

Replaces Jacobsen PGM 19 Parts

Cutting Unit Reel & Bedknife





R	& R ducts	Cutting Unit	osen PGM 19 Parts				
ltem	R&R	Reel & Bedknife OEM		Qty	Order		
No	Part No.	Part No.	Description	Req	Quantity		
R&R	Reels, Lifeti	me Guaranteed					
1	R503206	503206	Reel - 9 Blade	1			
	steel, heat- precision c performan our lifetime	reated to perfectly complement lindrical grinding on bearing s ce. Advanced computer balance guarantee against defects in t	xpertly crafted from premium high carbon-b nt both R&R and OEM bedknives. Each reel u surfaces, followed by relief grinding for optin cing ensures extended reel and bearing life. E materials and craftsmanship under normal utting precision you can trust.:	ndergoes nal Backed by			
1	R101350		Reel - 11 Blade	1			
	then harde bedknives. Reels are tl	ned to RC46-49 to match the t All R&R Reels are cylindrically ten precision computer balanc uaranteed against defects in m	nanufactured from high carbon-boron alloy s remper of our bedknives and original equipm ground on bearing surfaces and then relief g ced for extended bearing and reel life. R&R P naterial and workmanship for the life of the l	ent round. roducts			
1	R101351		Reel - 14 Blade	1			
	Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:						
R&R	Bedknives,	ifetime Guaranteed					
3	R101273	101273	Bedknife - Tournament 1/16	1			
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:						
3	R101264	503204	Bedknife - Super Thin 3/32	1			

