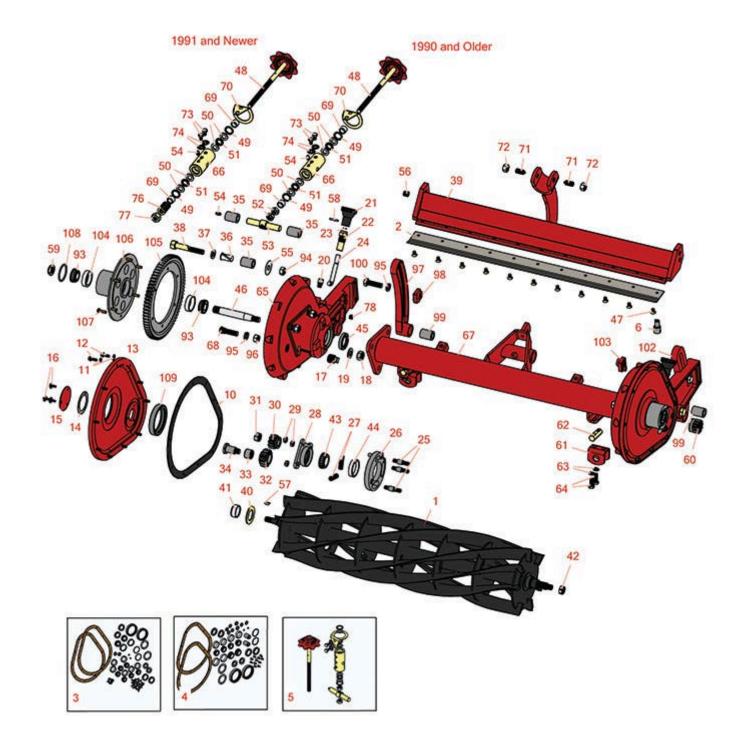




Reel & Bedknife



		<b>arts</b> el & Bedknife			∎?\$??€
	R&R Part No.	OEM Part No.	Description	Qty Req	Ord Quanti
&R .	Reels, Lifetime G	uaranteed			
1	R11-6869	11-6869	Reel - 5 Blade	1	
	then hardened to bedknives. All R& Reels are then pr	RC46-49 to match the te R Reels are cylindrically g recision computer balance	anufactured from high carbon-boron all emper of our bedknives and original equ round on bearing surfaces and then rel ed for extended bearing and reel life. R& aterial and workmanship for the life of t	ipment ief ground. .R Products	
1	R11-6879	11-6879	Reel - 7 Blade	1	
	then hardened to bedknives. All R& Reels are then pr	RC46-49 to match the te R Reels are cylindrically g ecision computer balance	anufactured from high carbon-boron all emper of our bedknives and original equ round on bearing surfaces and then rel ed for extended bearing and reel life. R& aterial and workmanship for the life of t	ipment ief ground. R Products	
1	R11-5119	11-5119, 47-4220	Reel - 11 Blade	1	
	then hardened to bedknives. All R& Reels are then pr	RC46-49 to match the te R Reels are cylindrically g ecision computer balance	anufactured from high carbon-boron all emper of our bedknives and original equ round on bearing surfaces and then rel ed for extended bearing and reel life. R& aterial and workmanship for the life of t	ipment ief ground. R Products	
	Bedknives, Lifetii	me Guaranteed			
&R	-				
<b>&amp;R</b> /	R150458	47-6680	Bedknife - Low Cut	1	
	Detail Description then hardened to Bedknives are su being packaged v grind for added l	n: R&R Bedknives are man o RC46-49 to match the te rface ground on the top c with oil for rust prevention	nufactured from high carbon-boron allo emper of our reel blades and original eq and front edge and straightened three ti n. All R&R Bedknives now have an increa guaranteed against defects in material	y steel and uipment reels. mes before used front edge	



No <b>Part No.</b> Part No. Description Reg <b>Quar</b>	ltem <b>R&amp;R</b> No <b>Part No.</b>
---	---

