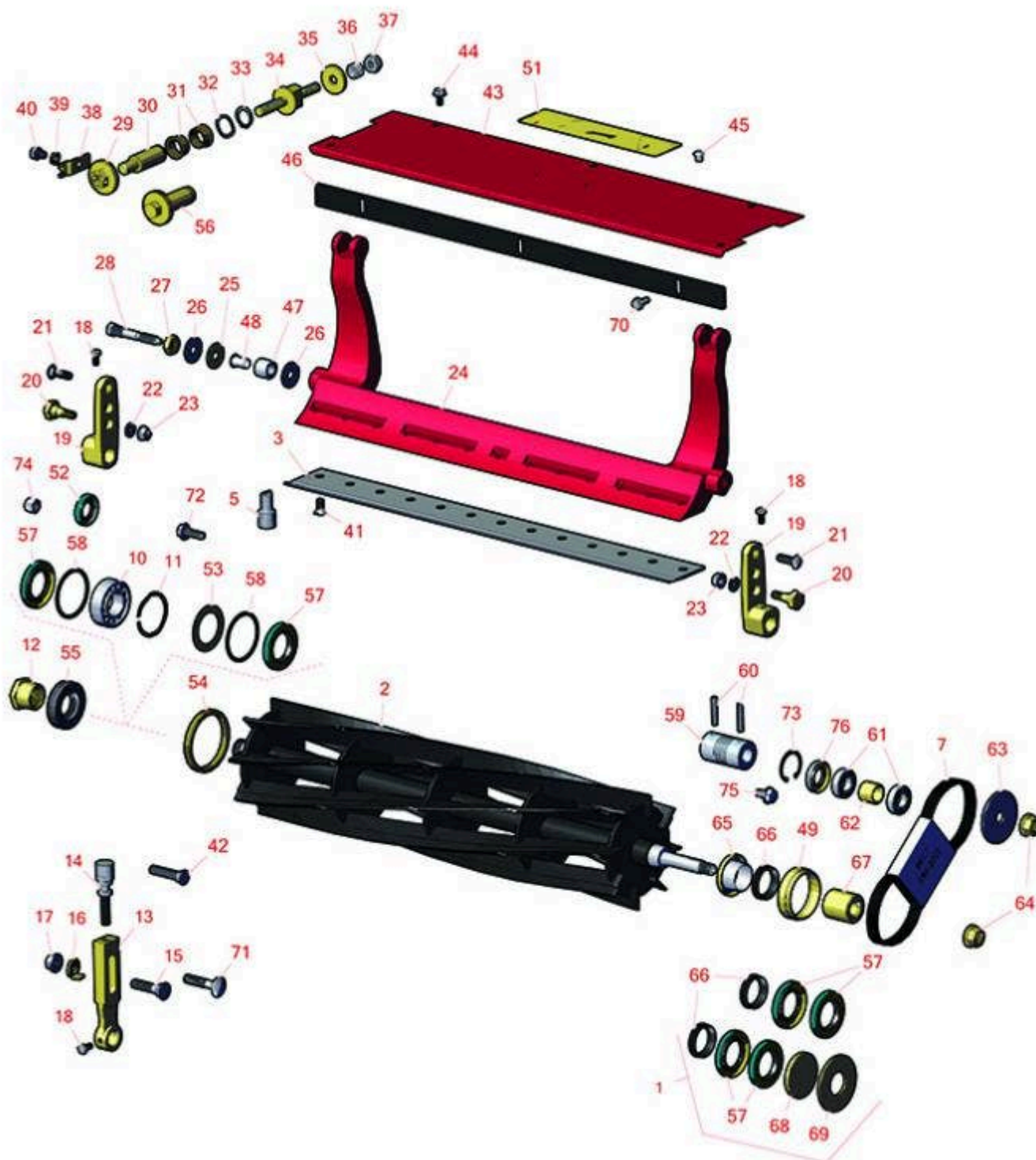




# Replaces Toro Greensmaster Flex 21 Parts

DPA Cutting Unit - Model 04200 (Serial up to 230999999)  
Reel & Bedknife



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# Replaces Toro Greensmaster Flex 21 Parts

