





Replaces Toro Greensmaster TriFlex 3320 Parts

Traction Unit - Model 04530
Front & Rear Wheels



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Overhaul Kits

1	R76-0800	100-6131, 76-0800, 94-8178	Seal Kit - Hyd Wheel Motor	1	
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Tires

40	R120-2783	120-2783	Tire - 19x10.5-8 (4-Ply) Smooth	3	
41	R217-60	217-60, 242-49	Wheel - with Valve Stem - White	3	
42	R232-27	232-27, 232-31	Stem - Valve w/ Cap	3	

Hoses

50	R119-8123	119-8123	Hydraulic Hose Assy	1	
50	R119-8124	119-8124	Hydraulic Hose Assy	1	
50	R125-5168	125-5168	Hydraulic Hose Assy	1	
50	R117-3683	117-3683	Hydraulic Hose Assy	1	
50	R125-5166	125-5166	Hydraulic Hose Assy	1	

Other Parts Available

70	R114-3918	1-633926, 114-3918	Stud - Wheel - 1/2-20 x 1 15/16	8	
71	R3234-22	3234-22	Bolt - 1/2-13 x 1 3/4 Hx HD Fl	2	
72	R3234-38	3234-38	Bolt - Flanged Hex 1/2-13 x 1-1/4	2	
74	R117-9875	117-9875	Ball Joint	2	

Tech Note: Ser# 311000001-316999999:

74	R121-3605	121-3605, R121-3605	Ball Joint	2	
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<i>Tech Note: Ser# 400000000-404940000:</i>					
75	R120-2026	120-2026	Spacer - Cylinder	1	
76	R443828	01-191-1018, 3214, 3220-6, 443828, 915089P	Nut - 5/8-18 Hex	3	
77	R240-5	240-5	Grommet - Rubber	2	
78	R32151-104	32151-104	Ring - Retaining, Ex	2	
79	R132-6959	117-6658, 132-6959	Ball Joint	2	
80	R254-70	115-9472, 254-70	Tapered Bearing Cone - w/Seal	1	
81	R254-61	01-103-0090, 115-9471, 254-61, 92-0611, 93-4850	Cup	2	
82	R500596		Tapered Bearing Set - Cup and Cone	2	
83	R254-72	01-103-0050, 01-103-0120, 01-103-0140, 1-543508, 254-71, 254-72, 40439, 62-3340, 99-4511	Cup - Bearing	2	
84	R254-94	1-543509, 254-94, 32-8090, 32-8240, 32-9640, 40440, 62-3330	Tapered Bearing Cone	2	

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85	R18-6320	18-6320	Washer - Steering Fork	1	
86	R32136-9	32136-9	Nut - 1-1/4-12 Slotted	1	
87	R112-1690	112-1690	Seal - Hub - 1 1/4" ID	1	
88	R254-92	01-102-0070, 01-102-0120, 254-92, 95-2646, 99-4501	Tapered Bearing Cone	2	
89	R117-8259	117-8259	Washer-Spindle	1	
90	R93-0307	93-0307	Nut - Lock Retainer	1	
91	R241-119	01-269-0070, 01-269-0280, 01-286-0040, 241-119, 30-9930, 40438	Cap-Dust	3	
92	R242-50	242-50	Nut - 1/2-20 Wheel	12	
93	R115-9412	115-9412	Cable- Brake - RH	1	
94	R114-9996	114-9996	Cable- Brake - LH	1	
95	R21-1880	21-1880	Grip-Handle	1	
96	R117-4302	117-4302	Hydraulic Motor - RH Wheel	1	
96	R117-4303	117-4303	Hydraulic Motor - LH Wheel	1	
97	R3257-42	3257-42	Key - Woodruff 5/16 x 1	2	
98	R325-7	01-150-0380, 01-178-0814, 3226-3, 325-7, 48-9490	Bolt - 1/2-13 x 1 3/4 Hex HD Gr 5	8	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
99	R115-9441	115-9441, 139-2722	Brake Assy - RH	1	
99	R115-9440	115-9440, 139-2721	Brake Assy - LH	1	
100	R151420		Brake Shoe	4	
101	R151421		Return Spring - Brake	2	
102	R151422		Spring - Hold Down - Brake	2	
103	R151424		Stud - Keeper - Brake	2	
104	R85-6540	85-6540	Stud - Drive 1/2-20 x 2	12	
105	R115-2663	115-2663	Drum - Brake	2	
106	R74-9100	74-9100	Rubber Foot Pad - Forward	1	
107	R74-9110	74-9110	Rubber Foot Pad - Reverse	1	
108	R94-1300	94-1300	Lock-Neutral	1	
109	R94-1371	94-1371	Spacer	1	
110	R2411-41	2411-41	Rod End - Ball Joint	1	
111	R256-311	256-311, 94-1388	Bushing-Split	1	
112	R2411-38	2411-38	Ball Joint	1	
113	R94-1386	94-1386	Shaft-Pedal, Pivot	1	
114	R94-1374	94-1374	Trunnion - Bracket	1	
115	R94-1375	94-1375	Trunnion - Bracket	1	
116	R94-3489	75-8530, 94-3489	Bolt - Hex HD M8 x 50	1	

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117	R33014-00	33014-00, 42-9580	Nut - Jam 8mm x 1.25	1	
118	R400116	20-7-AD, 30-9680, 321-69, 321-9, 3222-3, 400116	Bolt - Hex HD 1/4-20 x 1-1/2	1	
119	R3256-22	24-9-BD, 3-1032, 3256-1, 3256-22, 93-0954, 93-0989	Washer - Flat 1/4 Yellow	1	
120	R24M7139	24M7139, 3256-16, 33093-00, 43-5930	Washer - Flat 6mm	1	
121	R99-3545	99-3545	Spacer	1	
122	R3296-56	3296-56	Nut - Lock - 1/4-20 ESNA Jam	1	
123	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	1	
124	R33114-016	33114-016, 42-9230, 42-9270, 48-7680, 48-7690, 48-7700	Bolt - Hx HD 8mm x 1.25 x 15	1	

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125	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	1	
126	R33115-016	33115-016	Bolt - Hex HD M10 x 16	1	
127	R340-18	340-18	Hydraulic Fitting	2	
128	R340-92	340-92	Hydraulic Fitting - Striaight	2	
129	R237-22	107-8844, 237-22, 237-78	O-Ring	4	
130	R237-21	237-21, 327-21	O-Ring	4	
131	R3272-37	3272-37	Pin - Cotter 1/4 x 2-1/2	1	
132	R323-42	01-178-0630, 323-42	Bolt - Hx HD 3/8-16 x 3 3/4	1	
133	R26-3790	26-3790	Nut - Hex - Wheel Motor 1-20	1	

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134	R322-2	322-2, 513338P	Bolt - Hex HD 5/16-18 x 5/8	4	
135	R33023-00	33023-00, 48-7900, 49-7810	Locknut - ESNA 6mm x 1.0	2	
136	R237-79	237-79	O-Ring	1	
137	R49-6440-03	117-9507, 49-6440, 49-6440-03	Pedal - Forward Assy	1	

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