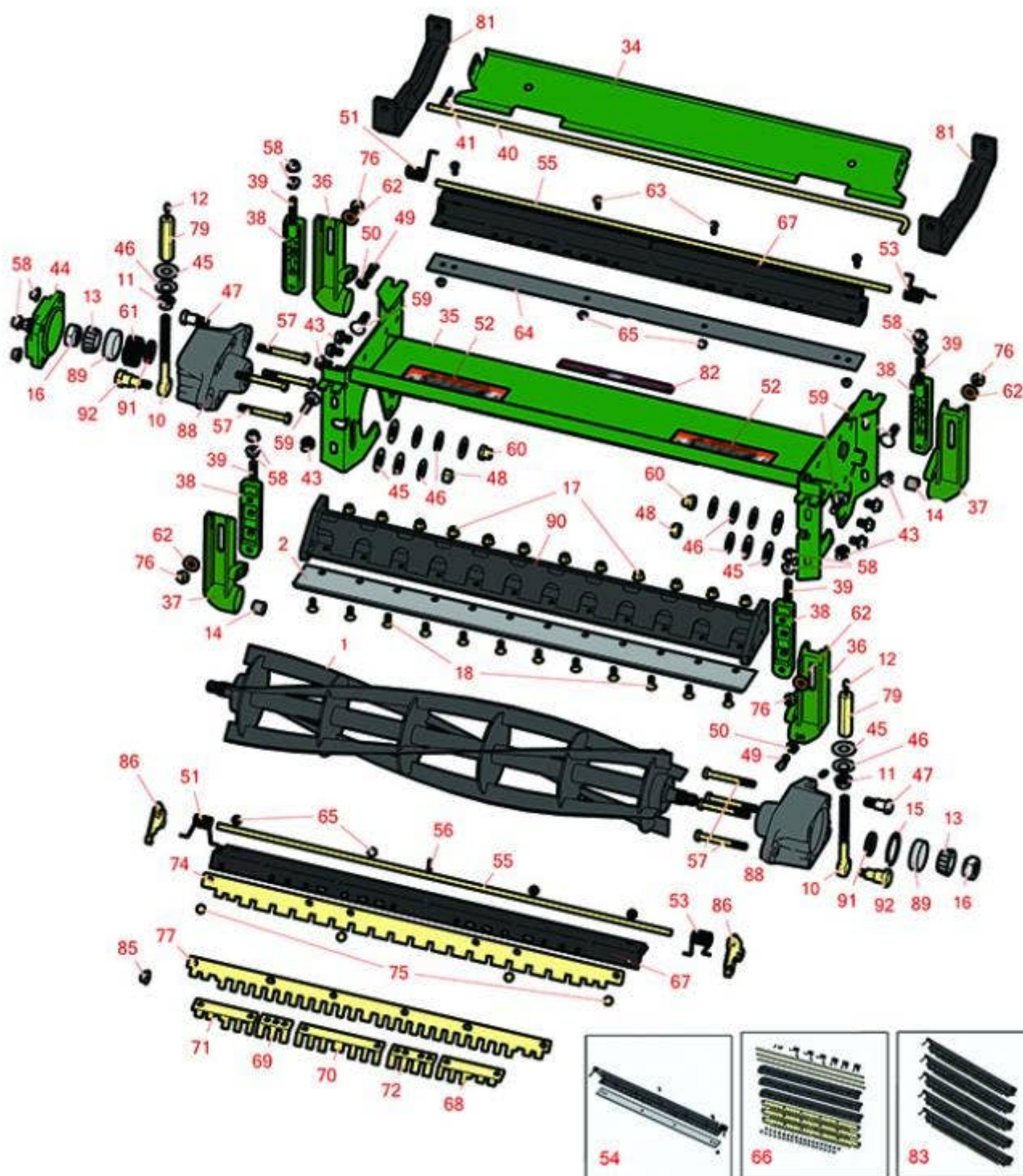




# Replaces John Deere 2653B Reel Mower Parts

Cutting Unit - Serial up to 030000  
Reel & Bedknife



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# Replaces John Deere 2653B Reel Mower Parts