DPA Cutting Unit - Model 04200 (Serial up to 230999999)  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## Overhaul Kits

|                                                                                                                                |                  |          |                     |   |  |
|--------------------------------------------------------------------------------------------------------------------------------|------------------|----------|---------------------|---|--|
| 1                                                                                                                              | <b>R108-3160</b> | 108-3160 | Overhaul Kit - Reel | 1 |  |
| <i>Detail Description: Includes: 4 ea: R107-3233 Reel Seal; 2 ea: R107-3238 V-Ring; 1 ea: R20-9500 Washer &amp; R108-3162:</i> |                  |          |                     |   |  |

## R&R Reels, Lifetime Guaranteed

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                  |          |                 |   |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|----------|-----------------|---|--|
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <b>R115-4289</b> | 115-4289 | Reel - 14 Blade | 1 |  |
| <i>Detail Description: R&amp;R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&amp;R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&amp;R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:</i> |                  |          |                 |   |  |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                  |          |                 |   |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|----------|-----------------|---|--|
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <b>R104-0500</b> | 104-0500 | Reel - 11 Blade | 1 |  |
| <i>Detail Description: R&amp;R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&amp;R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&amp;R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:</i> |                  |          |                 |   |  |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                  |          |                 |   |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|----------|-----------------|---|--|
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <b>R107-7635</b> | 107-7635 | Reel - 11 Blade | 1 |  |
| <i>Detail Description: R&amp;R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&amp;R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&amp;R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:</i> |                  |          |                 |   |  |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                  |          |                |   |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|----------|----------------|---|--|
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <b>R105-2400</b> | 105-2400 | Reel - 8 Blade | 1 |  |
| <i>Detail Description: R&amp;R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&amp;R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&amp;R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:</i> |                  |          |                |   |  |

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# Replaces Toro Greensmaster Flex 21 Parts

DPA Cutting Unit - Model 04200 (Serial up to 230999999)  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                  |          |                |   |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|----------|----------------|---|--|
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <b>R107-7634</b> | 107-7634 | Reel - 8 Blade | 1 |  |
| <i>Detail Description: R&amp;R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&amp;R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&amp;R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:</i> |                  |          |                |   |  |

## R&R Bedknives, Lifetime Guaranteed

|   |                 |                                 |                                       |   |  |
|---|-----------------|---------------------------------|---------------------------------------|---|--|
| 3 | <b>R93-4264</b> | 57-4960,<br>63-8470,<br>93-4264 | Bedknife - Low Cut .187 - 1.00<br>HOC | 1 |  |
|---|-----------------|---------------------------------|---------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                  |                       |                                                       |   |  |
|---|------------------|-----------------------|-------------------------------------------------------|---|--|
| 3 | <b>R108-4302</b> | 108-4301,<br>108-4302 | Bedknife - Tournament Cut<br>Extended .125 - .500 HOC | 1 |  |
|---|------------------|-----------------------|-------------------------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                 |                                             |                                              |   |  |
|---|-----------------|---------------------------------------------|----------------------------------------------|---|--|
| 3 | <b>R93-4263</b> | 63-8560,<br>66-9320,<br>93-4263,<br>93-6039 | Bedknife - Tournament Cut<br>.125 - .500 HOC | 1 |  |
|---|-----------------|---------------------------------------------|----------------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

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# Replaces Toro Greensmaster Flex 21 Parts

DPA Cutting Unit - Model 04200 (Serial up to 230999999)  
Reel & Bedknife



| Item No | R&R Part No.    | OEM Part No.                    | Description                             | Qty Req | Order Quantity |
|---------|-----------------|---------------------------------|-----------------------------------------|---------|----------------|
| 3       | <b>R93-4262</b> | 65-8250,<br>93-4262,<br>93-4263 | Bedknife - Micro Cut .062 -<br>.187 HOC | 1       |                |

