115615</b> | 4115615 | Roller - Grooved Cast Steel | 0 |
|---|-----------------|---------|-----------------------------|---|

*Detail Description: Constructed with a through shaft, this heavy duty cast steel grooved roller uses greasable tapered bearings for extended life.:*

|   |                 |         |                               |   |
|---|-----------------|---------|-------------------------------|---|
| 4 | <b>R4115613</b> | 4115613 | Roller - Smooth Tubular Steel | 0 |
|---|-----------------|---------|-------------------------------|---|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

## Other Parts Available

|    |                 |         |                      |   |
|----|-----------------|---------|----------------------|---|
| 30 | <b>R2203012</b> | 2203012 | Shaft - 22 in Roller | 1 |
|----|-----------------|---------|----------------------|---|

|    |                 |         |                      |   |
|----|-----------------|---------|----------------------|---|
| 31 | <b>R2203075</b> | 2203075 | Shaft - 26 in Roller | 1 |
|----|-----------------|---------|----------------------|---|

|    |                 |                         |      |   |
|----|-----------------|-------------------------|------|---|
| 32 | <b>R253-120</b> | 220-8011-02,<br>253-120 | Seal | 2 |
|----|-----------------|-------------------------|------|---|

|    |                |                    |               |   |
|----|----------------|--------------------|---------------|---|
| 33 | <b>R254-79</b> | 254-79,<br>4121175 | Cup - Bearing | 2 |
|----|----------------|--------------------|---------------|---|

*Detail Description: Use R254-79M installation mandrel to properly install race.:*

|    |                |                                           |                      |   |
|----|----------------|-------------------------------------------|----------------------|---|
| 34 | <b>R254-78</b> | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone | 2 |
|----|----------------|-------------------------------------------|----------------------|---|

|    |                  |          |                        |   |
|----|------------------|----------|------------------------|---|
| 35 | <b>R64209-06</b> | 64209-06 | Washer - Spring Roller | 8 |
|----|------------------|----------|------------------------|---|

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Rollers



| Item No | R&R Part No.     | OEM Part No.            | Description              | Qty Req | Order Quantity |
|---------|------------------|-------------------------|--------------------------|---------|----------------|
| 36      | <b>R2203022</b>  | 2203022                 | Sleeve - Wear - Roller   | 2       |                |
| 37      | <b>R2202010</b>  | 2202010                 | Shield - Roller          | 2       |                |
| 38      | <b>RAN121759</b> | 2208011-03,<br>AN121759 | Seal                     | 2       |                |
| 39      | <b>R64244-02</b> | 64244-02                | Nut - Hex Jam 16mm x 2.0 | 4       |                |
| 40      | <b>RA299301</b>  | A299301                 | Fitting - Grease         | 2       |                |
| 41      | <b>R500534</b>   | 500534,<br>R500534      | Bearing - with Cup       | 2       |                |

*Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:*

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