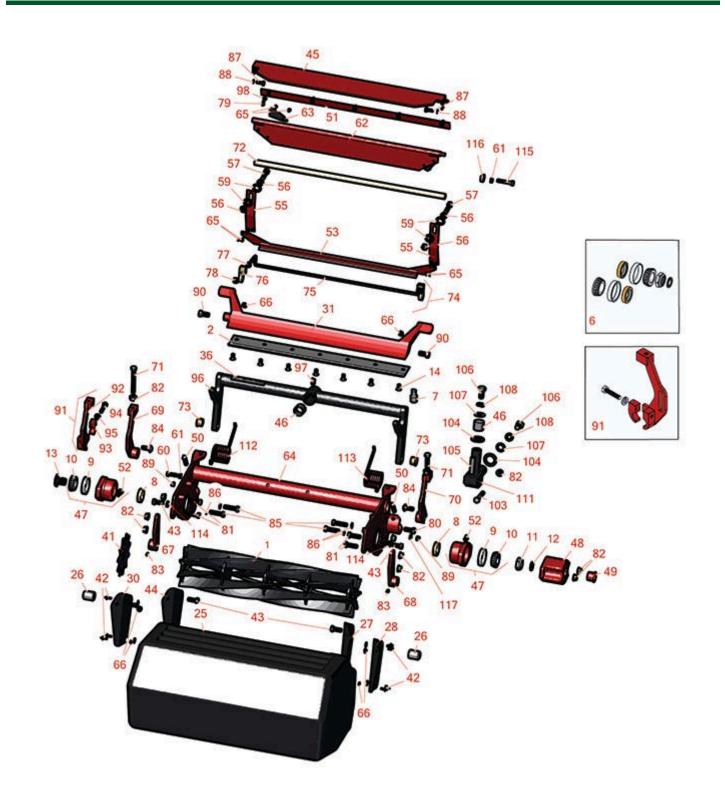


Cutting Unit - Models 03506 & 03509 Reel & Bedknife





Cutting Unit - Models 03506 & 03509 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
R&R F	eels, Lifetime Gu	laranteed				
1	R14-0659	14-0659, 57-5300	Reel - 5 Blade Heavy Duty	1		
	steel, heat-treated precision cylindrid performance. Adv our lifetime guard	l to perfectly complement b cal grinding on bearing surf ranced computer balancing	rtly crafted from premium high carbon-bor oth R&R and OEM bedknives. Each reel und faces, followed by relief grinding for optimo ensures extended reel and bearing life. Ba terials and craftsmanship under normal us ng precision you can trust.:	dergoes I cked by		
1	R14-0649	14-0649	Reel - 8 Blade Heavy Duty	1		
	Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:					
2	R63-8610	63-8610	Bedknife - Fairway Cut .375 - 1.0 HOC	100		
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:					
2	R150462	63-8610, 94-6396	Bedknife - 7 Hole Thick 5/16	1		
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:					



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity			
	then hardened to l Bedknives are surf being packaged wi grind for added life	RC46-49 to match the temp ace ground on the top and th oil for rust prevention. A	actured from high carbon-boron alloy ste er of our reel blades and original equipm front edge and straightened three times Il R&R Bedknives now have an increased aranteed against defects in material and f the part.:	ient reels. before				
2	R100-3350	100-3350	Bedknife - High Cut	1				
	then hardened to l Bedknives are surf being packaged wi grind for added life	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:						
Over	haul Kits & Service	Tools						
6	R255-300	107-1590	Overhaul Kit - Cutting Unit	0				
	Detail Description: Seal, R32127-46 Lo		ls, R254-72 Cups, R254-94 Bearings; 1ea:	R253-61				
7	R51-0880	51-0880	Bedknife Screw Driver Tool	0				
		Easily install and remove b actured with hardened alloy	ed knife screws with the help of a ratched steel.:	t with 3/8"				
Othe	er Parts Available							
8	R253-96	253-96	Seal - Oil Single Lip Reel	2				
9	R254-72	01-103-0050, 01-103-0120, 01-103-0140, 1-543508, 254-71, 254-72, 40439, 62-3340, 99-4511	Cup - Bearing	2				