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                  |                       |                                                  |   |  |
|---|------------------|-----------------------|--------------------------------------------------|---|--|
| 3 | <b>R108-4303</b> | 104-7720,<br>108-4303 | Bedknife - Micro Cut<br>Extended .062 - .187 HOC | 1 |  |
|---|------------------|-----------------------|--------------------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                 |                     |                                        |   |  |
|---|-----------------|---------------------|----------------------------------------|---|--|
| 3 | <b>R94-6392</b> | 62-2500,<br>94-6392 | Bedknife - High Cut .312 -<br>1.00 HOC | 1 |  |
|---|-----------------|---------------------|----------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |                                 |                                           |   |  |
|---|----------------|---------------------------------|-------------------------------------------|---|--|
| 3 | <b>R150466</b> | 63-8600,<br>64-6393,<br>94-6393 | Bedknife - Super Thick .312 -<br>1.00 HOC | 1 |  |
|---|----------------|---------------------------------|-------------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

**R&R Razor Tool Steel Bedknives, Lifetime Guaranteed**

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# Replaces Toro Greensmaster Flex 21 Parts

DPA Cutting Unit - Model 04200 (Serial up to 230999999)  
Reel & Bedknife



| Item No                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | R&R Part No.     | OEM Part No. | Description                                                           | Qty Req | Order Quantity |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|--------------|-----------------------------------------------------------------------|---------|----------------|
| 3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b>R115-1881</b> | 115-1881     | Bedknife - Razor Tool Steel -<br>21 Tournament Cut .125 -<br>.500 HOC | 1       |                |
| <i>Detail Description: R&amp;R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&amp;R Bedknives now have an increased front edge grind for added life. All R&amp;R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:</i> |                  |              |                                                                       |         |                |
| 3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b>R115-1880</b> | 115-1880     | Bedknife - Razor Tool Steel -<br>21 Micro Cut .062 - .187 HOC         | 1       |                |
| <i>Detail Description: R&amp;R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&amp;R Bedknives now have an increased front edge grind for added life. All R&amp;R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:</i> |                  |              |                                                                       |         |                |
| 3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b>R150492</b>   | 150492       | Bedknife - Razor Tool Steel -<br>21 Micro Cut Ext                     | 1       |                |
| <i>Detail Description: R&amp;R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&amp;R Bedknives now have an increased front edge grind for added life. All R&amp;R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:</i> |                  |              |                                                                       |         |                |
| 3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b>R112-7475</b> | 112-7475     | Bedknife - Razor Tool Steel -<br>22 x 3/8 Fairway                     | 1       |                |
| <i>Detail Description: R&amp;R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&amp;R Bedknives now have an increased front edge grind for added life. All R&amp;R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:</i> |                  |              |                                                                       |         |                |

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# Replaces Toro Greensmaster Flex 21 Parts

DPA Cutting Unit - Model 04200 (Serial up to 230999999)  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## Service Tools

|   |                 |         |                            |   |  |
|---|-----------------|---------|----------------------------|---|--|
| 5 | <b>R51-0880</b> | 51-0880 | Bedknife Screw Driver Tool | 0 |  |
|---|-----------------|---------|----------------------------|---|--|

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:*

## Belts

|   |                 |         |                   |   |  |
|---|-----------------|---------|-------------------|---|--|
| 7 | <b>R99-2022</b> | 99-2022 | Belt - Reel Drive | 1 |  |
| 7 | <b>R99-2023</b> | 99-2023 | Belt - Drum Drive | 2 |  |

## Other Parts Available

|    |                  |          |                |   |  |
|----|------------------|----------|----------------|---|--|
| 10 | <b>R251-342</b>  | 251-342  | Bearing - Reel | 2 |  |
| 11 | <b>R3290-485</b> | 3290-485 | Washer - Wave  | 1 |  |
| 12 | <b>R99-3767</b>  | 99-3767  | Locknut - Reel | 1 |  |