Pro	& R ducts	Replaces Jacobsen PGM 19 Parts Cutting Unit		
Itor	R&R	Reel & Bedknife	Otv	Orde
	Part No.	Part No. Description	Qty Req	Quantity
	then harder Bedknives a being packa grind for ad	ription: R&R Bedknives are manufactured from high carbon-boron alloy steel and ned to RC46-49 to match the temper of our reel blades and original equipment re we surface ground on the top and front edge and straightened three times before aged with oil for rust prevention. All R&R Bedknives now have an increased front e lded life. All R&R Bedknives are guaranteed against defects in material and hip under normal use for the life of the part.:	eels. e	
3	R101263	503205 Bedknife - Thin 1/8	1	
	then harder Bedknives a being packa grind for ad	ription: R&R Bedknives are manufactured from high carbon-boron alloy steel and ned to RC46-49 to match the temper of our reel blades and original equipment re are surface ground on the top and front edge and straightened three times before aged with oil for rust prevention. All R&R Bedknives now have an increased front e lded life. All R&R Bedknives are guaranteed against defects in material and ip under normal use for the life of the part.:	eels.	
Over	haul Kits & S	Service Tools		
4	R506557	Overhaul Kit - Cutting Unit	1	
		Includes 3 ea.: R304747 Gaskets; 2 ea.: R304736 Seals, R254-78 Bearings, R254-79 ps; 1 ea.: R329037 Gasket & R304757 Gasket:	9	
	Bearing Cup Detail Descr			
5	Bearing Cup Detail Descr	os; 1 ea.: R329037 Gasket & R304757 Gasket: ription: Includes gaskets, seals, bearings, and cups to rebuild one cutting unit, 1 e		
5	Bearing Cup Detail Descr R329037, R3 R506558 Detail Descr R337677 Se	os; 1 ea.: R329037 Gasket & R304757 Gasket: ription: Includes gaskets, seals, bearings, and cups to rebuild one cutting unit, 1 e 304757; 2 ea.: R304736, R254-78, R254-79; & 3 ea.: R304747:	2 <i>a.:</i> 1	
5	Bearing Cup Detail Descr R329037, R3 R506558 Detail Descr R337677 Se	os; 1 ea.: R329037 Gasket & R304757 Gasket: ription: Includes gaskets, seals, bearings, and cups to rebuild one cutting unit, 1 e 304757; 2 ea.: R304736, R254-78, R254-79; & 3 ea.: R304747: Overhaul Kit - Cutting Unit 84 - Up ription: Includes: 4 ea.: R254-78 Bearing, R254-79 Cup; 3 ea.: R304747 Gasket; 2 e al, R304736 Seal; 1 ea.: R329037 Gasket, R304757 Gasket, R343667 Bearing,	2 <i>a.:</i> 1	
	Bearing Cup Detail Descr R329037, R3 R506558 Detail Descr R337677 Se R303566 Be R506559 Detail Descr R304736 Se	os; 1 ea.: R329037 Gasket & R304757 Gasket: ription: Includes gaskets, seals, bearings, and cups to rebuild one cutting unit, 1 e 304757; 2 ea.: R304736, R254-78, R254-79; & 3 ea.: R304747: Overhaul Kit - Cutting Unit 84 - Up ription: Includes: 4 ea.: R254-78 Bearing, R254-79 Cup; 3 ea.: R304747 Gasket; 2 e al, R304736 Seal; 1 ea.: R329037 Gasket, R304757 Gasket, R343667 Bearing, earing, R313777 Seal, R303490 Bearing, R337678 Seal: Overhaul Kit - Cutting Unit 1983 -	ea.: 1 ea.: 1	
	Bearing Cup Detail Descr R329037, R3 R506558 Detail Descr R337677 Se R303566 Be R506559 Detail Descr R304736 Se	ciption: Includes gaskets, seals, bearings, and cups to rebuild one cutting unit, 1 e 304757; 2 ea.: R304736, R254-78, R254-79; & 3 ea.: R304747: Overhaul Kit - Cutting Unit 84 - Up ciption: Includes: 4 ea.: R254-78 Bearing, R254-79 Cup; 3 ea.: R304747 Gasket; 2 e al, R304736 Seal; 1 ea.: R329037 Gasket, R304757 Gasket, R343667 Bearing, earing, R313777 Seal, R303490 Bearing, R337678 Seal: Overhaul Kit - Cutting Unit 1983 - Prior	ea.: 1 ea.: 1	
6	Bearing Cup Detail Descr R329037, R3 R506558 Detail Descr R303566 Be R506559 Detail Descr R304736 Se R303566 Be	205; 1 ea.: R329037 Gasket & R304757 Gasket: ciption: Includes gaskets, seals, bearings, and cups to rebuild one cutting unit, 1 e 304757; 2 ea.: R304736, R254-78, R254-79; & 3 ea.: R304747: Overhaul Kit - Cutting Unit 84 - Up ciption: Includes: 4 ea.: R254-78 Bearing, R254-79 Cup; 3 ea.: R304747 Gasket; 2 ec al, R304736 Seal; 1 ea.: R329037 Gasket, R304757 Gasket, R343667 Bearing, earing, R313777 Seal, R303490 Bearing, R337678 Seal: Overhaul Kit - Cutting Unit 1983 - Prior ciption: Includes: 4 ea.: R254-78 Bearing, R254-79 Cup; 3 ea.: R304747 Gasket; 2 ec al, R325652 Seal; 1 ea.: R329037 Gasket; R304757 Gasket; R343667 Bearing; earing; R313777 Seal; R303490 Bearing; R304757 Gasket; R343667 Bearing; earing; R313777 Seal; R303490 Bearing; R304757 Gasket; R343667 Bearing; earing; R313777 Seal; R303490 Bearing; R304751 Seal: 112695 Carburetor Kit	20.: 1 200.: 1 200.:	

