





Replaces Jacobsen LF-550 Parts

5" Cutting Unit
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	R503319	5001095, 5003053, 503319	Reel - 7 Blade LH	3	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R503320	5001096, 5003054, 5003064, 503320	Reel - 7 Blade RH	2	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R503321	5001097, 503321	Reel - 5 Blade LH	3	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R503322	5001098, 503322	Reel - 5 Blade RH	2	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

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2	R5003150	5003150	Bedknife - Low Cut	1	
<i>Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:</i>					

2	R503460	503257, 503460	Bedknife - 22 in 13 Hole	1	
<i>Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:</i>					

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2	R101523		Bedknife - Razor Tool Steel - 22 High Cut	1	
<i>Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:</i>					

Service Tools

3	R101272T		Bedknife Screw Driver Tool	0	
<i>Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:</i>					
<i>Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:</i>					

Other Parts Available

10	R354083	354083, 361877, 4127335	Decal - Danger	2	
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
11	R1000997	1000997	Decal - Warning	1	
12	R500534	500534, R500534	Bearing - with Cup	1	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>					
13	R336962	336962	Seal	2	
14	R5003087	5003087	Frame - 5 Reel	1	
16	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	1	
17	R365009	3005692, 365009, 365170, 441674	Knob - Adjusting Roller	2	
18	R458013	458013	Ring - Retaining	1	
19	R367164	367164	Spacer - Reel	1	
20	R220278	121856, 220278, 5000415	Backing Bar - Cast	1	
20	R2000068	2000068	Bed Bar	1	
21	R101272	101272, 3009138, 402578, 800813	Screw - Bedknife 1/4-20 x 1/2	13	
22	R315298	315298	Bolt - Bed Bar	2	
25	R453009	3256-23, 452004, 452006, 452008, 453009	Washer - Flat 5/16 SAE	8	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
26	R164144	1000480, 163397, 164144, 2000060	Housing - Reel Bearing	1	
<i>Detail Description: Includes R336962 Seal, R302-5 Zerk, R170714 Relief Fitting & R254-79 Cup:</i>					
27	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
28	R5002151	5002151	Hardware Kit - Spring/Washer	1	
<i>Detail Description: Includes 1 ea: R304745 Washer, R363047 Spring:</i>					
29	R364900	364900	Nut - Reel Tension	1	
30	R337677	315257, 337677	Seal - Oil	1	
31	R363814	163892, 363814	Spacer - Seal	1	
32	R400192	400192	Bolt - Hex HD 5/16-18 x 1-1/2	8	
33	R1002224	1002224	Bolt - Rear Roller 3/8-24	2	
<i>Detail Description: Incl Grease Zerk:</i>					
35	R3001720	3001720	Coupler - Iron - Hyd Motor	1	
36	R400294	400294	Screw - 3/8 24 x 3/4 Hex C/Zinc	1	
37	R412506	412503, 412506	Screw - Bed Bar Adjusting	4	
39	R400264	400264	Bolt - Hex HD 3/8-16 x 1-1/4	2	
40	R163398	163398, 163892	Seal - Spacer Assy	1	
41	R345510	345510	Spacer	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
43	R3253-3	3253-3, 446128, 446130	Washer - Lock 1/4	4	
44	R321-5	321-5, 400110	Bolt - Hex HD 1/4-20 x 7/8	2	
45	R2810043	2810043	Shield - Grass	1	
46	R403782	400018, 403782	Screw - 1/4-20 x 3/4 Truss Head	2	
47	R443102	443102	Nut - 1/4-20 Yellow Zinc	4	
48	R453023	453023	Washer - Flat 1/4	2	
49	R343616	343616, 443102	Stud	10	
50	R2000065	2000065	Weight - Counter	1	
51	R1004786	1004786	Housing - Bearing Quick Clip	1	
<i>Detail Description: Includes: R336962, R302-5, R254-79, R3010296, R32152-4 & R170714:</i>					
52	R352737	352737	Screw - Set 1/4 x 7/8 Sq Head	2	
53	R153980	153980, 3008438	Bracket - Front Roller	2	
54	R32152-4	32152-4, 444708	Locknut - 1/4-20 All Metal	2	
55	R153979	153979, 3008439	Bracket - Front Roller	2	
56	R3010296	3010296	Pin - Motor Mounting	2	
57	R2810165	2810165, 2810166, 3010236, 3010636	Clip - Spring Motor	1	
58	R2810166	2810166, 3010637	Clip - Spring Motor	1	

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59	R445795	445795	Nut - 5/16-18 Flanged	12	
60	R322-5	400188	Bolt - Hex HD 5/16-18 x 1	4	
61	R441674	441674	Screw - 5/16-18 x 1-3/4 Carriage	2	
62	R285-14		Plug - Pipe Frame	2	
63	R3254-6	3254-6, 446140, 446142	Washer - Lock 3/8	2	
64	R453011	453011	Washer - Flat 3/8 SAE Y/Zinc	1	
65	R3008593	3008593	Shaft - Down Pressure	1	
66	R311870	311870	Spring - Compression	1	
67	R366974	366974	Bearing - Rod End	1	
68	R400268	400268	Bolt - Hex HD 3/8-16 x 1-3/4	1	
69	R453017	452012, 453017	Washer - Flat 1/2	1	
70	R461397	461397	Pin - Roll 1/4 x 1-1/4	1	
71	R460312	460312	Pin - Hair Cotter	1	
72	R443110	306562, 443110, 444762	Nut - 3/8-16 Hex	1	
74	R471219	366852, 471219	Zerk - Grease	2	
75	R352435	352435	Spacer	1	
76	R4247911	162567, 337370, 4247911	Coupling - Hyd Motor - Glass Filled	1	
77	R304745	304745	Washer - Reel	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
78	R363047	348846, 363047	Spring - Reel	1	
79	R254-79	254-79, 4121175	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
80	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
81	R3008200	3008200	Skid - Motor RH Front Reel	1	
82	R3008199	3008199	Skid - Motor LH Front Reel	1	
83	R461256	461256	Pin - 1/4 x 1	2	

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