*Tech Note: Ser# 210000001-240001000:*

|    |                  |          |                |   |  |
|----|------------------|----------|----------------|---|--|
| 12 | <b>R107-3227</b> | 107-3227 | Locknut - Reel | 1 |  |
|----|------------------|----------|----------------|---|--|

*Tech Note: Ser# 240001001-270999999:*

|    |                 |         |                              |   |  |
|----|-----------------|---------|------------------------------|---|--|
| 13 | <b>R99-3781</b> | 99-3781 | Bracket - Front Roller 5 Oal | 2 |  |
|----|-----------------|---------|------------------------------|---|--|

*Tech Note: Ser# 210000001-240001000:*

|    |                  |          |                                  |   |  |
|----|------------------|----------|----------------------------------|---|--|
| 13 | <b>R107-3502</b> | 107-3502 | Bracket - Front Roller 5-1/4 Oal | 2 |  |
|----|------------------|----------|----------------------------------|---|--|

*Tech Note: Ser# 240001001-270999999:*

|    |                  |          |                            |   |  |
|----|------------------|----------|----------------------------|---|--|
| 13 | <b>R110-7351</b> | 110-7351 | Bracket - High HOC - 5 1/4 | 2 |  |
|----|------------------|----------|----------------------------|---|--|

*Tech Note: Ser# 240001001-260006000:*

|    |                 |         |                         |   |  |
|----|-----------------|---------|-------------------------|---|--|
| 14 | <b>R99-3782</b> | 99-3782 | Nut - Adjusting Bed Bar | 2 |  |
|----|-----------------|---------|-------------------------|---|--|

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# Replaces Toro Greensmaster Flex 21 Parts

DPA Cutting Unit - Model 04200 (Serial up to 230999999)  
Reel & Bedknife



| Item No                                     | R&R Part No.      | OEM Part No.          | Description                          | Qty Req | Order Quantity |
|---------------------------------------------|-------------------|-----------------------|--------------------------------------|---------|----------------|
| <i>Tech Note: Ser# 210000001-240001000:</i> |                   |                       |                                      |         |                |
| 14                                          | <b>R110-7352</b>  | 110-7352              | Screw - HOC 2 5/8 Stainless          | 2       |                |
| <i>Tech Note: Ser# 240001001-270999999:</i> |                   |                       |                                      |         |                |
| 14                                          | <b>R106-2635</b>  | 106-2635              | Screw - HOC 2-7/16                   | 2       |                |
| <i>Tech Note: Ser# 240001001-260006000:</i> |                   |                       |                                      |         |                |
| 15                                          | <b>R150647</b>    | 105-5342              | Plow Bolt - HOC - Front Roller       | 4       |                |
| 16                                          | <b>R104-2603</b>  | 104-2603,<br>119-4158 | Washer - HOC Bracket                 | 2       |                |
| 17                                          | <b>R14M7296</b>   | 104-2611              | Nut - 10mm x 1.5 Flanged             | 2       |                |
| 18                                          | <b>R48-7610</b>   | 33113-012,<br>48-7610 | Bolt - Hex HD Nyloc M6 x 12          | 4       |                |
| 19                                          | <b>R99-3792</b>   | 99-3792               | Bracket - Rear Roller                | 2       |                |
| 20                                          | <b>R105-3834</b>  | 105-3834,<br>95-1618  | Bolt - Shoulder                      | 1       |                |
| <i>Tech Note: Ser# 210000001-270999999:</i> |                   |                       |                                      |         |                |
| 20                                          | <b>R95-1617</b>   | 105-3833,<br>95-1617  | Bolt - Eccentric Front Roller<br>Bkt | 1       |                |
| <i>Tech Note: Ser# 210000001-210999999:</i> |                   |                       |                                      |         |                |
| 21                                          | <b>R33124-025</b> | 33124-025             | Bolt - Carriage M8-1.25 x 25         | 2       |                |

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# Replaces Toro Greensmaster Flex 21 Parts