Cutting Unit - Serial up to 030000  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                  |                                  |                |   |  |
|---|------------------|----------------------------------|----------------|---|--|
| 1 | <b>RAET11157</b> | AET11157,<br>AMT2868,<br>AMT2870 | Reel - 5 Blade | 1 |  |
|---|------------------|----------------------------------|----------------|---|--|

*Tech Note: Fits 26" 2653:*

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                  |                      |                |   |  |
|---|------------------|----------------------|----------------|---|--|
| 1 | <b>RAET11158</b> | AET11158,<br>AMT2869 | Reel - 8 Blade | 1 |  |
|---|------------------|----------------------|----------------|---|--|

*Tech Note: Fits 26" 2653:*

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                 |         |                |   |  |
|---|-----------------|---------|----------------|---|--|
| 1 | <b>RAMT1015</b> | AMT1015 | Reel - 5 Blade | 1 |  |
|---|-----------------|---------|----------------|---|--|

*Tech Note: Fits 26" 2653A & 2653B:*

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                 |                     |                |   |  |
|---|-----------------|---------------------|----------------|---|--|
| 1 | <b>RAMT1016</b> | AMT1016,<br>AMT2871 | Reel - 8 Blade | 1 |  |
|---|-----------------|---------------------|----------------|---|--|

*Tech Note: Fits 26" 2653A & 2653B:*

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# Replaces John Deere 2653B Reel Mower Parts

Cutting Unit - Serial up to 030000  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

|   |                 |         |                |   |  |
|---|-----------------|---------|----------------|---|--|
| 1 | <b>RAMT1052</b> | AMT1052 | Reel - 5 Blade | 1 |  |
|---|-----------------|---------|----------------|---|--|

*Tech Note:* Fits 30" 2653A & 2653B:

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

|   |                 |                     |                |   |  |
|---|-----------------|---------------------|----------------|---|--|
| 1 | <b>RAMT1053</b> | AMT1053,<br>AMT2890 | Reel - 8 Blade | 1 |  |
|---|-----------------|---------------------|----------------|---|--|

*Tech Note:* Fits 30" 2653A & 2653B:

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

## R&R Bedknives, Lifetime Guaranteed

|   |                 |         |                          |   |  |
|---|-----------------|---------|--------------------------|---|--|
| 2 | <b>RET17752</b> | ET17752 | Bedknife - 26 in 10 Hole | 1 |  |
|---|-----------------|---------|--------------------------|---|--|

*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

|   |                |                   |                                  |   |  |
|---|----------------|-------------------|----------------------------------|---|--|
| 2 | <b>RMT2396</b> | MT2396,<br>MT6949 | Bedknife - 26 in Low Cut 10 Hole | 1 |  |
|---|----------------|-------------------|----------------------------------|---|--|

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# Replaces John Deere 2653B Reel Mower Parts

Cutting Unit - Serial up to 030000  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |        |                          |   |  |
|---|----------------|--------|--------------------------|---|--|
| 2 | <b>RMT1973</b> | MT1973 | Bedknife - 30 in 12 Hole | 1 |  |
|---|----------------|--------|--------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## Other Parts Available

|    |                  |                              |                               |    |  |
|----|------------------|------------------------------|-------------------------------|----|--|
| 10 | <b>RET16897</b>  | ET16897                      | Eyebolt                       | 2  |  |
| 11 | <b>RET17361</b>  | ET17361                      | Nut - Flanged Eyebolt         | 2  |  |
| 12 | <b>R302-5</b>    | JD7797,<br>JD7842,<br>JD7844 | Fitting - Grease              | 4  |  |
| 13 | <b>RJD8905</b>   | JD8905                       | Bearing                       | 2  |  |
| 13 | <b>RJD8960</b>   | JD8960                       | Tapered Bearing Cone          | 2  |  |
| 14 | <b>RMT74</b>     | MT74                         | Bushing - Roller Bkt          | 4  |  |
| 15 | <b>R32120-65</b> | N51168                       | Ring - Retaining              | 1  |  |
| 16 | <b>RP48362</b>   | P48362                       | Locknut - Reel                | 2  |  |
| 16 | <b>RMT1211</b>   | MT1211                       | Locknut - 7/8-14 All Metal    | 2  |  |
| 17 | <b>R14M7396</b>  | 14M7396                      | Locknut - Flanged Nyloc       | 12 |  |
| 18 | <b>R19M7573</b>  | 19M7573                      | Screw - Bedknife M8-1.25 x 20 | 12 |  |
| 34 | <b>RET17754</b>  | ET17754                      | Deflector - 26 Grass          | 1  |  |

