









Cutting Unit - Models 03857, 03858 & 03859 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R&R I	Reels, Lifetime G	Guaranteed			
1	R95-2770	95-2770	Reel - 7 Blade	1	
	steel, heat-treate precision cylindi performance. Ac our lifetime gua	ed to perfectly complement rical grinding on bearing sur dvanced computer balancing rantee against defects in mo	ertly crafted from premium high cark both R&R and OEM bedknives. Each faces, followed by relief grinding for g ensures extended reel and bearing aterials and craftsmanship under no ing precision you can trust.:	reel undergoes optimal life. Backed by	
1	R94-4337	93-7520, 94-4337	Reel - 5 Blade	1	
	steel, heat-treate precision cylindi performance. Ac our lifetime gua	ed to perfectly complement rical grinding on bearing sui dvanced computer balancin rantee against defects in mo	ertly crafted from premium high cark both R&R and OEM bedknives. Each faces, followed by relief grinding for g ensures extended reel and bearing aterials and craftsmanship under no ing precision you can trust.:	reel undergoes optimal life. Backed by	
1	R94-4338	93-7521, 94-4338	Reel - 11 Blade	1	
	steel, heat-treate precision cylindi performance. Ac our lifetime gua	ed to perfectly complement rical grinding on bearing sur dvanced computer balancing rantee against defects in mo	ertly crafted from premium high cark both R&R and OEM bedknives. Each faces, followed by relief grinding for g ensures extended reel and bearing aterials and craftsmanship under no ing precision you can trust.:	reel undergoes optimal life. Backed by	
R&R L	Bedknives, Lifeti	ime Guaranteed			
2	R93-9774	93-9774	Bedknife - 5/16	1	
	then hardened t Bedknives are su being packaged grind for added	o RC46-49 to match the tem urface ground on the top an with oil for rust prevention.	Ifactured from high carbon-boron all aper of our reel blades and original end front edge and straightened three All R&R Bedknives now have an incrementanteed against defects in material of the part.:	equipment reels. times before eased front edge	
2	R94-8936	94-8936	Bedknife - 1/2	1	





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Item R&R	OEM		Qty	Order
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		actured from high carbon-boron per of our reel blades and origing		

then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R98-3994** 98-3994 Bedknife - 3/8

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R104-1810** 104-1810 Bedknife - High Cut 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Service Tools

3 **R51-0880** 51-0880 Bedknife Screw Driver Tool 0

Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

Other Parts Available			
30 R94-2732	94-2732	Insert - Threaded RH	1
31 R94-2733	94-2733	Insert - Threaded LH	1
32 R94-4307	94-4307	Nut-Hex Lock	2
33 R93-2877	93-2877	Bushing - Flanged	2
34 R94-2701	94-2701	Washer - Hardened	2
35 R94-2702	94-2702	Bolt - Hex HD M12-1.75 x 50	2





	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
36	R94-1291	94-1291	Bushing - Flanged	2	
37	R302-60	302-60	Zerk - Grease 90 Deg.	1	
38	R100-8011	100-8011, 98-7972, 98-7973, 99-2457	Carrier Frame Assy	1	
39	R33105-030	33105-030	Bolt - Hex Washer M10	4	
40	R93-9783	93-9783	O-Ring - Reel	2	
41	R700414	302-11, 302-19, 302-4, 32-8170	Zerk - Grease 1/4-28 45 Deg	2	
42	R93-9794	93-9794	Housing - Bearing RH	1	
43	R93-2922	93-2922, 93-9793	Ring - Wear Bearing Housing	2	
44	R93-2489	93-2489	Bearing - Reel	2	
45	R94-8908	93-2483, 94-8908	Seal - Reel	2	
46	R92-7768	86-0080, 92-7768	Spring-Compression	1	
47	R99-8661	99-8661	Rod-Spring	1	
48	R33115-016	33115-016	Bolt - Hex HD M10 x 16	4	
49	R99-8664	99-8664	Bolt - Hx HD	1	





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50	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 32-8190, 3256-24, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	2	
51	R33025-00	32025-00, 33025-00	Locknut - 10mm x 1.5 Jam	12	
52	R95-2790	95-2790	Nut - Roller Adj Long	2	
53	R95-7733	95-7733, 95-7733-01	Bracket - HOC	2	
54	R95-2789	95-2789	Nut - Roller Adj Short	2	
55	R95-2783	100-7100, 95-2783	Rod - Support Assy H.O.C.	2	
56	R57-6380	33114-025, 48-9460, 60-4540	Bolt - Hex HD M8-1.25 x 25	2	
57	R93-9795	93-9795	Housing - Bearing LH	1	





