

## **Replaces Jacobsen PGM 19 Parts**

Cutting Unit Reel & Bedknife





R	& R ducts	Cutting Unit	osen PGM 19 Parts				
ltem	R&R	Reel & Bedknife OEM		Qty	Order		
No	Part No.	Part No.	Description	Req	Quantity		
R&R	Reels, Lifeti	me Guaranteed					
1	R503206	503206	Reel - 9 Blade	1			
	steel, heat- precision c performan our lifetime	reated to perfectly complement lindrical grinding on bearing s ce. Advanced computer balance guarantee against defects in t	xpertly crafted from premium high carbon-b nt both R&R and OEM bedknives. Each reel u surfaces, followed by relief grinding for optin cing ensures extended reel and bearing life. E materials and craftsmanship under normal utting precision you can trust.:	ndergoes nal Backed by			
1	R101350		Reel - 11 Blade	1			
	then harde bedknives. Reels are tl	ned to RC46-49 to match the t All R&R Reels are cylindrically ten precision computer balanc uaranteed against defects in m	nanufactured from high carbon-boron alloy s remper of our bedknives and original equipm ground on bearing surfaces and then relief g ced for extended bearing and reel life. R&R P naterial and workmanship for the life of the l	ent round. roducts			
1	R101351		Reel - 14 Blade	1			
	Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:						
R&R	Bedknives,	ifetime Guaranteed					
3	R101273	101273	Bedknife - Tournament 1/16	1			
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:						
3	R101264	503204	Bedknife - Super Thin 3/32	1			