36 **R67-7960** 

#### **Replaces Toro Reelmaster 5300-D Parts**

Cutting Unit - Models 03506 & 03509 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
10	R254-94	1-543509, 254-94, 32-8090, 32-8240, 32-9640, 40440, 62-3330	Tapered Bearing Cone	2	
11	R32127-46	32127-46, 3296-60	Locknut	1	
12	R253-61	253-61	Seal - Oil Reel	1	
13	R10-5100	10-5100	Nut - Splined 1-1/8 Long	1	
13	R93-1394	93-1394	Nut - Splined RH Thrd .812 Long	1	
14	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	7	
25	R75-4010	104-8219, 75-4010	Grass Basket	1	
	Detail Description:  shipped ground freight.		e air freight charges, this item will be		
26	R75-3930	75-3930	Pin - Grass Basket	1	
27	R75-4040	104-8214-03, 75-4040	Support - Outer LH	1	
28	R75-4030	75-4030, 75-4030-03	Support - Inner LH	1	
30	R75-4020	75-4020	Support - RH Inner	1	
31	R10-4930	10-4930, 10-4930-01	Bed Bar	1	
20	DC7 70C0	27-2890,	Deed Warring	1	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

Decal - Warning

1

62-5070,

67-7960



Cutting Unit - Models 03506 & 03509 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
36	R93-6688	93-6688	Decal - Warning	1	
41	R17-1590	17-1590	Verti-Cut Blade	37	
42	R3269-28	3269-28	Rivet - Pop Grass Basket	10	
43	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
44	R75-4050	75-4050	Support - RH Outer	1	
45	R75-1840	75-1840	Shield - Grass	1	
46	R67-1751	67-1751	Bushing - 1-1/2 Long	2	
46	R67-1750	67-1750	Bushing - 1 Long	2	
47	R10-5120	10-5120	Housing - Bearing Reel	2	
	Detail Description: Inclue	des R253-96 & R254-72:			
48	R10-5080	10-5080, 10-5080-01	End - Cap Reel Brg Housing	1	
48	R92-4080	92-4080, 93-8732	Roller End - Cap Reel Bearing Housing	1	
	Detail Description: Includ	des sensor hole:			
49	R12-0460	12-0460	Caplug - End Cap	1	
50	R3243-13	3243-13	Screw - Bed Bar Adjusting	4	
51	R36-7260	36-7260	Bar - Cut Off Grass Shield	1	
52	R302-40	302-13, 302-40	Fitting - Grease	2	



Cutting Unit - Models 03506 & 03509 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty <b>O</b> r Req <b>Quan</b>	rder tity
52	R700414	302-11, 302-19, 302-4, 32-8170	Zerk - Grease 1/4-28 45 Deg	1	
53	R03512	03512	Scraper - Rear Roller	1	
53	R75-1750	75-1750	Scraper - Rear Roller	1	
55	R75-1740	75-1740	Spring - Scraper	2	
56	R3218-3	01-191-0616, 22-13-AJKD, 3218-3, 915236P	Nut - 3/8-16 Jam	4	
57	R323-50	323-50	Bolt - 3/8-16 x 1-1/2	2	
59	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	



Cutting Unit - Models 03506 & 03509 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
60	R322-5	01-178-0508, 20-26-AD, 20-26-AGD, 30-9000, 322-5, 513341, 519755, 908019P, N/A	Bolt - Hex HD 5/16-18 x 1	1	
61	R3253-4	01-166-0110, 01-166-0510, 23-10-GD, 24-7170, 30-8520, 3253-4, 48-9350, 48-9350, 48-9570, 68-9420, 99-7577	Washer - Lock 5/16 Zinc	1	
62	R75-1560	75-1560	Deflector - Rear	1	
63	R75-1720	75-1720	Flap - Rubber Rear Deflector	2	
64	R75-6660	75-6660	Frame	1	
65	R3269-4	3269-3, 3269-4, 3290-409	Rivet - Rear Deflector	4	
66	R3256-49	3256-49	Washer - Flat 3/16x9/16x18GA	14	
67	R75-1960	75-1960	Bracket - RH Front Roller	1	
68	R75-1980	75-1980	Bracket - LH Front Roller	1	
69	R75-1610	75-1610	Bracket - Rear HOC RH	1	
70	R75-1620	75-1620	Bracket - Rear HOC LH	1	
71	R323-49	323-49	Bolt - HOC 3/8-16 x 3 1/2	2	
72	R75-1710	75-1710	Rod - Support Cutting Unit	1	



Cutting Unit - Models 03506 & 03509 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
73	R3-1506	256-287, 3-1506, 75-2160, Apr-50	Bushing - Bronze	2	
74	R92-3085	92-3085	Scraper Assy - Roller	1	
75	R92-3086	92-3086	Rod - Scraper	1	
76	R92-3087	92-3087	Bracket - Scraper	2	
77	R32128-33	32128-33	Nut - 1/4-20 Flanged Serr	2	
78	R32128-32	32128-32	Locknut - 1/4-20 Flanged	2	
79	R32144-73	104-2065, 32144-73	Screw - Machine Hex Washer Head	5	
80	R323-2	01-178-0604, 323-2	Bolt - Hex HD 3/8-16 x 1	1	
81	R400264	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	4	
82	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	4	