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Cutting Unit - Serial up to 030000  
Reel & Bedknife



| Item No                       | R&R Part No.     | OEM Part No.       | Description                   | Qty Req | Order Quantity |
|-------------------------------|------------------|--------------------|-------------------------------|---------|----------------|
| 34                            | <b>RMT1979</b>   | MT1979             | Deflector - 30 Grass          | 1       |                |
| 35                            | <b>RAET11300</b> | AET11300           | Frame - 26 in                 | 1       |                |
| 35                            | <b>RAMT1054</b>  | AMT1054            | Frame - 30 in                 | 1       |                |
| 35                            | <b>RAET11305</b> | AET11305           | Frame                         | 1       |                |
| <i>Tech Note: Fits 2653B:</i> |                  |                    |                               |         |                |
| 36                            | <b>RET17633</b>  | ET17633            | Adjuster - L. Front / R. Rear | 2       |                |
| 36                            | <b>RMT6595</b>   | MT6595             | Adjuster - L. Front / R. Rear | 2       |                |
| 37                            | <b>RAMT100</b>   | AMT100,<br>ET17632 | Adjuster - R. Front / L. Rear | 2       |                |
| 38                            | <b>RAET11311</b> | AET11311           | Clamp - Roller Bkt            | 4       |                |
| 39                            | <b>RET17646</b>  | ET17646            | Stud - Clamp                  | 4       |                |
| 40                            | <b>RET17760</b>  | ET17760            | Pin - 26 Deflector            | 1       |                |
| 40                            | <b>RMT1980</b>   | MT1980             | Pin - 30 Deflector            | 1       |                |
| 41                            | <b>RR50647</b>   | J16931,<br>R50647  | Pin - Hair Cotter             | 1       |                |
| 43                            | <b>R19M7783</b>  | 19M7783            | Screw - Bed Bar Mount         | 10      |                |
| 44                            | <b>RET17645</b>  | MT7001             | Cap - Reel Bearing Housing    | 1       |                |
| 45                            | <b>RET16424</b>  | ET16424            | Washer                        | 6       |                |
| 46                            | <b>RET16678</b>  | ET16678            | Washer - Spring               | 10      |                |
| 47                            | <b>RMT6338</b>   | MT6338             | Bolt - Shoulder               | 2       |                |
| 47                            | <b>RET16425</b>  | ET16425            | Bolt                          | 2       |                |
| 48                            | <b>RA31867</b>   | A31867             | Locknut                       | 2       |                |
| 49                            | <b>RH138435</b>  | H138435            | Screw - Set                   | 4       |                |

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Cutting Unit - Serial up to 030000  
Reel & Bedknife