Pro	& <b>R</b> ducts	Replaces Jacobsen PGM 19 Parts Cutting Unit		
Itor	R&R	Reel & Bedknife	Otv	Orde
	Part No.	Part No. Description	Qty Req	Quantity
	then harder Bedknives a being packa grind for ad	ription: R&R Bedknives are manufactured from high carbon-boron alloy steel and ned to RC46-49 to match the temper of our reel blades and original equipment re we surface ground on the top and front edge and straightened three times before aged with oil for rust prevention. All R&R Bedknives now have an increased front e lded life. All R&R Bedknives are guaranteed against defects in material and hip under normal use for the life of the part.:	eels. e	
3	R101263	503205 Bedknife - Thin 1/8	1	
	then harder Bedknives a being packa grind for ad	ription: R&R Bedknives are manufactured from high carbon-boron alloy steel and ned to RC46-49 to match the temper of our reel blades and original equipment re are surface ground on the top and front edge and straightened three times before aged with oil for rust prevention. All R&R Bedknives now have an increased front e lded life. All R&R Bedknives are guaranteed against defects in material and ip under normal use for the life of the part.:	eels.	
Over	haul Kits & S	Service Tools		
4	R506557	Overhaul Kit - Cutting Unit	1	
		Includes 3 ea.: R304747 Gaskets; 2 ea.: R304736 Seals, R254-78 Bearings, R254-79 ps; 1 ea.: R329037 Gasket & R304757 Gasket:	9	
	Bearing Cup Detail Descr			
5	Bearing Cup Detail Descr	os; 1 ea.: R329037 Gasket & R304757 Gasket: ription: Includes gaskets, seals, bearings, and cups to rebuild one cutting unit, 1 e		
5	Bearing Cup Detail Descr R329037, R3 <b>R506558</b> Detail Descr R337677 Se	os; 1 ea.: R329037 Gasket & R304757 Gasket: ription: Includes gaskets, seals, bearings, and cups to rebuild one cutting unit, 1 e 304757; 2 ea.: R304736, R254-78, R254-79; & 3 ea.: R304747:	2 <i>a.:</i> 1	
5	Bearing Cup Detail Descr R329037, R3 <b>R506558</b> Detail Descr R337677 Se	os; 1 ea.: R329037 Gasket & R304757 Gasket: ription: Includes gaskets, seals, bearings, and cups to rebuild one cutting unit, 1 e 304757; 2 ea.: R304736, R254-78, R254-79; & 3 ea.: R304747: Overhaul Kit - Cutting Unit 84 - Up ription: Includes: 4 ea.: R254-78 Bearing, R254-79 Cup; 3 ea.: R304747 Gasket; 2 e al, R304736 Seal; 1 ea.: R329037 Gasket, R304757 Gasket, R343667 Bearing,	2 <i>a.:</i> 1	
	Bearing Cup Detail Descr R329037, R3 <b>R506558</b> Detail Descr R337677 Se R303566 Be <b>R506559</b> Detail Descr R304736 Se	os; 1 ea.: R329037 Gasket & R304757 Gasket: ription: Includes gaskets, seals, bearings, and cups to rebuild one cutting unit, 1 e 304757; 2 ea.: R304736, R254-78, R254-79; & 3 ea.: R304747: Overhaul Kit - Cutting Unit 84 - Up ription: Includes: 4 ea.: R254-78 Bearing, R254-79 Cup; 3 ea.: R304747 Gasket; 2 e al, R304736 Seal; 1 ea.: R329037 Gasket, R304757 Gasket, R343667 Bearing, earing, R313777 Seal, R303490 Bearing, R337678 Seal: Overhaul Kit - Cutting Unit 1983 -	ea.: 1 ea.: 1	
	Bearing Cup Detail Descr R329037, R3 <b>R506558</b> Detail Descr R337677 Se R303566 Be <b>R506559</b> Detail Descr R304736 Se	ciption: Includes gaskets, seals, bearings, and cups to rebuild one cutting unit, 1 e 304757; 2 ea.: R304736, R254-78, R254-79; & 3 ea.: R304747: Overhaul Kit - Cutting Unit 84 - Up ciption: Includes: 4 ea.: R254-78 Bearing, R254-79 Cup; 3 ea.: R304747 Gasket; 2 e al, R304736 Seal; 1 ea.: R329037 Gasket, R304757 Gasket, R343667 Bearing, earing, R313777 Seal, R303490 Bearing, R337678 Seal: Overhaul Kit - Cutting Unit 1983 - Prior	ea.: 1 ea.: 1	
6	Bearing Cup Detail Descr R329037, R3 <b>R506558</b> Detail Descr R303566 Be <b>R506559</b> Detail Descr R304736 Se R303566 Be	205; 1 ea.: R329037 Gasket & R304757 Gasket: ciption: Includes gaskets, seals, bearings, and cups to rebuild one cutting unit, 1 e 304757; 2 ea.: R304736, R254-78, R254-79; & 3 ea.: R304747: Overhaul Kit - Cutting Unit 84 - Up ciption: Includes: 4 ea.: R254-78 Bearing, R254-79 Cup; 3 ea.: R304747 Gasket; 2 ec al, R304736 Seal; 1 ea.: R329037 Gasket, R304757 Gasket, R343667 Bearing, earing, R313777 Seal, R303490 Bearing, R337678 Seal: Overhaul Kit - Cutting Unit 1983 - Prior ciption: Includes: 4 ea.: R254-78 Bearing, R254-79 Cup; 3 ea.: R304747 Gasket; 2 ec al, R325652 Seal; 1 ea.: R329037 Gasket; R304757 Gasket; R343667 Bearing; earing; R313777 Seal; R303490 Bearing; R304757 Gasket; R343667 Bearing; earing; R313777 Seal; R303490 Bearing; R304757 Gasket; R343667 Bearing; earing; R313777 Seal; R303490 Bearing; R304751 Seal: 112695 Carburetor Kit	20.: 1 200.: 1 200.:	