Cutting Unit - Models 03506 & 03509 Reel & Bedknife



ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty <b>Orc</b> Req <b>Quant</b>
82 <b>R321397</b>	01-158-0480, 01-189-0616, 22-13-AJF, 22-13-AJFD, 32127-19, 32127-32, 32146-2, 32146-3, 32152-7, 32153-2, 32153-8, 3296-11, Aug-80	Nut - 3/8-16 ESNA	4
83 <b>R415521</b>	32-113-AHNC, 32137-1, 3246-2, 909862P	Screw - Set - 5/16-18 x 3/8	4
84 <b>R3231-2</b>	01-157-0170, 01-173-0608, 3231-2, 3231-22, 3231-28, 900063P	Bolt - Carriage 3/8-16 x 1	2
85 <b>R3290-316</b>	3290-316, 57-3210	Bolt - Hex Tap 3/8-16 x 1-1/2	2
86 <b>R3255-9</b>	3255-9	Washer - Lock 3/8 Ext. Star	6
87 <b>R321-4</b>	01-150-1030, 01-178-0406, 20-3-AGD, 321-4, 3222-1	Bolt - Hex HD 1/4-20 x 3/4	2
88 <b>R3253-3</b>	01-166-0070, 01-166-0410, 23-9-GD, 24-7150, 3253-3, 3256-1, 352-167	Washer - Lock 1/4	2



Cutting Unit - Models 03506 & 03509 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
88	R3256-22	24-9-BD, 3-1032, 3256-1, 3256-22, 93-0954, 93-0989	Washer - Flat 1/4 Yellow	2	
88	R453023	3256-1, 3256-22, 3256-72, 33094-00	Washer - Flat 1/4	2	
89	R301504	2296-42, 301504, 32127-24, 32128-33, 32146-17, 3296-16, 3296-42, 3296-42, 915661P	Locknut - ESNA 1/4-20	2	
90	R315298	217-74, 31-1070	Bolt - Bed Bar	2	
91	R150430		Bracket - Assy Quick Release	1	

Detail Description: Exclusively from R&R! This R&R bracket allows quick removal and replacement of rear rollers without removing brackets from the frame and having to reset the height of cut! Replace only L.H. bracket to use the system.:

92	R150431		Bracket - Only Quick Release	1
93	R150432		Clamp - Quick Release Bkt	1
94	R322-7	01-150-0750, 01-150-0760, 01-178-0512, 20-28-AD, 20-28-AGD, 322-7, 3223-4	Bolt - Hex HD 5/16-18 x 1-1/2	1
95	R446136		Washer - Lock 5/16 Zinc	1



Cutting Unit - Models 03506 & 03509 Reel & Bedknife



ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
96 <b>R75-1600</b>	75-1600	Frame - Carrier Cutting Unit	1	
97 <b>R302-60</b>	302-60	Zerk - Grease 90 Deg.	1	
98 <b>R3256-14</b>	24-7-BD, 32125-2, 3256-14, 3256-51, 51-2170	Washer - 10 Flat	5	
103 <b>R101526</b>	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
104 <b>R256-115</b>	256-115	Washer - Thrust Bronze	11	
105 <b>R32121-122</b>	01-153-0140, 32121-122	Pin - Roll 1/2 x 2	3	
106 <b>R325-4</b>	01-150-0280, 01-178-0806, 01-178-0808, 20-85-AD, 20-85-AGD, 325-1, 325-2, 325-4	Bolt - Hex HD 1/2-13 x 1	6	
107 <b>R453017</b>	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	6	



Cutting Unit - Models 03506 & 03509 Reel & Bedknife



ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
108 <b>R3253-7</b>	01-166-0030, 01-166-0080, 01-166-0290, 01-166-0810, 23-13-GD, 3253-7, 48-9380	Washer - Lock 1/2	6	
111 <b>R75-3010-03</b>	75-3010-03	Arm - Joint	3	
112 <b>R83-4720-01</b>	83-4720-01	Torsion Spring - RH	1	
113 <b>R83-4730-01</b>	83-4730-01	Torsion Spring - LH	1	
114 <b>R3253-21</b>	215-51, 30-8470, 3253-21, Jul-12	Washer - Lock 3/8	2	
115 <b>R19H3130</b>	322-9, 3223-5	Bolt - Hex HD 5/16-18 x 1-3/4	2	
116 <b>R251-259</b>	251-259, 251-307	Bearing - Ball	2	
117 <b>R3256-78</b>	3256-78	Washer - Flat	2	