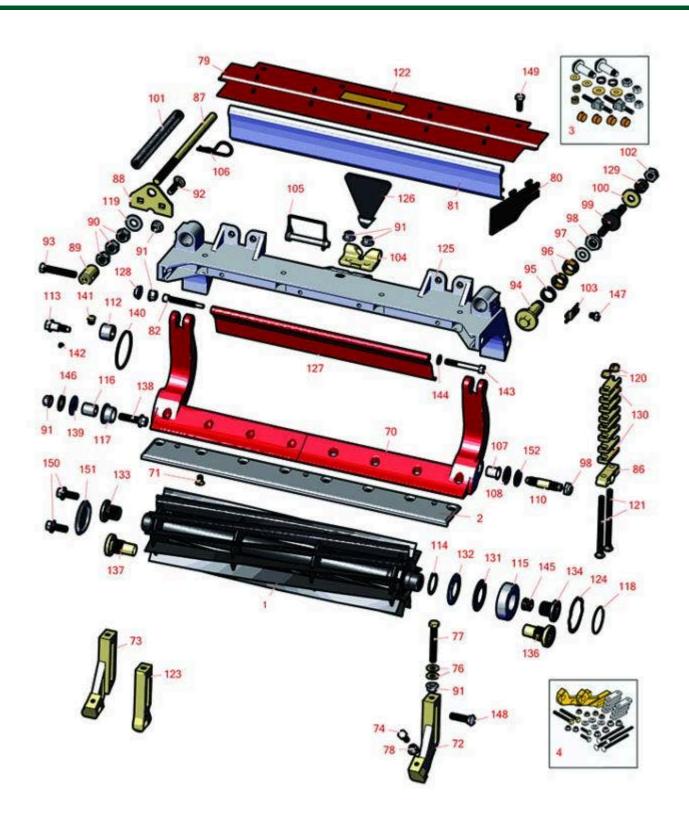




22in Cutting Unit - Model 03913, 03482, 03483, 03487, 03488 & 03489
Reel & Bedknife





R137-8427

#### **Replaces Toro Reelmaster 3550-D Parts**



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Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R&R F	Reels, Lifetime Guar	ranteed			
1	R132-7109	132-7109	Reel - 8 Blade Razor Series Radial w/Bearings and Seals 22x5	1	
	hardened to RC48-5 premium series bed ground and precisio are guaranteed aga	1 to match the temper of c knives. All R&R Reels are cy on computer balanced for c inst defects in material and	factured from a special high alloy steel and thour Razor bedknives and original equipment vlindrically ground on bearing surfaces, relief extended bearing and reel life. R&R Products d workmanship for the life of the reel under ife from Razor reels over standard reels.:	e	
1	R131-3203	131-3203	Reel - 8 Blade Radial w/Bearings and Seals 22x5	1	
	steel, heat-treated to precision cylindrical performance. Advar our lifetime guarant	o perfectly complement bo grinding on bearing surfa nced computer balancing e	ly crafted from premium high carbon-boron of th R&R and OEM bedknives. Each reel underg ces, followed by relief grinding for optimal cansures extended reel and bearing life. Backet crials and craftsmanship under normal use, R g precision you can trust.:	goes d by	
1	R137-8426	137-8426	Reel - 8 Blade Razor Radial (RR) w/Bearings and Seals 22x5	1	
	hardened to RC48-5 premium series bed ground and precisio are guaranteed again	1 to match the temper of c knives. All R&R Reels are cy on computer balanced for e inst defects in material and	factured from a special high alloy steel and thour Razor bedknives and original equipment vlindrically ground on bearing surfaces, relief extended bearing and reel life. R&R Products d workmanship for the life of the reel under ife from Razor reels over standard reels.:	e	
1	R131-3204	131-3204	Reel - 11 Blade Radial (RR) w/Bearings and Seals 22x5	1	
	steel, heat-treated to precision cylindrical performance. Advar our lifetime guarant	o perfectly complement bo grinding on bearing surfa nced computer balancing e	ly crafted from premium high carbon-boron of the R&R and OEM bedknives. Each reel undergoes, followed by relief grinding for optimal cansures extended reel and bearing life. Backer rials and craftsmanship under normal use, Responsion you can trust.:	goes d by	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