R	ducts (utting Unit	en PGM 19 Parts		
	R&R Part No.	eel & Bedknife OEM Part No.	Description	Qty Reg	Order Quantity
NO	Detail Descript		R341794, R309749, R341793, R309761, R34	·	Quantity
9	R101272T		Bedknife Screw Driver Tool	0	
		ily install and remove bed knij with hardened alloy steel.:	fe screws with the help of a ratchet. Tool		
		ion: Easily install and remove with hardened alloy steel.:	bed knife screws with the help of a ratchet	Tool	
Blade	25				
10	R363014	363014	Verti-Cut Blade - 2-3/8 Dia	85	
11	R363808	363808	Blade - V-Cut 2 Dia	85	
12	R101160		Verti-Cut Blade - Fits 22 Gm	26	
12	R101160C		Verti-Cut Blade - Fits 22 Gm Carbide Tipped	26	
Othe	r Parts Availab	le			
20	R500534	500534, R500534	Bearing - with Cup	2	
	Detail Descript	ion: Kit includes: 1 ea R254-78	8- Bearing Cone & R254-79 Bearing Cone:		
21	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	4	
22	R254-79	254-79, 4121175	Cup - Bearing	4	
	Detail Descript	ion: Use R254-79M installation	n mandrel to properly install race.:		
23	R153979	153979, 3008439	Bracket - Front Roller	1	
24	R325654	325654	Collar - Reel Shaft	1	
25	R332516	332516	Rod - Adjusting (Pgm)	2	

R	& R ducts	Replaces Jacobsen <i>Cutting Unit</i> <i>Reel & Bedk<u>nif</u>e</i>	PGM 19 Parts		
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	R461173	461173	Pin - Grooved	1	
27	R101272	101272, 3009138, 402578, 800813	Screw - Bedknife 1/4-20 x 1/2	13	
28	R545940	2500759, 545940	Bushing	2	
29	R347168	347168	Stud - Backing LH 3-1/2	1	
30	R347169	347169, 365501	Stud - Backing RH 2-5/16	1	
31	R314184	314184, 364880	Disc - Clutch Set/2	1	
32	R352737	352737	Screw - Set 1/4 x 7/8 Sq Head	2	
33	R304747	304747	Gasket - Pgm	3	
34	R304757	304757	Gasket - Pgm	1	
35	R441674	441674	Screw - 5/16-18 x 1-3/4 Carriage	2	
36	R304736	304736	Seal - Reel	2	
37	R239043	239043	Lever - Clutch	1	
38	R470503	470503	Link - Connecting NO.41	2	
38	R4100		Link - Offset Chain NO.41	0	
39	R500325	500325	Chain - w/Link Reel to Tract	1	
39	R500326	500326	Chain - w/Link Pto to Reel	1	
40	R101540	68110	Grass Basket - Heavy Duty	1	

Detail Description: Due to excessive air freight charges, this item will be shipped ground freight.
Please note: Due to excessive air freight charges, this item will be shipped ground freight.:

41	R463113	463113	Key - Reel Hi Pro	2
			-)	

R	& R ducts	Replaces Jacobsen <i>Cutting Unit</i> <i>Reel & Bedknife</i>	PGM 19 Parts	
	R&R Part No.	OEM Part No.	Description	Qty Order Req Quantity
	R308028	308028	Pin - Hardened Traction Shaft	1
43	R444713	444713	Locknut - 5/8-18 Hex Center	1
44	R453020	453020	Washer - 5/8 SAE Flat Z	1
45	R363047	348846, 363047	Spring - Reel	1
46	R443102	443102	Nut - 1/4-20 Yellow Zinc	2
47	R153980	153980, 3008438	Bracket - Front Roller	1
48	R343616	343616, 443102	Stud	2
49	R307360	307360	Bed Bar - Spring	2
50	R343617	343617	Knob - Adjusting	2
50	R365009	3005692, 365009, 365170, 441674	Knob - Adjusting Roller	2
52	R329037	329037	Gasket - Pgm	1
53	R352437	352437	Nut - V-Cut Shaft	1
54	R154034	154034	Housing - Throttle Wire	1
55	R303962	303962	Stud - Throttle Wire	1
56	R342686	342686	Wire - Throttle	1
57	R402056	402056	Screw - Throttle Wire Stud	1
58	R403936	403936	Screw - 10-32 x 1/2THROTTLE	1
59	R446116	446116	Washer - Lock 10	1
60	R444312	444312	Nut - 10-32	1

