



# Replaces Toro Reelmaster 216 Parts

Cutting Unit  
Rollers



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| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rollers

|                                                                                                                                                                                                                                                    |                 |                     |                                    |   |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|---------------------|------------------------------------|---|--|
| 1                                                                                                                                                                                                                                                  | <b>R61-0410</b> | 61-0410             | Roller - Smooth Tubular Steel      | 0 |  |
| <i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>                                                                                                            |                 |                     |                                    |   |  |
| 2                                                                                                                                                                                                                                                  | <b>R1503770</b> |                     | Roller - Smooth UHMW Polyethylene  | 0 |  |
| <i>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>                                                         |                 |                     |                                    |   |  |
| 3                                                                                                                                                                                                                                                  | <b>R63-5160</b> | 63-5160,<br>92-1846 | Roller - Grooved Repairable Steel  | 0 |  |
| <i>Detail Description: Constructed with a through shaft and greasable tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>                                 |                 |                     |                                    |   |  |
| 4                                                                                                                                                                                                                                                  | <b>R1503780</b> |                     | Roller - Grooved UHMW Polyethylene | 0 |  |
| <i>Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i> |                 |                     |                                    |   |  |

## Overhaul Kits

|                                                                                                                                                                                                                                                               |                  |          |                                 |   |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|----------|---------------------------------|---|--|
| 20                                                                                                                                                                                                                                                            | <b>R106-9607</b> | 106-9607 | Overhaul Kit - Roller           | 0 |  |
| <i>Detail Description: Includes 2 ea: R253-146 Seals, R253-152 Seals, R254-78 Bearings, R254-79 Bearing Cups, R302-5 Zerk &amp; R71-3590 Nuts:</i>                                                                                                            |                  |          |                                 |   |  |
| 21                                                                                                                                                                                                                                                            | <b>R101399</b>   |          | Overhaul Kit - UHMW 2 Pc Roller | 1 |  |
| <i>Detail Description: Fits all R&amp;R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:</i> |                  |          |                                 |   |  |

## Other Parts Available

|    |                 |                      |                       |    |  |
|----|-----------------|----------------------|-----------------------|----|--|
| 30 | <b>R61-0400</b> | 105-0156,<br>61-0400 | Shaft - Roller        | 1  |  |
| 31 | <b>R150672</b>  |                      | Washer - 2-3/4 Roller | 14 |  |

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|-----------------------------------------------------------------------------------------|--------------|-----------------------------------------------------------------------------------------|--------------------------------|---------|----------------|
| 32                                                                                      | R150676      |                                                                                         | Spacer - 2-3/4 Dia x 1-1/4 L   | 14      |                |
| 32                                                                                      | R150676A     |                                                                                         | Spacer - 1/8                   | 2       |                |
| 33                                                                                      | R150689      |                                                                                         | Roller End - Threaded          | 2       |                |
| 34                                                                                      | R150691      | 150691                                                                                  | Screw - Set Nyloc 3/8-16 x 3/8 | 4       |                |
| 35                                                                                      | R253-152     | 253-116,<br>253-152                                                                     | Seal - Inner Roller            | 2       |                |
| 36                                                                                      | R254-79      | 01-103-0060,<br>01-103-0130,<br>1-633584,<br>252-106,<br>254-79,<br>32-7800,<br>32-9590 | Cup - Bearing                  | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |              |                                                                                         |                                |         |                |
| 37                                                                                      | R254-78      | 01-102-0060,<br>01-102-0130,<br>1-633585,<br>254-78,<br>32-7790,<br>32-9580,<br>93-4813 | Tapered Bearing Cone           | 2       |                |
| 38                                                                                      | R253-146     | 105-0150,<br>253-143,<br>253-146,<br>253-153                                            | Seal                           | 2       |                |
| 39                                                                                      | R71-3590     | 61-0370,<br>71-3590                                                                     | Nut - Adjusting Roller         | 2       |                |

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| 40      | R302-5       | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease              | 2       |                |
| 41      | R61-0380     | 61-0380                                                                                                                                        | Roller End - Cap Solid        | 2       |                |
| 42      | R1503470     |                                                                                                                                                | Seal - Inner Wiper            | 2       |                |
| 43      | R1503230     |                                                                                                                                                | Washer - Thrust Outer Keyed   | 2       |                |
| 44      | R1503471     |                                                                                                                                                | Washer - Thrust SAE660 Bronze | 2       |                |
| 45      | R150333      |                                                                                                                                                | Washer - Flat Keyed Outer SS  | 2       |                |
| 46      | R150368      |                                                                                                                                                | Nut - Adjusting               | 2       |                |
| 47      | R500534      | 1-633585                                                                                                                                       | Bearing - with Cup            | 2       |                |

*Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:*

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