DPA Cutting Unit - Model 04200 (Serial up to 230999999)  
Reel & Bedknife



| Item No                                     | R&R Part No. | OEM Part No.                                                                                                                                 | Description               | Qty Req | Order Quantity |
|---------------------------------------------|--------------|----------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|---------|----------------|
| 22                                          | R453009      | 01-166-0400,<br>24-10-BD,<br>24-9-AD,<br>32-9650,<br>3256-2,<br>3256-23,<br>3256-3,<br>3256-67,<br>3290-217,<br>3556-3,<br>4-2390,<br>7-0152 | Washer - Flat 5/16 SAE    | 4       |                |
| 22                                          | R310266      | 3256-23,<br>3256-3,<br>3556-3                                                                                                                | Washer - Flat 5/16 USS    | 4       |                |
| 23                                          | R14M7298     | 104-2612,<br>33004-00                                                                                                                        | Nut - 8mm x 1.25 Flanged  | 4       |                |
| 24                                          | R99-3794-01  | 99-3794-01,<br>99-3794-03                                                                                                                    | Bed Bar - Aggressive      | 1       |                |
| 25                                          | R52-2860     | 119-4150,<br>52-2860                                                                                                                         | Washer - Bed Bar Pivot    | 4       |                |
| 26                                          | R52-2900     | 52-2900                                                                                                                                      | Washer - Nylon            | 4       |                |
| 27                                          | R3220-26     | 3220-26                                                                                                                                      | Nut - 7/16-20 Jam         | 2       |                |
| <i>Tech Note: Ser# 210000001-240001000:</i> |              |                                                                                                                                              |                           |         |                |
| 27                                          | R107-9045    | 107-9045,<br>3220-4                                                                                                                          | Lock Nut - 7/16-20 Jam    | 2       |                |
| <i>Tech Note: Ser# 240001001-260006000:</i> |              |                                                                                                                                              |                           |         |                |
| 27                                          | R32128-48    | 32128-48                                                                                                                                     | Locknut - 7/16-20 Flanged | 2       |                |
| <i>Tech Note: Ser# 240001001-270999999:</i> |              |                                                                                                                                              |                           |         |                |
| 28                                          | R65-6270     | 119-4050,<br>65-6270                                                                                                                         | Bolt - Bed Bar            | 2       |                |

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# Replaces Toro Greensmaster Flex 21 Parts

DPA Cutting Unit - Model 04200 (Serial up to 230999999)  
Reel & Bedknife



| Item No | R&R Part No.      | OEM Part No.                                                                                                                            | Description                                 | Qty Req | Order Quantity |
|---------|-------------------|-----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|---------|----------------|
| 29      | <b>R93-2549</b>   | 93-2549                                                                                                                                 | Knob - Bed Bar Adjustment                   | 2       |                |
| 30      | <b>R99-2093</b>   | 99-2093                                                                                                                                 | Nut - Adjusting Bed Bar                     | 2       |                |
| 31      | <b>R256-252</b>   | 256-252                                                                                                                                 | Bushing - 3/4 ID x 1 Flange                 | 4       |                |
| 32      | <b>R95-3703</b>   | 95-3703                                                                                                                                 | Washer - Wave                               | 2       |                |
| 32      | <b>R106-5335</b>  | 106-5335                                                                                                                                | Wave Washer - Reel Adjusting                | 2       |                |
| 33      | <b>R32120-93</b>  | 32120-93                                                                                                                                | Snap Ring - HD                              | 2       |                |
| 34      | <b>R99-2096</b>   | 99-2096                                                                                                                                 | Screw - Bed Bar Adjustment - M10 Thrd 1 End | 2       |                |
| 35      | <b>R99-2098</b>   | 99-2098                                                                                                                                 | Washer - Bed Bar Adjuster                   | 2       |                |
| 36      | <b>R99-3755</b>   | 99-3755                                                                                                                                 | Spring - Bed Bar Adjusting                  | 2       |                |
| 37      | <b>R33025-00</b>  | 32025-00,<br>33025-00                                                                                                                   | Locknut - 10mm x 1.5 Jam                    | 2       |                |
| 38      | <b>R99-2097</b>   | 99-2097                                                                                                                                 | Detent - Bed Bar Adjuster                   | 2       |                |
| 39      | <b>R3253-4</b>    | 01-166-0110,<br>01-166-0510,<br>23-10-GD,<br>24-7170,<br>30-8520,<br>3253-4,<br>48-9350,<br>48-9360,<br>48-9570,<br>68-9420,<br>99-7577 | Washer - Lock 5/16 Zinc                     | 2       |                |
| 40      | <b>R33114-010</b> | 33114-010                                                                                                                               | Bolt - Hex HD M8-1.25 x 10                  | 2       |                |
| 40      | <b>R3234-1</b>    | 321-11,<br>3234-1                                                                                                                       | Bolt - Flanged Serrated Hex HD 3/8-16 x 3/4 | 2       |                |
| 40      | <b>R151379</b>    | 33114-060,<br>42-9510                                                                                                                   | Bolt - Hx HD 8-1.25 x 65mm                  | 2       |                |