Item Kar OEM Opert No. Part No. Description Req Quantity 61 R500614 331722, 500614 Shield - Grass 1 1 62 R315183 315183 Brace - Grass Shield 84-PRI 1 62 R363328 363328 Brace - Grass Shield 85-ON 1 63 R400102 400102 Bolt - Hex HD 1/4-20 x 3/8 GR5 1 64 R3253-3 446128, 446130 Washer - Lock 1/4 1 65 R446136 Washer - Lock 5/16 Zinc 2 2 66 R443106 Nut - 5/16-18 Y/Zinc Plated 2 2 67 R554571 S54571 Bearing 2 2 68 R302-5 471224, 471226 Fitting - Grease 2 4 72 R337677 315257, 337677 Seal - Oli 4 3 72 R33566 303566 Bearing - Linw (Cork) Roller 4 73 R303566 303566 Bearing - Lin Wheel Support 1	R	& R ducts	Replaces Jacobsen <i>Cutting Unit</i> <i>Reel & Bedknife</i>	PGM 19 Parts		
61 R500614 331722, 500614 Shield - Grass 1 62 R315183 315183 Brace - Grass Shield 84-PRI 1 62 R363328 363328 Brace - Grass Shield 85-ON 1 63 R400102 400102 Bolt - Hex HD 1/4-20 x 3/8 GR5 1 64 R3253-3 3253-3, 446128, 446130 Washer - Lock 1/4 1 65 R446136 Washer - Lock 5/16 Zinc 2 66 R446136 Masher - Lock 5/16 Zinc 2 67 R554571 S54571 Bearing 2 68 R302-5 371224, 471223, 471223, 471226 Fitting - Grease 2 69 R163541 163541 Cable - Throttle 4 Cyc 1 72 R337677 315257, 337677 Seal - Oil 4 73 R303566 303566 Bearing - LH Wheel Support 1 74 R313777 313777 Seal - LH Wheel Support 1 75 R343667 343667 Bearing - Ball 1 76 R337678, 355753 Seal - Cork Clutch Shaft Bearing 2		-	OEM	Description	-	Order
61 K300614 Snield - Grass 1 62 R315183 315183 Brace - Grass Shield 84-PRI 1 62 R363328 363328 Brace - Grass Shield 85-ON 1 63 R400102 400102 Bolt - Hex HD 1/4-20 x 3/8 GR5 1 64 R3253-3 346128, 446136 Washer - Lock 1/4 1 65 R446136 Washer - Lock 5/16 Zinc 2 66 R446136 Mather - S/16-18 Y/Zinc Plated 2 67 R554571 S54571 Bearing 2 68 R302-5 471214, 471223, 471224, 471224, 471226 Fitting - Grease 2 69 R163541 163541 Cable - Throttle 4 Cyc 1 72 R337677 315257, 337677 Seal - Oil 4 73 R303566 303566 Bearing - LH Wheel Support 1 74 R31777 313777 Seal - LH Wheel Support 1 75 R343667 343667 Bearing - Ball 1 76 R304751 304751 Seal - Cork Clutch Shaft Bearing 2 <th>No</th> <th>Part No.</th> <th>Part No.</th> <th>Description</th> <th>Req</th> <th>Quantity</th>	No	Part No.	Part No.	Description	Req	Quantity
62 R363328 363328 Brace - Grass Shield 85-ON 1 63 R400102 Bolt - Hex HD 1/4-20 x 3/8 GR5 1 64 R3253-3 3253-3, 446128, 446136 Washer - Lock 1/4 1 65 R446136 Washer - Lock 5/16 Zinc 2 66 R445136 446134, 446136 Washer - Lock 5/16 Zinc 2 66 R445136 446136 Nut - 5/16-18 Y/Zinc Plated 2 67 R554571 554571 Bearing 2 68 R302-5 302-5, 471214, 471226 Fitting - Grease 2 69 R163541 163541 Cable - Throttle 4 Cyc 1 72 R337677 315257, 337677 Seal - Oil 4 73 R303566 303566 Bearing - LH Wheel Support 1 74 R313777 313777 Seal - LH Wheel Support 1 75 R343667 Bearing - Ball 1 1 76 R337678 337678, 365753 Seal - Cutch Shaft Bearing 2 76 R304751 304751 Seal - Cork Clutch Shaft 2	61	R500614		Shield - Grass	1	