R	ducts (	utting Unit	en PGM 19 Parts		
	R&R Part No.	eel & Bedknife OEM Part No.	Description	Qty Reg	Order Quantity
NO	Detail Descript		R341794, R309749, R341793, R309761, R34	·	Quantity
9	R101272T		Bedknife Screw Driver Tool	0	
		ily install and remove bed knij with hardened alloy steel.:	fe screws with the help of a ratchet. Tool		
		ion: Easily install and remove with hardened alloy steel.:	bed knife screws with the help of a ratchet	Tool	
Blade	25				
10	R363014	363014	Verti-Cut Blade - 2-3/8 Dia	85	
11	R363808	363808	Blade - V-Cut 2 Dia	85	
12	R101160		Verti-Cut Blade - Fits 22 Gm	26	
12	R101160C		Verti-Cut Blade - Fits 22 Gm Carbide Tipped	26	
Othe	r Parts Availab	le			
20	R500534	500534, R500534	Bearing - with Cup	2	
	Detail Descript	ion: Kit includes: 1 ea R254-78	8- Bearing Cone & R254-79 Bearing Cone:		
21	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	4	
22	R254-79	254-79, 4121175	Cup - Bearing	4	
	Detail Descript	ion: Use R254-79M installation	n mandrel to properly install race.:		
23	R153979	153979, 3008439	Bracket - Front Roller	1	
24	R325654	325654	Collar - Reel Shaft	1	
25	R332516	332516	Rod - Adjusting (Pgm)	2	

R	& R ducts	<b>Replaces Jacobsen</b> <i>Cutting Unit</i> <i>Reel &amp; Bedk<u>nif</u>e</i>	PGM 19 Parts		
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	R461173	461173	Pin - Grooved	1	
27	R101272	101272, 3009138, 402578, 800813	Screw - Bedknife 1/4-20 x 1/2	13	
28	R545940	2500759, 545940	Bushing	2	
29	R347168	347168	Stud - Backing LH 3-1/2	1	
30	R347169	347169, 365501	Stud - Backing RH 2-5/16	1	
31	R314184	314184, 364880	Disc - Clutch Set/2	1	
32	R352737	352737	Screw - Set 1/4 x 7/8 Sq Head	2	
33	R304747	304747	Gasket - Pgm	3	
34	R304757	304757	Gasket - Pgm	1	
35	R441674	441674	Screw - 5/16-18 x 1-3/4 Carriage	2	
36	R304736	304736	Seal - Reel	2	
37	R239043	239043	Lever - Clutch	1	
38	R470503	470503	Link - Connecting NO.41	2	
38	R4100		Link - Offset Chain NO.41	0	
39	R500325	500325	Chain - w/Link Reel to Tract	1	
39	R500326	500326	Chain - w/Link Pto to Reel	1	
40	R101540	68110	Grass Basket - Heavy Duty	1	

Detail Description: Due to excessive air freight charges, this item will be shipped ground freight.<BR>Please note: Due to excessive air freight charges, this item will be shipped ground freight.:

41	R463113	463113	Key - Reel Hi Pro	2
			- )	

R	& R ducts	<b>Replaces Jacobsen</b> <i>Cutting Unit</i> <i>Reel &amp; Bedknife</i>	PGM 19 Parts	
	R&R Part No.	OEM Part No.	Description	Qty Order Req Quantity
	R308028	308028	Pin - Hardened Traction Shaft	1
43	R444713	444713	Locknut - 5/8-18 Hex Center	1
44	R453020	453020	Washer - 5/8 SAE Flat Z	1
45	R363047	348846, 363047	Spring - Reel	1
46	R443102	443102	Nut - 1/4-20 Yellow Zinc	2
47	R153980	153980, 3008438	Bracket - Front Roller	1
48	R343616	343616, 443102	Stud	2
49	R307360	307360	Bed Bar - Spring	2
50	R343617	343617	Knob - Adjusting	2
50	R365009	3005692, 365009, 365170, 441674	Knob - Adjusting Roller	2
52	R329037	329037	Gasket - Pgm	1
53	R352437	352437	Nut - V-Cut Shaft	1
54	R154034	154034	Housing - Throttle Wire	1
55	R303962	303962	Stud - Throttle Wire	1
56	R342686	342686	Wire - Throttle	1
57	R402056	402056	Screw - Throttle Wire Stud	1
58	R403936	403936	Screw - 10-32 x 1/2THROTTLE	1
59	R446116	446116	Washer - Lock 10	1
60	R444312	444312	Nut - 10-32	1

