



# Replaces Steiner Reel Mower Parts

Cutting Unit  
Reel & Bedknife



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## R&R Reels, Lifetime Guaranteed

1	<b>R87-109</b>	87-109	Reel - 6 Blade 26 in	1
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*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	<b>R87-145</b>	87-145	Reel - 6 Blade 30 in	1
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*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	<b>R500420</b>		Reel - 7 Blade - 30 in	1
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*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

## R&R Bedknives, Lifetime Guaranteed

2	<b>R500415</b>	79-038	Bedknife - 26 in	1
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*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	<b>R79-059</b>	79-059	Bedknife - 30 in	1
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## R&R Rollers

3	R500400		Roller - Smooth	1	
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## Overhaul Kits

5	R100135		Overhaul Kit - Roller	1	
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*Detail Description: Includes 2 ea.:R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R150674 Wear Sleeves, R254-78 Bearings, R254-79 Bearing Cups, & R3296-15 Locknuts:*

6	R700505		Conversion Kit - Roller	1	
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*Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:*

## Other Parts Available

10	R500401		Shaft - Roller	1	
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11	R700502		Retainer - Grease	2	
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12	R500534		Bearing - with Cup	2	
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*Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:*

13	R328062		Seal - Roller	2	
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14	R700501		Roller End - Regreasable	2	
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15	R412063		Screw - Sq. HD. Set	2	
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16	R302-5		Fitting - Grease	2	
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18	R500405		Roller - Grooved Repairable Steel	1	
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20	R150683		Tube - Threaded Roller	1	
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21	R253-117		Seal - Outer Triple Lip	2	
22	R253-122		Seal	2	
24	R170714		Fitting - Pressure Relief	2	
25	R3296-15		Locknut - 3/4-16 Nylon Jam	2	
26	R150674		Sleeve - Wear 3/4 Plated	2	
27	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	14	
28	R150673		Washer - 3 Repairable Roller	15	
29	R150675		Roller - End - 3 Threaded	2	
30	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
32	R254-79		Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
33	R254-78		Tapered Bearing Cone	2	
35	R556	55-TIM6	Cup - Bearing	2	
37	R9921	99-K21	Screw - Bedknife 5/16-18 x 7/8	6	
38	R443106	92-05	Nut - 5/16-18 Y/Zinc Plated	6	

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