63 R400102 Bolt - Hex HD 1/4-20 x 3/8 GR5 1 64 R3253-3 3253-3, 446128, 446128, 446130 Washer - Lock 1/4 1 65 R446136 Washer - Lock 1/4 1 65 R446136 Washer - Lock 5/16 Zinc 2 66 R443106 Nut - 5/16-18 V/Zinc Plated 2 67 R554571 554571 Bearing 2 68 R302-5 471224, 471223, 471224, 471223, 471226 Fitting - Grease 2 69 R163541 163541 Cable - Throttle 4 Cyc 1 72 R337677 315257, 337677 Seal - Oil 4 73 R303566 303566 Bearing - LH Wheel Support 1 74 R313777 313777 Seal - LH Wheel Support 1 75 R343667 343667 Bearing - Ball 1 76 R337678 337678, 365753 Seal - Clutch Shaft Bearing 2 76 R304751 304751 Seal - Cork Clutch Shaft 2	62	R315183	315183	Brace - Grass Shield 84-PRI	1	
64 R3253-3 3253-3, 446128, 446130 Washer - Lock 1/4 1 65 R446136 446134, 446136 Washer - Lock 5/16 Zinc 2 66 R443106 443106 Nut - 5/16-18 Y/Zinc Plated 2 67 R554571 554571 Bearing 2 68 R302-5 471214, 471223, 471226 Fitting - Grease 2 69 R163541 163541 Cable - Throttle 4 Cyc 1 72 R337677 315257, 337677 Seal - Oil 4 73 R303566 303566 Bearing - LH Wheel Support 1 74 R313777 313777 Seal - LH Wheel Support 1 74 R313777 343667 Bearing - Ball 1 75 R33667 343667 Bearing - Ball 1 76 R304751 304751 Seal - Clutch Shaft Bearing 2	62	R363328	363328	Brace - Grass Shield 85-ON	1	
64 R3253-3 446128, 446130 Washer - Lock 1/4 1 65 R446136 Washer - Lock 5/16 Zinc 2 66 R443106 Nut - 5/16-18 Y/Zinc Plated 2 67 R554571 554571 Bearing 2 68 R302-5 $\frac{471214}{471223}$, 471224, 471223, 471226, 47126, 47126, 47126, 47126, 47126, 47126, 47126, 47126, 47126, 47126, 47	63	R400102	400102	Bolt - Hex HD 1/4-20 x 3/8 GR5	1	
65 R446136 Washer - Lock S/16 Zinc 2 66 R443106 Aut - 5/16-18 Y/Zinc Plated 2 67 R554571 554571 Bearing 2 68 R302-5 $\frac{302-5}{471214}$, $\frac{471223}{471226}$ Fitting - Grease 2 69 R163541 163541 Cable - Throttle 4 Cyc 1 72 R337677 $\frac{315257}{337677}$ Seal - Oil 4 72 R33566 303566 Bearing - LH Wheel Support 1 74 R313777 313777 Seal - LH Wheel Support 1 75 R343667 343667 Bearing - Ball 1 76 R337678 $\frac{337678}{365753}$ Seal - Clutch Shaft Bearing 2 76 R304751 304751 Seal - Cork Clutch Shaft 2	64	R3253-3	446128,	Washer - Lock 1/4	1	
67 R554571 554571 Bearing 2 68 R302-5 $\frac{302-5}{471214}$, $\frac{471223}{471226}$ Fitting - Grease 2 69 R163541 163541 Cable - Throttle 4 Cyc 1 72 R337677 $\frac{315257}{337677}$ Seal - Oil 4 72 R325652 325652 Seal - Inner (Cork) Roller 4 73 R303566 303566 Bearing - LH Wheel Support 1 74 R313777 Seal - LH Wheel Support 1 75 R343667 Bearing - Ball 1 76 R337678, $\frac{337678}{365753}$ Seal - Clutch Shaft Bearing 2 76 R304751 304751 Seal - Cork Clutch Shaft 2	65	R446136	-	Washer - Lock 5/16 Zinc	2	