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# Replaces Toro Greensmaster Flex 21 Parts

DPA Cutting Unit - Model 04200 (Serial up to 230999999)  
Reel & Bedknife



| Item No                                     | R&R Part No. | OEM Part No.                                                                                                        | Description                    | Qty Req | Order Quantity |
|---------------------------------------------|--------------|---------------------------------------------------------------------------------------------------------------------|--------------------------------|---------|----------------|
| 40                                          | R400120      | 01-150-0990,<br>01-178-0416,<br>02-150-0990,<br>321-11,<br>3222-4,<br>33114-010,<br>33114-060,<br>513327,<br>908470 | Bolt - Hex HD 1/4-20 x 2       | 2       |                |
| 41                                          | R150477      | 57-4910                                                                                                             | Screw - Bedknife 5/16-18 x 1/2 | 13      |                |
| 41                                          | R150476      | 3-3816,<br>3-6462,<br>57-4910                                                                                       | Screw - Bedknife 5/16-18 x 5/8 | 13      |                |
| 42                                          | R99-3773     | 99-3773                                                                                                             | Bolt- Plow 3/8-16 x 1 3/4      | 4       |                |
| 43                                          | R104-2632    | 104-2632                                                                                                            | Shield - Grass                 | 1       |                |
| 44                                          | R104-2628    | 104-2628                                                                                                            | Bolt - Hex Washer M6-1.0 x 12  | 8       |                |
| 45                                          | R3290-271    | 3269-29,<br>3290-271                                                                                                | Rivet - Grass Shield           | 2       |                |
| 46                                          | R104-2602-03 | 104-2602-03                                                                                                         | Bar - Cut-Off                  | 1       |                |
| <i>Tech Note: Ser# 210000001-240001000:</i> |              |                                                                                                                     |                                |         |                |
| 46                                          | R106-6924-03 | 106-2617-03,<br>106-6924-03                                                                                         | Cut-Off Bar                    | 1       |                |
| <i>Tech Note: Ser# 240001001-270999999:</i> |              |                                                                                                                     |                                |         |                |
| 47                                          | R63-9510     | 63-9480,<br>63-9510                                                                                                 | Bushing - Rubber For Bed Bar   | 2       |                |
| 48                                          | R52-2890     | 52-2890                                                                                                             | Bushing - Flanged              | 2       |                |
| 49                                          | R99-2087     | 99-2087                                                                                                             | Spacer                         | 1       |                |

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# Replaces Toro Greensmaster Flex 21 Parts