Item Kar         OEM         Opert No.         Part No.         Description         Req         Quantity           61         R500614         331722, 500614         Shield - Grass         1         1           62         R315183         315183         Brace - Grass Shield 84-PRI         1           62         R363328         363328         Brace - Grass Shield 85-ON         1           63         R400102         400102         Bolt - Hex HD 1/4-20 x 3/8 GR5         1           64         R3253-3         446128, 446130         Washer - Lock 1/4         1           65         R446136         Washer - Lock 5/16 Zinc         2         2           66         R443106         Nut - 5/16-18 Y/Zinc Plated         2         2           67         R554571         S54571         Bearing         2         2           68         R302-5         471224, 471226         Fitting - Grease         2         4           72         R337677         315257, 337677         Seal - Oli         4         3           72         R33566         303566         Bearing - Linw (Cork) Roller         4           73         R303566         303566         Bearing - Lin Wheel Support         1	R	& R ducts	<b>Replaces Jacobsen</b> <i>Cutting Unit</i> <i>Reel &amp; Bedknife</i>	PGM 19 Parts		
61       R500614       331722, 500614       Shield - Grass       1         62       R315183       315183       Brace - Grass Shield 84-PRI       1         62       R363328       363328       Brace - Grass Shield 85-ON       1         63       R400102       400102       Bolt - Hex HD 1/4-20 x 3/8 GR5       1         64       R3253-3       3253-3, 446128, 446130       Washer - Lock 1/4       1         65       R446136       Washer - Lock 5/16 Zinc       2         66       R446136       Masher - Lock 5/16 Zinc       2         67       R554571       S54571       Bearing       2         68       R302-5       371224, 471223, 471223, 471226       Fitting - Grease       2         69       R163541       163541       Cable - Throttle 4 Cyc       1         72       R337677       315257, 337677       Seal - Oil       4         73       R303566       303566       Bearing - LH Wheel Support       1         74       R313777       313777       Seal - LH Wheel Support       1         75       R343667       343667       Bearing - Ball       1         76       R337678, 355753       Seal - Cork Clutch Shaft Bearing       2		-	OEM	Description	-	Order
61       K300614       Snield - Grass       1         62       R315183       315183       Brace - Grass Shield 84-PRI       1         62       R363328       363328       Brace - Grass Shield 85-ON       1         63       R400102       400102       Bolt - Hex HD 1/4-20 x 3/8 GR5       1         64       R3253-3       346128, 446136       Washer - Lock 1/4       1         65       R446136       Washer - Lock 5/16 Zinc       2         66       R446136       Mather - S/16-18 Y/Zinc Plated       2         67       R554571       S54571       Bearing       2         68       R302-5       471214, 471223, 471224, 471224, 471226       Fitting - Grease       2         69       R163541       163541       Cable - Throttle 4 Cyc       1         72       R337677       315257, 337677       Seal - Oil       4         73       R303566       303566       Bearing - LH Wheel Support       1         74       R31777       313777       Seal - LH Wheel Support       1         75       R343667       343667       Bearing - Ball       1         76       R304751       304751       Seal - Cork Clutch Shaft Bearing       2 <th>No</th> <th>Part No.</th> <th>Part No.</th> <th>Description</th> <th>Req</th> <th>Quantity</th>	No	Part No.	Part No.	Description	Req	Quantity
62       R363328       363328       Brace - Grass Shield 85-ON       1         63       R400102       Bolt - Hex HD 1/4-20 x 3/8 GR5       1         64       R3253-3       3253-3, 446128, 446136       Washer - Lock 1/4       1         65       R446136       Washer - Lock 5/16 Zinc       2         66       R445136       446134, 446136       Washer - Lock 5/16 Zinc       2         66       R445136       446136       Nut - 5/16-18 Y/Zinc Plated       2         67       R554571       554571       Bearing       2         68       R302-5       302-5, 471214, 471226       Fitting - Grease       2         69       R163541       163541       Cable - Throttle 4 Cyc       1         72       R337677       315257, 337677       Seal - Oil       4         73       R303566       303566       Bearing - LH Wheel Support       1         74       R313777       313777       Seal - LH Wheel Support       1         75       R343667       Bearing - Ball       1       1         76       R337678       337678, 365753       Seal - Cutch Shaft Bearing       2         76       R304751       304751       Seal - Cork Clutch Shaft       2	61	R500614		Shield - Grass	1	