68 R302-5, 471214, 471223, 471226 Fitting - Grease 2 69 R163541 163541 Cable - Throttle 4 Cyc 1 72 R337677 315257, 337677 Seal - Oil 4 72 R325652 325652 Seal - Inner (Cork) Roller 4 73 R303566 303566 Bearing - LH Wheel Support 1 74 R313777 313777 Seal - LH Wheel Support 1 75 R343667 343667 Bearing - Ball 1 76 R337678, 365753 Seal - Clutch Shaft Bearing 2 76 R304751 Seal - Cork Clutch Shaft 2	66	R443106	443106	Nut - 5/16-18 Y/Zinc Plated	2	
68 R302-5 471214, 471223, 471226 Fitting - Grease 2 69 R163541 163541 Cable - Throttle 4 Cyc 1 72 R337677 315257, 337677 Seal - Oil 4 72 R325652 325652 Seal - Inner (Cork) Roller 4 73 R303566 303566 Bearing - LH Wheel Support 1 74 R313777 Seal - LH Wheel Support 1 75 R343667 343667 Bearing - Ball 1 76 R337678, 365753 Seal - Clutch Shaft Bearing 2 76 R304751 Seal - Cork Clutch Shaft 2	67	R554571	554571	Bearing	2	
72 R337677 315257, 337677 Seal - Oil 4 72 R325652 325652 Seal - Inner (Cork) Roller 4 73 R303566 303566 Bearing - LH Wheel Support 1 74 R313777 313777 Seal - LH Wheel Support 1 75 R343667 343667 Bearing - Ball 1 76 R337678 337678, 365753 Seal - Clutch Shaft Bearing 2 76 R304751 304751 Seal - Cork Clutch Shaft 2	68	R302-5	471214, 471223,	Fitting - Grease	2	
72 R337677 337677 Seal - On 4 72 R325652 325652 Seal - Inner (Cork) Roller 4 73 R303566 303566 Bearing - LH Wheel Support 1 74 R313777 313777 Seal - LH Wheel Support 1 74 R313777 313777 Seal - LH Wheel Support 1 75 R343667 343667 Bearing - Ball 1 76 R337678 337678, 365753 Seal - Clutch Shaft Bearing 2 76 R304751 304751 Seal - Cork Clutch Shaft 2	69	R163541	163541	Cable - Throttle 4 Cyc	1	
73 R303566 303566 Bearing - LH Wheel Support 1 74 R313777 Seal - LH Wheel Support 1 75 R343667 343667 Bearing - Ball 1 76 R337678 304751 Seal - Clutch Shaft Bearing 2 76 R304751 304751 Seal - Cork Clutch Shaft 2	72	R337677		Seal - Oil	4	
74 R313777 Seal - LH Wheel Support 1 75 R343667 343667 Bearing - Ball 1 76 R337678 337678, 365753 Seal - Clutch Shaft Bearing 2 76 R304751 304751 Seal - Cork Clutch Shaft 2	72	R325652	325652	Seal - Inner (Cork) Roller	4	
75 R343667 343667 Bearing - Ball 1 76 R337678 337678, 365753 Seal - Clutch Shaft Bearing 2 76 R304751 304751 Seal - Cork Clutch Shaft 2	73	R303566	303566	Bearing - LH Wheel Support	1	
76 R337678 337678, 365753 Seal - Clutch Shaft Bearing 2 76 R304751 304751 Seal - Cork Clutch Shaft 2	74	R313777	313777	Seal - LH Wheel Support	1	
76 R337678 365753 Seal - Clutch Shalt Bearing 2 76 R304751 304751 Seal - Cork Clutch Shaft 2	75	R343667	343667	Bearing - Ball	1	
	76	R337678		Seal - Clutch Shaft Bearing	2	
77 R303490 303490 Bearing - Clutch Shaft 1	76	R304751	304751	Seal - Cork Clutch Shaft	2	
	77	R303490	303490	Bearing - Clutch Shaft	1	