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119-4033, 120-8095, 32121-69 105-6756, 93-9786, 95-2793, 99-5672 Pin - Roll 1/4 x 1-1/4 Nut - Bearing Adj Incl R3245-42 93-2904, 93-2904, Bracket - Rear Roller	1 2	
93-9786, 95-2793, 99-5672 93-2904, Page Poller 93-9786, Nut - Bearing Adj Incl R3245-42		
ALL RUS-JULIA	2	
93-2904-01		
105-4011, 105-4011-03, 61 R105-4011-03 94-4347, Weight - End 94-4347-01, 94-4347-03	1	
62 R93-7522 93-7522 Bolt - Hx HD M10-1.5 x 90	4	
63 R33105-025 33105-025 Bolt - Hex HD M10-1.5 x 25	8	
64 R93-2981-01 93-2981, Sideplate- RH 93-2981-01	1	
65 R93-2982-01 93-2982, Sideplate - LH	1	
66 R100-4994-01 100-4994-01, Frame-Reel 98-7971-01	1	
67 R62-5510 52-2870, Bushing	2	
68 R94-3489 75-8530, Bolt - Hex HD M8 x 50	1	
69 R14M7298 104-2612, Nut - 8mm x 1.25 Flanged	4	
69 R104-2612 104-2612 Nut - 8mm x 1.25 Fl Lock	3	
70 R93-2512 93-2512 Hub - Pivot LH Bed Bar	1	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
70	R100-3381	100-3381	Hub - Pivot LH Bed Bar	1	
	Detail Description: Inc	cludes R93-7501:			
71	R33094-00	33094-00, 93-5914	Washer - Flat - 8mm Hardened	4	
72	R33024-00	33024-00	Locknut - 8mm x 1.25	5	
73	R33125-030	33125-030, 93-6452	Bolt - Carriage M10 x 30	2	
74	R93-2902-01	93-2902-01	Support - HOC - Rear	2	
75	R3290-467	3290-467	Pin-Hair	2	
76	R94-4344	94-4344	Spacer	2	
77	R93-7500	93-7500	Bolt - Hx HD M10-1.5 x 90	2	
78	R93-2921	93-2921	Spring - Compression	2	
79	R93-7509	93-7509	Washer - Special	2	
80	R93-2906	93-2906	Pin - HOC	2	
81	R93-9757	93-9757	Bolt - Hex HD Nyloc M8 x 16	2	
82	R61-0910	61-0910	Bracket	2	
83	R453009	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	1	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
83	R310266	3256-23, 3256-3, 3556-3	Washer - Flat 5/16 USS	1	
84	R93-3080-03	93-3080-03	Housing, End Cap	1	
85	R253-117	253-117, 253-165	Seal - Outer Triple Lip	1	
87	R33104-020	33104-020	Bolt - Hex Washer HD	4	
88	R3256-82	3256-82	Washer - Flat	2	
89	R93-7510	93-7510	Ring - Quad RH Pivot Hub	2	
90	R93-7501	93-7501	Bushing	2	
91	R93-7502	93-7502	Bushing - Flanged Nylon	2	
92	R93-2513	93-2513	Hub - Pivot RH	1	
92	R100-3380	100-3380	Hub - Pivot RH Bed Bar	1	
	Detail Description: Inc	cludes R93-7501:			
93	R94-2738	94-2738	Bolt - Carriage M8-1.25 x 25	4	
94	R99-8698	93-2854, 95-3458, 99-8698-01	Bed Bar	1	
95	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	8	
96	R52-2890	52-2890	Bushing - Flanged	2	
97	R57-5260	107-7409, 57-5260	Pivot - 1/2-20 - Bed Bar	1	
98	R302-18	302-18	Zerk - Grease Press Style	1	
99	R29-8910-01	29-8910	Washer - Flat 1/2	2	





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Item R&R No Part No.	OEM Part No.	Description	Qty Order Req Quantity
100 R95-0772	93-2915, 95-0772	Spring - Bed Bar Adjuster	1
101 R93-2892	93-2892	Pivot - Plastic - Bed Bar	1
102 R95-8752	93-9767, 95-8752	Arm - Spring	1
103 R93-2959	93-2959	Spacer - Bed Bar Assy	1
104 R95-8877	106-7536, 93-2957, 95-2762, 95-8877	Handle - Bed Bar Adjustment	1
105 R100-2287	100-2287	Deflector-Shield,	5
106 R98-7978	93-9761, 94-8942, 98-7978	Front Grass Shield	1
107 R67-7960	27-2890, 62-5070, 67-7960	Decal - Warning	1
107 R93-6688	93-6688	Decal - Warning	1
108 R98-3998-01	98-3998, 98-3998-01	Rear Grass Shield	1
Tech Note: Fits 1998:			
109 R98-3999	98-3999	Flap-Side-Rubber	2
110 R700382	700382	Rivet - Guard	18
111 R99-5725	99-5725	Flap - Rear	2
112 R100-3369	100-3369	Grass Shield - Rear	1
Tech Note: Fits 1999:			
113 R3245-42	3245-42	Screw - Set 8/32 x 1/4	1





ltem R&R No Part No.	OEM Part No.	Description	Qty Order Req Quantity
114 R93-2956	93-2956	Bearing-Ball	1
115 R99-8662	99-8662	Tube - Spring	1
116 R455012	3256-26, 41-8440	Washer - Flat 1/2 x 3/4	2
116 R3256-26	01-166-0540, 01-166-0820, 17-2530, 24-13-BD, 30-8570, 3256-26, 356206, 48-9390	Washer - 1/2 in	2
116 R87-7270-01	87-7270	Washer - Flat 1/2	2
116 R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	2
116 R65-6390	65-6390	Washer - Thrust	2
117 R33105-060	33105-060	Bolt - M10-1.5 x 60 Hx HD Fl	2
118 R98-7981	98-7981	Chain - Link	1
119 R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	3





ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
120 R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	3	
120 R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	3	
121 R32121-36	32121-36	Pin-Spring	4	