63       R400102       Bolt - Hex HD 1/4-20 x 3/8 GR5       1         64       R3253-3       3253-3, 446128, 446128, 446130       Washer - Lock 1/4       1         65       R446136       Washer - Lock 1/4       1         65       R446136       Washer - Lock 5/16 Zinc       2         66       R443106       Nut - 5/16-18 V/Zinc Plated       2         67       R554571       554571       Bearing       2         68       R302-5       471224, 471223, 471224, 471223, 471226       Fitting - Grease       2         69       R163541       163541       Cable - Throttle 4 Cyc       1         72       R337677       315257, 337677       Seal - Oil       4         73       R303566       303566       Bearing - LH Wheel Support       1         74       R313777       313777       Seal - LH Wheel Support       1         75       R343667       343667       Bearing - Ball       1         76       R337678       337678, 365753       Seal - Clutch Shaft Bearing       2         76       R304751       304751       Seal - Cork Clutch Shaft       2	62	R315183	315183	Brace - Grass Shield 84-PRI	1	
64       R3253-3       3253-3, 446128, 446130       Washer - Lock 1/4       1         65       R446136       446134, 446136       Washer - Lock 5/16 Zinc       2         66       R443106       443106       Nut - 5/16-18 Y/Zinc Plated       2         67       R554571       554571       Bearing       2         68       R302-5       471214, 471223, 471226       Fitting - Grease       2         69       R163541       163541       Cable - Throttle 4 Cyc       1         72       R337677       315257, 337677       Seal - Oil       4         73       R303566       303566       Bearing - LH Wheel Support       1         74       R313777       313777       Seal - LH Wheel Support       1         74       R313777       343667       Bearing - Ball       1         75       R33667       343667       Bearing - Ball       1         76       R304751       304751       Seal - Clutch Shaft Bearing       2	62	R363328	363328	Brace - Grass Shield 85-ON	1	
64       R3253-3       446128, 446130       Washer - Lock 1/4       1         65       R446136       Washer - Lock 5/16 Zinc       2         66       R443106       Nut - 5/16-18 Y/Zinc Plated       2         67       R554571       554571       Bearing       2         68       R302-5 $\frac{471214}{471223}$ , 471224, 471223, 471226, 47126, 47126, 47126, 47126, 47126, 47126, 47126, 47126, 47126, 47126, 47	63	R400102	400102	Bolt - Hex HD 1/4-20 x 3/8 GR5	1	
65       R446136       Washer - Lock S/16 Zinc       2         66       R443106       Aut - 5/16-18 Y/Zinc Plated       2         67       R554571       554571       Bearing       2         68       R302-5 $\frac{302-5}{471214}$ , $\frac{471223}{471226}$ Fitting - Grease       2         69       R163541       163541       Cable - Throttle 4 Cyc       1         72       R337677 $\frac{315257}{337677}$ Seal - Oil       4         72       R33566       303566       Bearing - LH Wheel Support       1         74       R313777       313777       Seal - LH Wheel Support       1         75       R343667       343667       Bearing - Ball       1         76       R337678 $\frac{337678}{365753}$ Seal - Clutch Shaft Bearing       2         76       R304751       304751       Seal - Cork Clutch Shaft       2	64	R3253-3	446128,	Washer - Lock 1/4	1	
67       R554571       554571       Bearing       2         68       R302-5 $\frac{302-5}{471214}$ , $\frac{471223}{471226}$ Fitting - Grease       2         69       R163541       163541       Cable - Throttle 4 Cyc       1         72       R337677 $\frac{315257}{337677}$ Seal - Oil       4         72       R325652       325652       Seal - Inner (Cork) Roller       4         73       R303566       303566       Bearing - LH Wheel Support       1         74       R313777       Seal - LH Wheel Support       1         75       R343667       Bearing - Ball       1         76       R337678, $\frac{337678}{365753}$ Seal - Clutch Shaft Bearing       2         76       R304751       304751       Seal - Cork Clutch Shaft       2	65	R446136	-	Washer - Lock 5/16 Zinc	2	