Replaces Jacobsen PGM 19 Parts *Cutting Unit*



ducts	Cutting Unit		EIS#*6-1
R&R	Reel & Beaknife OEM		Qty Order
Part No.	Part No.	Description	Req Quantity
R163523	163523	Roller - Traction	2
R364170	364170, 366648	Seal	2
R338394	338394	Hub - Traction Roller	2
R400190	352737, 400190	Bolt - Hex HD 5/16-18 x 1-1/4 GR5	6
R461256	461256	Pin - 1/4 x 1	2
R364171	364171	Bolt - Flanged Hex 5/16-18 x 1-1/4	8
R471222	471222	Zerk - Grease w/ Ext.	2
R471219	366852, 471219	Zerk - Grease	2
R444742	444742	Nut - 3/4-16 Gripco Centerlock	1
R458013	458013	Ring - Retaining	1
R220289	121855, 220289	Bed Bar - Bedknife	1
R101150		Shifter - Clutch Assy	1
R101151		Sleeve - Throwout	1
R101152		Shifter - w/Bearing	1
R101153		Bearing - Shifter	1
R101154		Ring - Retaining Shifter	1
R101155		Ring - Retaining	1
R352221	352221	Spacer - Nylon V-Cut Shaft	76
R412017	412017	Screw - Sq. HD Set	1
le Engine P	arts		
R312437	312437	Bearing	0
	R&R Part No. R163523 R364170 R338394 R400190 R461256 R364171 R461256 R364171 R461256 R364171 R458013 R444742 R458013 R101150 R101151 R101152 R101153 R101154 R352221 R412017 <i>Le Engine P</i>	Reel & Bedknife OEM Part No. Part No. R163523 163523 R364170 364170, 366648 R38394 338394 R400190 352737, 400190 R461256 461256 R364171 364171 R471222 471222 R471219 366852, 471219 R458013 458013 R220289 121855, 220289 R101150 V R101151 V R101152 V R101153 V R101154 V R412017 412017 de Engine Parts S2221	Reel & Beekknife OEM Description R163523 163523 Roller - Traction R364170 364170, 366648 Seal R38394 338394 Hub - Traction Roller R400190 352737, 400190 Bolt - Hex HD 5/16-18 x 1-1/4 GR5 R461256 461256 Pin - 1/4 x 1 R364171 364171 Bolt - Flanged Hex 5/16-18 x 1-1/4 R471222 471222 Zerk - Grease W/ Ext. R471222 471222 Zerk - Grease R444742 A444742 Nut - 3/4-16 Gripco Centerlock R458013 458013 Ring - Retaining R220289 121855, 220289 Bed Bar - Bedknife R101151 Shifter - Clutch Assy R101152 Shifter - W/Bearing R101153 Bearing - Shifter R101154 Ring - Retaining R101155 Ring - Retaining R101154 Stager - Nylon V-Cut Shaft R101155 Ring - Retaining R101154 Stager - Nylon V-Cut Shaft R101155 Stager - Nylon V-Cut Shaft R10115

Item R&R	Replaces Jacobsen PGM 19 Parts Cutting Unit Reel & Bedknife OEM Qty			
No Part No.	Part No.	Description	Req	Quantity
121 R325472	325472	Seal	0	
122 R325473	325473	Bearing - Pgm Eng	0	
123 R325485	325485	Seal - Pgm Eng.	0	
124 R308594	308594	Gasket - Muffler	0	
125 R309749	309749	Gasket - Cylinder Head	0	
126 R309761	309761	Gasket - Exhaust Flange	0	
127 R313336	313336	Gasket - Reed Plate	0	
128 R325488	325488	Gasket - Carb Mounting	0	
129 R326728	326728	Gasket - Muffler	0	
130 R341792	341792	Gasket - Crankcase Head	0	
131 R341793	341793	Gasket - 2 Cycle Engine	0	
132 R341794	341794	Gasket - Backplate	0	