137-8427

Reel - 11 Blade Razor Series

Forward Swept Low Drag w/Bearings and Seals 22x5





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Item R&R	OEM		Qty	Order
No <b>Part No.</b>	Part No.	Description	Req	Quantity

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

Reel - 11 Blade Razor Series
Forward Swept w/Bearings and 1
Seals 22x5

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

Reel - 11 Blade Razor Series

1 **R137-8429** 137-8429 Radial (RR) w/Bearings and Seals 1
22x5

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

#### R&R Bedknives, Lifetime Guaranteed

2 **R110-4074** 110-4074 Bedknife - High Cut 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R108-9096** 108-9096 Bedknife - Standard 1





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Item <b>R&amp;R</b>	OEM		Qty	Order
No <b>Part No.</b>	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R110-4084** 110-4084 Bedknife - Low Cut

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

#### R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2	R108-9095	108-9095,	Bedknife - Razor Tool Steel - 22	1
2	K 108-9095	137-0833	High Cut	ı

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2	R137-0832	125-2771, 127-7132, 137-0832	Bedknife - Razor Tool Steel - 3/8 x 22 Lowcut	1
2	R119-4280	119-4280	Bedknife - Razor Tool Steel - 22 x 3/8 Extended	1

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

#### **Overhaul Kits**





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
3	R120-7230	120-7230	Overhaul Kit - Fits DPA Units	0	
	Detail Description: Incl 2 ed R120-5120, R3296-33, R32		R119-4155, R120-5116, R120-5118,		
4	R110-9600	110-9600	High HOC Kit	0	
	Detail Description: Include & 4 ea.: R106-9758, R104-	· · · · · · · · · · · · · · · · · · ·	405 & 2 ea: R112-7451, R322-16, R445; & 8 ea: R106-3925:	722	
Othe	r Parts Available				
70	R105-8095-01	105-8095-01	Bed Bar - Fits OEM Units Only	1	
70	R131-3220-03	131-3220-03	Bedbar-Aggresive - 5 Inch Reel	1	
71	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	8	
72	R120-0404	120-0404	Bracket- High HOC - LH	1	
	Detail Description: Fits 201	1 & Newer:			
73	R120-0405	120-0405	Bracket - High HOC - RH	1	
	Detail Description: Fits 201	1 & Newer:			
74	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
76	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-BD, 24-11-BD, 24-12-BD, 30-9310, 32-8190, 32-8190, 3256-24, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
77	R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2	
78	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	2	
79	R107-2996	107-2996	Grass Shield - Front	1	
80	R110-1706	110-1706	Deflector	5	
81	R125-2098	125-2098	Grass Shield - Rear 22" Unit	1	
82	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
86	R106-3924	106-3924	Bracket - Rear Roller	2	
87	R107-2970	107-2970	Rod - Spring	1	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
88	R110-4069	110-4069	Bracket	1	
89	R99-8662	99-8662	Tube - Spring	1	
90	R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	3	
91	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	2	
92	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	4	
93	R104-3396	104-3396	Bolt - Hex HD 3/8-16 x 2-1/4	1	
94	R120-5118	120-5118	Shaft - Adjuster	2	
	Detail Description: 2012 &	Newer:			
95	R120-5116	120-5116	Washer - Wave	2	
96	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
97	R108-0015	108-0015	Washer - Flat	2	
98	R3296-33	3296-33	Locknut - 5/8-18 ESNA Jam	4	
99	R115-7039	115-7039	Screw - Adjuster - Bedbar	2	
99	R137-6130	137-6130	Screw - Adjuster - Hardened - Bedbar	2	
100	R119-4155	119-4155	Washer - Hardened	2	
101	R112-1725	112-1725	Spring - Compression	1	