68       R302-5, 471214, 471223, 471226       Fitting - Grease       2         69       R163541       163541       Cable - Throttle 4 Cyc       1         72       R337677       315257, 337677       Seal - Oil       4         72       R325652       325652       Seal - Inner (Cork) Roller       4         73       R303566       303566       Bearing - LH Wheel Support       1         74       R313777       313777       Seal - LH Wheel Support       1         75       R343667       343667       Bearing - Ball       1         76       R337678, 365753       Seal - Clutch Shaft Bearing       2         76       R304751       Seal - Cork Clutch Shaft       2	66	R443106	443106	Nut - 5/16-18 Y/Zinc Plated	2	
68       R302-5       471214, 471223, 471226       Fitting - Grease       2         69       R163541       163541       Cable - Throttle 4 Cyc       1         72       R337677       315257, 337677       Seal - Oil       4         72       R325652       325652       Seal - Inner (Cork) Roller       4         73       R303566       303566       Bearing - LH Wheel Support       1         74       R313777       Seal - LH Wheel Support       1         75       R343667       343667       Bearing - Ball       1         76       R337678, 365753       Seal - Clutch Shaft Bearing       2         76       R304751       Seal - Cork Clutch Shaft       2	67	R554571	554571	Bearing	2	
72       R337677       315257, 337677       Seal - Oil       4         72       R325652       325652       Seal - Inner (Cork) Roller       4         73       R303566       303566       Bearing - LH Wheel Support       1         74       R313777       313777       Seal - LH Wheel Support       1         75       R343667       343667       Bearing - Ball       1         76       R337678       337678, 365753       Seal - Clutch Shaft Bearing       2         76       R304751       304751       Seal - Cork Clutch Shaft       2	68	R302-5	471214, 471223,	Fitting - Grease	2	
72       R337677       337677       Seal - On       4         72       R325652       325652       Seal - Inner (Cork) Roller       4         73       R303566       303566       Bearing - LH Wheel Support       1         74       R313777       313777       Seal - LH Wheel Support       1         74       R313777       313777       Seal - LH Wheel Support       1         75       R343667       343667       Bearing - Ball       1         76       R337678       337678, 365753       Seal - Clutch Shaft Bearing       2         76       R304751       304751       Seal - Cork Clutch Shaft       2	69	R163541	163541	Cable - Throttle 4 Cyc	1	
73 <b>R303566</b> 303566       Bearing - LH Wheel Support       1         74 <b>R313777</b> Seal - LH Wheel Support       1         75 <b>R343667</b> 343667       Bearing - Ball       1         76 <b>R337678</b> 304751       Seal - Clutch Shaft Bearing       2         76 <b>R304751</b> 304751       Seal - Cork Clutch Shaft       2	72	R337677		Seal - Oil	4	
74       R313777       Seal - LH Wheel Support       1         75       R343667       343667       Bearing - Ball       1         76       R337678       337678, 365753       Seal - Clutch Shaft Bearing       2         76       R304751       304751       Seal - Cork Clutch Shaft       2	72	R325652	325652	Seal - Inner (Cork) Roller	4	
75       R343667       343667       Bearing - Ball       1         76       R337678       337678, 365753       Seal - Clutch Shaft Bearing       2         76       R304751       304751       Seal - Cork Clutch Shaft 2	73	R303566	303566	Bearing - LH Wheel Support	1	
76       R337678       337678, 365753       Seal - Clutch Shaft Bearing       2         76       R304751       304751       Seal - Cork Clutch Shaft 2	74	R313777	313777	Seal - LH Wheel Support	1	
76     R337678     365753     Seal - Clutch Shalt Bearing     2       76     R304751     304751     Seal - Cork Clutch Shaft     2	75	R343667	343667	Bearing - Ball	1	
	76	R337678		Seal - Clutch Shaft Bearing	2	
77 <b>R303490</b> 303490     Bearing - Clutch Shaft     1	76	R304751	304751	Seal - Cork Clutch Shaft	2	
	77	R303490	303490	Bearing - Clutch Shaft	1	