| Item No                                                                                                      | R&R Part No.    | OEM Part No. | Description                    | Qty Req | Order Quantity |
|--------------------------------------------------------------------------------------------------------------|-----------------|--------------|--------------------------------|---------|----------------|
| 50                                                                                                           | <b>R14M7152</b> | 14M7152      | Nut - 10mm x 1.5 Jam           | 4       |                |
| 51                                                                                                           | <b>RET17630</b> | ET17630      | Spring - Torsion RH            | 1       |                |
| 52                                                                                                           | <b>RMT1520</b>  | MT1520       | Label                          | 2       |                |
| 53                                                                                                           | <b>RET17629</b> | ET17629      | Spring - Torsion LH            | 1       |                |
| 54                                                                                                           | <b>RMT2368</b>  | MT2368       | Scraper - Assy 26 Solid Roller | 1       |                |
| <i>Detail Description: Includes: RET17630, RET17629, RET17758, R34M7010 RMT2594 R14M7303 &amp; R21M7246:</i> |                 |              |                                |         |                |
| 54                                                                                                           | <b>RAMT1379</b> | AMT1379      | Scraper - Assy Solid Roller 30 | 1       |                |
| 55                                                                                                           | <b>RET17758</b> | ET17758      | Pin - 26 Scrapers              | 1       |                |
| 55                                                                                                           | <b>RMT1982</b>  | MT1982       | Pin - 30 Scrapers              | 1       |                |
| 55                                                                                                           | <b>RET16931</b> | ET16931      | Pin - 30 Scraper               | 1       |                |
| 56                                                                                                           | <b>R34M7010</b> | 34M7010      | Pin - Spring                   | 1       |                |
| 57                                                                                                           | <b>R19M8197</b> | 19M8197      | Bolt - Hx HD                   | 4       |                |
| 58                                                                                                           | <b>R14M7296</b> | 14M7296      | Nut - 10mm x 1.5 Flanged       | 8       |                |
| 59                                                                                                           | <b>R03M7194</b> | 03M7194      | Bolt                           | 4       |                |
| 60                                                                                                           | <b>RET16572</b> | ET16572      | Nut - Hex                      | 2       |                |
| 61                                                                                                           | <b>RET17510</b> | ET17510      | Spring                         | 1       |                |
| 62                                                                                                           | <b>R24H1308</b> | 24H1308      | Washer                         | 4       |                |
| 63                                                                                                           | <b>R21M7246</b> | 21M7246      | Screw                          | 4       |                |
| 64                                                                                                           | <b>RMT2594</b>  | MT2594       | Blade - 26 Scraper             | 1       |                |
| 64                                                                                                           | <b>RMT2593</b>  | MT2593       | Blade - 30 Scraper             | 1       |                |
| 65                                                                                                           | <b>R14M7303</b> | 14M7303      | Nut - 6mm x 1.0 Flanged        | 4       |                |

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Cutting Unit - Serial up to 030000  
Reel & Bedknife



| Item No                                                                                                                                                                                 | R&R Part No.    | OEM Part No. | Description                       | Qty Req | Order Quantity |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|--------------|-----------------------------------|---------|----------------|
| 66                                                                                                                                                                                      | <b>RBM18555</b> | BM18555      | Scraper Kit - 26in SET/3          | 1       |                |
| <i>Tech Note: Fits J.D. 26" Grooved Rollers:</i>                                                                                                                                        |                 |              |                                   |         |                |
| <i>Detail Description: Includes 18 ea: R03M7251 Bolt, R14M7303 Nut; 3 ea: R34M7010 Pin, R500563 Scraper, R500565 Scraper Bar, RET17629 LH Spring, RET17630 RH Spring, RET17758 Pin:</i> |                 |              |                                   |         |                |
| 66                                                                                                                                                                                      | <b>RBM18554</b> | BM18554      | Scraper Kit - 30in SET/3          | 1       |                |
| <i>Tech Note: Fits J.D. 30" Grooved Rollers:</i>                                                                                                                                        |                 |              |                                   |         |                |
| <i>Detail Description: Includes 18 ea: R03M7251 Bolt, R14M7303 Nut; 3 ea: R34M7010 Pin, R500562 Bar, R500564 Scraper, RET17629 LH Spring, RET17630 RH Spring, RMT1982 Pin:</i>          |                 |              |                                   |         |                |
| 67                                                                                                                                                                                      | <b>R500565</b>  | MT2368       | Bar - Scraper 26                  | 1       |                |
| 67                                                                                                                                                                                      | <b>R500562</b>  |              | Bar - 30 Scraper                  | 1       |                |
| 68                                                                                                                                                                                      | <b>RMT5159</b>  | MT5159       | Scraper - Fits J.D. LH End        | 1       |                |
| 69                                                                                                                                                                                      | <b>RMT2342</b>  | MT2342       | Section - Grooved Scraper 3 Tooth | 1       |                |
| 70                                                                                                                                                                                      | <b>RMT2340</b>  | MT2340       | Scraper - Fits J.D. Center        | 1       |                |
| 71                                                                                                                                                                                      | <b>RMT5158</b>  | MT5158       | Scraper - Fits J.D. RH End        | 1       |                |
| 72                                                                                                                                                                                      | <b>RMT2341</b>  | MT2341       | Section - Grooved Scraper 4 Tooth | 2       |                |
| 74                                                                                                                                                                                      | <b>R500560</b>  |              | Scraper - Fits 26 Rlr             | 1       |                |
| <i>Tech Note: Fits R&amp;R Grooved Rollers Only:</i>                                                                                                                                    |                 |              |                                   |         |                |
| 74                                                                                                                                                                                      | <b>R500561</b>  |              | Scraper - Fits 30 Rlr             | 1       |                |
| <i>Tech Note: Fits R&amp;R Grooved Rollers Only:</i>                                                                                                                                    |                 |              |                                   |         |                |
| 75                                                                                                                                                                                      | <b>R03M7251</b> | 03M7251      | Bolt - Gr. Roller Scraper         | 4       |                |
| 76                                                                                                                                                                                      | <b>R14M7400</b> | 14M7400      | Locknut - 10mm                    | 4       |                |