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ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
102 <b>R3296-48</b>	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
103 <b>R99-2097</b>	99-2097	Detent - Bed Bar Adjuster	2	
104 <b>R110-4058</b>	110-4058	Bracket - Chain	1	
105 <b>R107-7400</b>	107-7400	Pin - Lynch	1	
106 <b>R92-2762</b>	92-2762	Pin - Snap	1	
107 <b>R56-9520</b>	56-9520	Bushing - Nyliner	2	
108 <b>R61-1950</b>	61-1950	Washer - Nylon - Bed Bar	4	
110 <b>R106-9623</b>	106-9623	Bolt - Bedbar	2	
112 <b>R106-9618</b>	106-9618	Bushing - Rubber	2	
113 <b>R107-2979</b>	107-2979	Bolt - Shoulder	4	
114 <b>R92-2601</b>	92-2601	Snap Ring	2	
115 <b>R115-3296</b>	115-3296	Bearing	2	
115 <b>R140-5510</b>	140-5510	Bearing - Sealed Stainless	0	
116 <b>R108-4279</b>	108-4279	Spacer - Frame	2	
117 <b>R93-2877</b>	93-2877	Bushing - Flanged	2	
118 <b>R237-68</b>	237-68	O-Ring	2	
119 <b>R87-7270-01</b>	87-7270	Washer - Flat 1/2	1	
120 <b>R104-8300</b>	104-8300, 104-8300, 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
121 <b>R3230-30</b>	3230-30	Bolt - Carriage 5/16x4 1/2	4	





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ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty <b>Order</b> Req <b>Quantity</b>
122 <b>R93-6688</b>	93-6688	Decal - Warning	1
122 <b>R137-9706</b>	137-9706	Decal- Warning	1
123 <b>R125-2796</b>	125-2796	Bracket- Front HOC	2
Detail Description: Fits	2013 & Newer:		
124 <b>R105-5700</b>	105-5700, 115-5258	Wave Washer - Bearing	1
125 <b>R107-2951</b>	107-2951	Frame	1
126 <b>R110-4088-03</b>	110-4088-03, 119-8010-03	Kickstand	1
127 <b>R107-7777-01</b>	107-7777-01	Grass Shield Assy - Rear	1
128 <b>R32128-43</b>	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	5
128 <b>R3296-39</b>	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	5
129 <b>R120-5120</b>	120-5120	Spring - Compression	2
130 <b>R119-0626</b>	119-0626	Shim - Roller - 1/4 in - Slotted	8
131 <b>R115-3299</b>	115-3299	Seal- Flocked	2
132 <b>R127-4284</b>	127-4284	Washer - Special	2
132 <b>R121-6953</b>	121-6953	Washer - Rubber - Special	2
133 <b>R130-0063</b>	130-0063	Insert-Threaded, 5 Inch (RH)	1





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	Tech Note: Ser# 3150000	01-315999999:			
134	R130-0064	130-0064	Insert-Threaded, 5 Inch (LH)	1	
	Tech Note: Ser# 3150000	01-315999999:			
136	R125-2772	125-2772	Insert Assy - LH	1	
	Tech Note: Ser# 3130000	01-313999999:			
137	R125-2773	125-2773	Insert Assy - RH	1	
	Tech Note: Ser# 3130000	01-313999999:			
138	R3234-19	3234-19	Bolt - Hex Washer 3/8-16x1-3/4	2	
139	R130-8094	130-8094	Washer	2	
140	R117-8177	117-8177	O-Ring	2	
141	R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2	
142	R3245-35	3245-35	Screw - Set 1/4-28 x 1/4	2	
143	R322-14	01-150-0830, 01-178-0524, 30-8900, 322-14	Bolt - Hex HD 5/16-18 x 3 GR5	1	
144	R3256-74	3256-74	Washer - Flat	1	
145	R125-5609	125-5609	Plug - Plastic	1	
146	R67-9410	67-9410	Washer - Clevis Pin	1	
147	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
148	R3231-4	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2	





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ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
149 <b>R3234-7</b>	3234-7	Bolt - Hex Washer HD 5/16-18 x 5/8	4	
150 <b>R3234-11</b>	3234-11	Bolt - Hex Washer HD	2	
151 <b>R150485</b>	2410-30	Cap - Protective Bearing Housing	1	
152 <b>R3256-26</b>	01-166-0540, 01-166-0820, 17-2530, 24-13-BD, 30-8570, 3256-26, 356206, 48-9390	Washer - 1/2 in	2	
152 <b>R453017</b>	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	2	