*DPA Cutting Unit - Model 04200 (Serial up to 230999999)  
Reel & Bedknife*



| Item No | R&R Part No.     | OEM Part No.                       | Description                                | Qty Req | Order Quantity |
|---------|------------------|------------------------------------|--------------------------------------------|---------|----------------|
| 51      | <b>R93-8064</b>  | 93-8064                            | Decal - Warning                            | 1       |                |
| 52      | <b>R253-120</b>  | 253-120,<br>253-42                 | Seal                                       | 1       |                |
| 53      | <b>R105-9943</b> | 105-9943                           | Washer - Thrust                            | 1       |                |
| 54      | <b>R99-2047</b>  | 99-2047                            | Bushing - Bronze                           | 2       |                |
| 55      | <b>R150625</b>   | 105-9945,<br>99-3801               | Seal                                       | 4       |                |
| 56      | <b>R106-5363</b> | 106-5363                           | Shaft - Adjusting - Bed Bar -<br>Stainless | 2       |                |
| 57      | <b>R107-3233</b> | 107-3233                           | Seal - Reel                                | 4       |                |
| 58      | <b>R32151-92</b> | 32151-92                           | Retaining Ring                             | 2       |                |
| 59      | <b>R99-3757</b>  | 99-3757                            | Coupling - Flex                            | 1       |                |
| 60      | <b>R32121-69</b> | 119-4033,<br>120-8095,<br>32121-69 | Pin - Roll 1/4 x 1-1/4                     | 2       |                |
| 61      | <b>R251-336</b>  | 251-336                            | Bearing                                    | 2       |                |
| 62      | <b>R99-2079</b>  | 99-2079                            | Spacer                                     | 1       |                |
| 63      | <b>R104-0532</b> | 104-0532                           | Washer - Pulley                            | 1       |                |
| 64      | <b>R104-2610</b> | 104-2610                           | Nut - HF M12 x 1.75                        | 2       |                |
| 65      | <b>R108-3150</b> | 106-8435,<br>108-3150              | Sleeve Assy - Reel                         | 2       |                |
| 66      | <b>R107-3238</b> | 107-3238                           | V-Ring - Reel                              | 2       |                |
| 67      | <b>R107-3228</b> | 107-3228                           | Spacer - Seal                              | 1       |                |
| 68      | <b>R108-3162</b> | 108-3162                           | Spacer                                     | 1       |                |

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# Replaces Toro Greensmaster Flex 21 Parts

DPA Cutting Unit - Model 04200 (Serial up to 230999999)  
Reel & Bedknife



| Item No                                     | R&R Part No.      | OEM Part No.                                                          | Description                  | Qty Req | Order Quantity |
|---------------------------------------------|-------------------|-----------------------------------------------------------------------|------------------------------|---------|----------------|
| 69                                          | <b>R20-9500</b>   | 20-9500                                                               | Washer                       | 1       |                |
| 70                                          | <b>R33103-016</b> | 33103-016,<br>93-5919                                                 | Screw-HHF                    | 4       |                |
| <i>Tech Note: Ser# 240001001-270999999:</i> |                   |                                                                       |                              |         |                |
| 70                                          | <b>R110-3986</b>  | 110-3986,<br>48-8870,<br>56-6380                                      | Screw - M6 x 1.0 x 20mm      | 3       |                |
| <i>Tech Note: Ser# 220000001-240001001:</i> |                   |                                                                       |                              |         |                |
| 71                                          | <b>R33125-045</b> | 33125-045                                                             | Bolt - Carriage M10-1.5 x 45 | 2       |                |
| 72                                          | <b>R33104-020</b> | 33104-020                                                             | Bolt - Hex Washer HD         | 4       |                |
| 73                                          | <b>R32151-51</b>  | 32151-51                                                              | Retaining Ring               | 1       |                |
| 74                                          | <b>R444850</b>    | 3296-59                                                               | Nut - 3/8-16 Jam Center Lock | 2       |                |
| 74                                          | <b>R3296-59</b>   | 3296-59                                                               | Locknut - 3/8-16 Nylon Jam   | 2       |                |
| 75                                          | <b>R33114-016</b> | 33114-016,<br>42-9230,<br>42-9270,<br>48-7680,<br>48-7690,<br>48-7700 | Bolt - Hx HD 8mm x 1.25 x 15 | 1       |                |
| 76                                          | <b>R338763</b>    | 107-3205                                                              | Seal                         | 1       |                |

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