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Cutting Unit - Serial up to 030000  
Reel & Bedknife



| Item No                                                                                                                                                                          | R&R Part No. | OEM Part No.      | Description                              | Qty Req | Order Quantity |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|-------------------|------------------------------------------|---------|----------------|
| 77                                                                                                                                                                               | R500563      |                   | Scraper - Fits 26 OEM Grooved Rlr        | 1       |                |
| 77                                                                                                                                                                               | R500564      |                   | Scraper - Fits 30 OEM Grooved Rlr        | 1       |                |
| 79                                                                                                                                                                               | RAET10880    | AET10880, AMT2965 | Adjuster - Reel                          | 2       |                |
| 81                                                                                                                                                                               | RMT2527      | MT2527            | Shoe - Skid                              | 2       |                |
| 82                                                                                                                                                                               | RMT6517      | MT6517            | Label - Warning                          | 1       |                |
| 83                                                                                                                                                                               | RBM18607     | BM18607           | Scraper Kit - OEM Grooved Roller Set / 5 | 1       |                |
| <i>Detail Description: Includes 30 ea: R03M7251 Bolt, R14M7303 Bolt; 5 ea: R34M7010 Pin, R500569 Scraper, R500570 Bar, RET16931 Pin, RET17629 LH Spring, RET17630 RH Spring:</i> |              |                   |                                          |         |                |
| 85                                                                                                                                                                               | RH135891     | H135891           | Locknut - 10mm x 1.5 Flanged 10.9        | 2       |                |
| <i>Detail Description: High Strength:</i>                                                                                                                                        |              |                   |                                          |         |                |
| 86                                                                                                                                                                               | RMT2407      | MT2407            | Bracket - Roller Scraper                 | 5       |                |
| 88                                                                                                                                                                               | RAMT683      | AMT683            | Housing - Bearing w/Zerk and Seal        | 2       |                |
| 88                                                                                                                                                                               | RAET11203    | AET11203          | Housing - Bearing w/Seal and Zerk        | 2       |                |
| 89                                                                                                                                                                               | R254-90      | JD8239            | Tapered Bearing Cup                      | 2       |                |
| 90                                                                                                                                                                               | RAET11303    | AET11303          | Backing Bar - 26 Bedknife                | 1       |                |
| 90                                                                                                                                                                               | RAMT1051     | AMT1051           | Backing Bar - 30 Bedknife                | 1       |                |
| 91                                                                                                                                                                               | RAN50688     | AN50688           | Seal - Reel - Fits 2653                  | 2       |                |
| 91                                                                                                                                                                               | RMT1115      | MT1115            | Seal - Reel                              | 2       |                |
| 92                                                                                                                                                                               | RET16896     | ET16896           | Bolt - Shoulder                          | 2       |                |

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