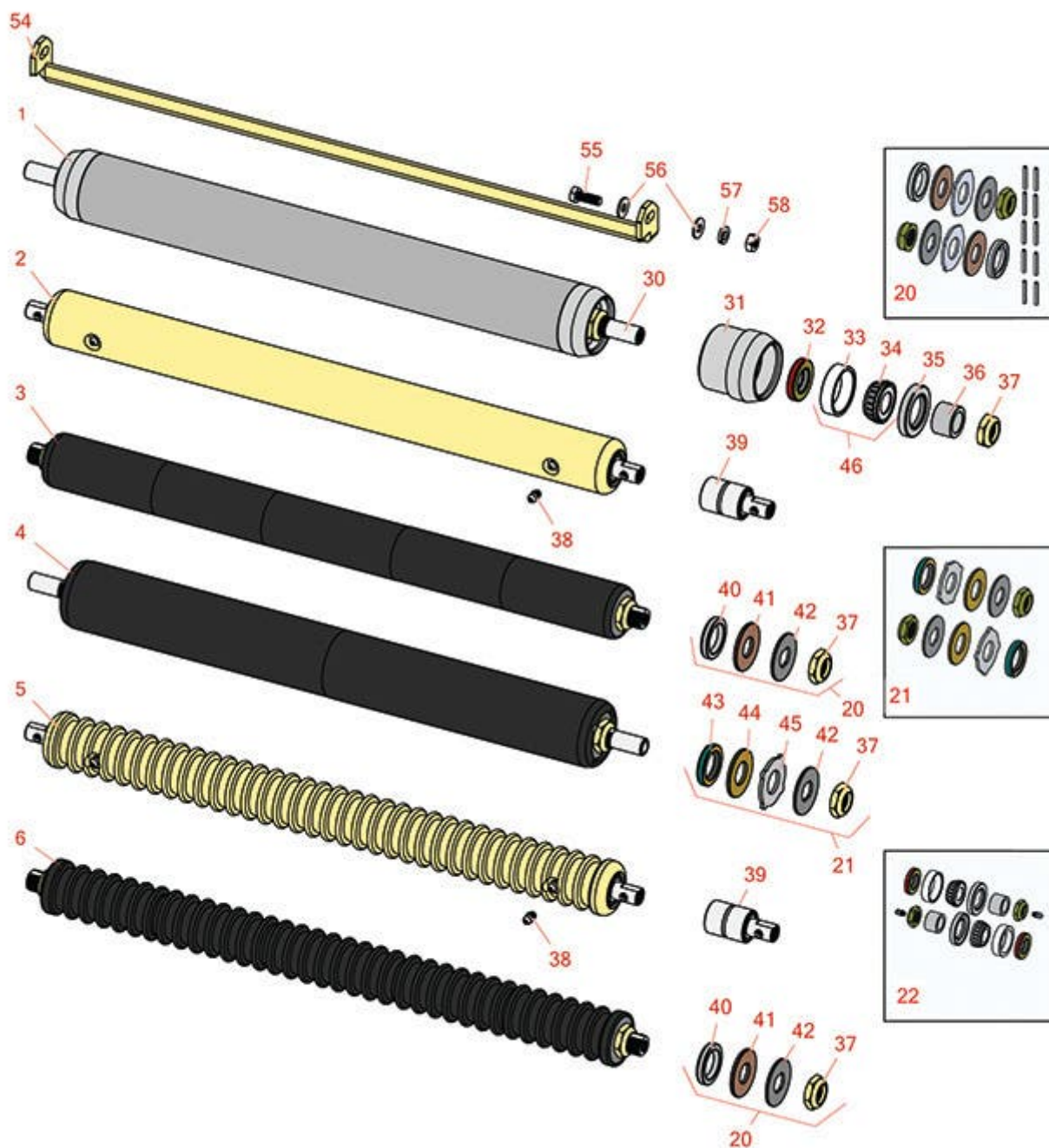




# Replaces Jacobsen LF-4677 Parts

5" Reel Cutting Unit

Rear Rollers



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# Replaces Jacobsen LF-4677 Parts

5" Reel Cutting Unit

Rear Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rear Rollers

|   |                |                                |                                          |   |  |
|---|----------------|--------------------------------|------------------------------------------|---|--|
| 1 | <b>R100105</b> | 100105,<br>1002446,<br>1003728 | Roller - Smooth Heavy Duty Tubular Steel | 1 |  |
|---|----------------|--------------------------------|------------------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. This roller body measures 21" in length.:*

|   |               |       |                             |   |  |
|---|---------------|-------|-----------------------------|---|--|
| 2 | <b>R68597</b> | 68597 | Roller - Smooth Solid Steel | 1 |  |
|---|---------------|-------|-----------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                |  |                                   |   |  |
|---|----------------|--|-----------------------------------|---|--|
| 3 | <b>R101335</b> |  | Roller - Smooth UHMW Polyethylene | 1 |  |
|---|----------------|--|-----------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |                 |  |                                   |   |  |
|---|-----------------|--|-----------------------------------|---|--|
| 4 | <b>R1013662</b> |  | Roller - Smooth UHMW Polyethylene | 1 |  |
|---|-----------------|--|-----------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |                |                  |                                       |   |  |
|---|----------------|------------------|---------------------------------------|---|--|
| 5 | <b>R101120</b> | 101120,<br>68580 | Roller - Grooved Machined Solid Steel | 1 |  |
|---|----------------|------------------|---------------------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                |  |                                    |   |  |
|---|----------------|--|------------------------------------|---|--|
| 6 | <b>R101337</b> |  | Roller - Grooved UHMW Polyethylene | 1 |  |
|---|----------------|--|------------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris. Shaft length measures 26-3/4":*