## **Replaces Jacobsen PGM 19 Parts** *Cutting Unit*



ducts	Cutting Unit		EIS#*6-1
R&R	Reel & Beaknife OEM		Qty <b>Order</b>
Part No.	Part No.	Description	Req <b>Quantity</b>
R163523	163523	Roller - Traction	2
R364170	364170, 366648	Seal	2
R338394	338394	Hub - Traction Roller	2
R400190	352737, 400190	Bolt - Hex HD 5/16-18 x 1-1/4 GR5	6
R461256	461256	Pin - 1/4 x 1	2
R364171	364171	Bolt - Flanged Hex 5/16-18 x 1-1/4	8
R471222	471222	Zerk - Grease w/ Ext.	2
R471219	366852, 471219	Zerk - Grease	2
R444742	444742	Nut - 3/4-16 Gripco Centerlock	1
R458013	458013	Ring - Retaining	1
R220289	121855, 220289	Bed Bar - Bedknife	1
R101150		Shifter - Clutch Assy	1
R101151		Sleeve - Throwout	1
R101152		Shifter - w/Bearing	1
R101153		Bearing - Shifter	1
R101154		Ring - Retaining Shifter	1
R101155		Ring - Retaining	1
R352221	352221	Spacer - Nylon V-Cut Shaft	76
R412017	412017	Screw - Sq. HD Set	1
le Engine P	arts		
R312437	312437	Bearing	0
	R&R Part No.         R163523         R364170         R338394         R400190         R461256         R364171         R461256         R364171         R461256         R364171         R458013         R444742         R458013         R101150         R101151         R101152         R101153         R101154         R352221         R412017 <i>Le Engine P</i>	Reel & Bedknife OEM Part No.         Part No.           R163523         163523           R364170         364170, 366648           R38394         338394           R400190         352737, 400190           R461256         461256           R364171         364171           R471222         471222           R471219         366852, 471219           R458013         458013           R220289         121855, 220289           R101150         V           R101151         V           R101152         V           R101153         V           R101154         V           R412017         412017           de Engine Parts         S2221	Reel & Beekknife OEM         Description           R163523         163523         Roller - Traction           R364170         364170, 366648         Seal           R38394         338394         Hub - Traction Roller           R400190         352737, 400190         Bolt - Hex HD 5/16-18 x 1-1/4 GR5           R461256         461256         Pin - 1/4 x 1           R364171         364171         Bolt - Flanged Hex 5/16-18 x 1-1/4           R471222         471222         Zerk - Grease W/ Ext.           R471222         471222         Zerk - Grease           R444742         A444742         Nut - 3/4-16 Gripco Centerlock           R458013         458013         Ring - Retaining           R220289         121855, 220289         Bed Bar - Bedknife           R101151         Shifter - Clutch Assy           R101152         Shifter - W/Bearing           R101153         Bearing - Shifter           R101154         Ring - Retaining           R101155         Ring - Retaining           R101154         Stager - Nylon V-Cut Shaft           R101155         Ring - Retaining           R101154         Stager - Nylon V-Cut Shaft           R101155         Stager - Nylon V-Cut Shaft           R10115

Item R&R	Replaces Jacobsen PGM 19 Parts Cutting Unit Reel & Bedknife OEM Qty			
No Part No.	Part No.	Description	Req	Quantity
121 <b>R325472</b>	325472	Seal	0	
122 <b>R325473</b>	325473	Bearing - Pgm Eng	0	
123 <b>R325485</b>	325485	Seal - Pgm Eng.	0	
124 <b>R308594</b>	308594	Gasket - Muffler	0	
125 <b>R309749</b>	309749	Gasket - Cylinder Head	0	
126 <b>R309761</b>	309761	Gasket - Exhaust Flange	0	
127 <b>R313336</b>	313336	Gasket - Reed Plate	0	
128 <b>R325488</b>	325488	Gasket - Carb Mounting	0	
129 <b>R326728</b>	326728	Gasket - Muffler	0	
130 <b>R341792</b>	341792	Gasket - Crankcase Head	0	
131 <b>R341793</b>	341793	Gasket - 2 Cycle Engine	0	
132 <b>R341794</b>	341794	Gasket - Backplate	0	