## Overhaul Kits

|    |                |                   |                            |   |  |
|----|----------------|-------------------|----------------------------|---|--|
| 20 | <b>R101395</b> | 100139,<br>101395 | Overhaul Kit - UHMW Roller | 0 |  |
|----|----------------|-------------------|----------------------------|---|--|

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# Replaces Jacobsen LF-4677 Parts

5" Reel Cutting Unit

Rear Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:*

|    |                |                                 |   |
|----|----------------|---------------------------------|---|
| 21 | <b>R101399</b> | Overhaul Kit - UHMW 2 Pc Roller | 1 |
|----|----------------|---------------------------------|---|

*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

|    |                |                       |   |
|----|----------------|-----------------------|---|
| 22 | <b>R100136</b> | Overhaul Kit - Roller | 0 |
|----|----------------|-----------------------|---|

*Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:*

## Other Parts Available

|    |                |        |                             |   |
|----|----------------|--------|-----------------------------|---|
| 30 | <b>R100106</b> | 100106 | Shaft - Fits HD Rear Roller | 1 |
|----|----------------|--------|-----------------------------|---|

|    |                 |                        |   |
|----|-----------------|------------------------|---|
| 31 | <b>R61-0380</b> | Roller End - Cap Solid | 2 |
|----|-----------------|------------------------|---|

|    |                 |         |                     |   |
|----|-----------------|---------|---------------------|---|
| 32 | <b>R253-152</b> | 3001656 | Seal - Inner Roller | 2 |
|----|-----------------|---------|---------------------|---|

|    |                |                    |               |   |
|----|----------------|--------------------|---------------|---|
| 33 | <b>R254-79</b> | 254-79,<br>4121175 | Cup - Bearing | 2 |
|----|----------------|--------------------|---------------|---|

*Detail Description: Use R254-79M installation mandrel to properly install race.:*

|    |                |                                           |                      |   |
|----|----------------|-------------------------------------------|----------------------|---|
| 34 | <b>R254-78</b> | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone | 2 |
|----|----------------|-------------------------------------------|----------------------|---|

|    |                 |                     |                         |   |
|----|-----------------|---------------------|-------------------------|---|
| 35 | <b>R253-117</b> | 253-117,<br>3004882 | Seal - Outer Triple Lip | 2 |
|----|-----------------|---------------------|-------------------------|---|

|    |                |        |                          |   |
|----|----------------|--------|--------------------------|---|
| 36 | <b>R150674</b> | 150674 | Sleeve - Wear 3/4 Plated | 2 |
|----|----------------|--------|--------------------------|---|

|    |                 |                               |                            |   |
|----|-----------------|-------------------------------|----------------------------|---|
| 37 | <b>R3296-15</b> | 3296-15,<br>367029,<br>444742 | Locknut - 3/4-16 Nylon Jam | 2 |
|----|-----------------|-------------------------------|----------------------------|---|

|    |               |                                        |                  |   |
|----|---------------|----------------------------------------|------------------|---|
| 38 | <b>R302-5</b> | 302-5,<br>471214,<br>471223,<br>471226 | Fitting - Grease | 2 |
|----|---------------|----------------------------------------|------------------|---|

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## Replaces Jacobsen LF-4677 Parts

5" Reel Cutting Unit

Rear Rollers



| Item No                                                                                         | R&R Part No. | OEM Part No.                                        | Description                    | Qty Req | Order Quantity |
|-------------------------------------------------------------------------------------------------|--------------|-----------------------------------------------------|--------------------------------|---------|----------------|
| 39                                                                                              | R101482      | 101482                                              | Bearing - Rear Machined Roller | 2       |                |
| 40                                                                                              | R150347T     |                                                     | Seal - Nonstick Lip            | 2       |                |
| 41                                                                                              | R150334A     |                                                     | Washer - Thrust SAE660 Bronze  | 2       |                |
| 42                                                                                              | R150333      |                                                     | Washer - Flat Keyed Outer SS   | 2       |                |
| 43                                                                                              | R1503470     |                                                     | Seal - Inner Wiper             | 2       |                |
| 44                                                                                              | R1503471     |                                                     | Washer - Thrust SAE660 Bronze  | 2       |                |
| 45                                                                                              | R1503230     |                                                     | Washer - Thrust Outer Keyed    | 2       |                |
| 46                                                                                              | R500534      | 500534,<br>R500534                                  | Bearing - with Cup             | 2       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i> |              |                                                     |                                |         |                |
| 54                                                                                              | R338735      | 338735                                              | Scraper - Rear Roller          | 1       |                |
| 55                                                                                              | R400186      | 400186                                              | Bolt - Hex HD 5/16-18 x 7/8    | 2       |                |
| 56                                                                                              | R453009      | 3256-23,<br>452004,<br>452006,<br>452008,<br>453009 | Washer - Flat 5/16 SAE         | 2       |                |
| 56                                                                                              | R310266      | 310266,<br>452004,<br>452006,<br>452008             | Washer - Flat 5/16 USS         | 2       |                |
| 57                                                                                              | R446136      | 446134,<br>446136                                   | Washer - Lock 5/16 Zinc        | 2       |                |
| 58                                                                                              | R443106      | 443106                                              | Nut - 5/16-18 Y/Zinc Plated    | 2       |                |

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