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

#### **Overhaul Kits & Service Tools**

3	R255-200		Overhaul Kit - Cutting Unit	0		
	Tech Note: Includes 20 ea.: R11-9760 Screws, R3254-17 Lockwashers; 6 ea.: R11-8960 Screws, R254-78 Bearings, R254-79 Bearing Cups; 2 ea.: R237-21 O-rings, R237-38 O-rings, R253-101 Seals, R253-117 Seals, R253-122 Seals, R253-146 Seals, R254 <click for="" more="" part#="">:</click>					
	Screws, R254-78 Bearl R253-101 Seals, R253-	ings, R254-79 Bear 117 Seals, R253-1	9760 Screws, R3254-17 Lockwashers; 6 ea.: R11-89 ing Cups; 2 ea.: R237-21 O-rings, R237-38 O-rings, 22 Seals, R253-146 Seals, R254-72 Bearing Cups, s, R47-5640 Spacers, R5-1458 Gaskets:			
4	R13-3629	13-3629	Overhaul Kit - Cutting Unit	0		
	Tech Note: Includes 11 ea.: R150476 Screws; 4 ea.: R254-78 Bearings, R254-79 Bearing Cups, R257-5 Thrust Washers; 2 ea.: R19-9750 Bushings, R237-21 O-rings, R237-38 O-rings, R253-101 Seals, R253-117 Seals, R253-122 Seals, R253-146 Seals, R2 <click for="" more="" part#="">:</click>					
	Cups, R257-5 Thrust V R253-101 Seals, R253-	Vashers; 2 ea.: R19 -117 Seals, R253-1	476 Screws; 4 ea.: R254-78 Bearings, R254-79 Bea 9-9750 Bushings, R237-21 O-rings, R237-38 O-rings 22 Seals, R253-146 Seals, R254-72 Bearing Cups, rs, R3-5002 Gaskets, R47-5640 Spacers, & R5-1458	5,		
5	R255-201		Overhaul Kit - Micro Adjustment	0		
	Bearings, R322-1 Bolts	s, R3220-12 Nuts, I	ers, 2 ea: R19-9750 Bushings,R253-84 Seals, R257- R3290-244 Washers, R47-4420 Spacers; 1 ea: R47- Per, R47-4420 Spacer & R47-4510 Shaft:			
	Detail Description: Includes 4 ea.: R257-5 Washers, 2 ea: R19-9750 Bushings,R253-84 Seals, R257-6 Bearings, R322-1 Bolts, R3220-12 Nuts, R3290-244 Washers, R47-4420 Spacers; 1 ea: R47-4300 Handle, R47-4400 Arm, R47-4410 Retainer, R47-4420 Spacer & R47-4510 Shaft:					
6	R51-0880	51-0880	Bedknife Screw Driver Tool	0		





ltem <b>R&amp;R</b>	OEM		Qty Order
No Part No.	Part No.	Description	Req <b>Quantity</b>

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:* 

#### Other Parts Available 106-5409, Gasket - Cork Fits Side Case 10 **R3-5002** 3-5002, 2 Mar-97 11 R3254-17 3254-17 Lockwasher - 1/4 Int/Ext Star Z 20 Screw - Hex Washer HD. 12 R11-9760 11-9760 20 3-5430, 3-5440. 13 **R47-4060** Cover - Gear Housing 2 47-4060, 47-4060-01 106-5408, 14 **R5-1458** Gasket - Insp Plate 2 5-1458 15 **R5-1460** 5-1460 **Cover - Inspection Plate** 2 6 16 R11-8960 11-8960 Screw - w/Washer/Neoprene 281-3, 2 17 R281-3 30-1090, Plug - Pipe 1/2 58-7250 2 18 R3219-10 3219-10 Nut - 9/16-18 Hex 19 R3256-15 3256-15 Washer - Flat 9/16 Plain USS 2 20 R302-14 302-14 Fitting - Relief 2 5-1464, 21 **R5-1464** Handle - Throwout 2 5-1464-03 3-3892, 22 **R3-3892** Sleeve - Throwout 2 Nov-30 237-21, 23 R237-21 O-Ring 2 327-21





Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
24	R3-3891	3-3891	Finger - Throwout LH	1	
24	R3-3904	3-3904	Finger - Throwout RH	1	
25	R3-7445	3-7445	Stud	6	
26	R3-4160	3-4160	Ring - Carrier LH	1	
26	R3-4170	3-4170	Ring - Carrier RH	1	
27	R3-3251	3-3251	Spring	4	
28	R47-4470	47-4470	Retainer - Ratchet Ring	1	
28	R47-4480	47-4480	Retainer - Ratchet Ring	1	
29	R3296-6	01-192-0280, 32118-2, 32127-14, 32127-15, 32146-12, 32146-6, 3296-32, 3296-6	Locknut - 3/8-24 ESNA	6	
30	R5-1463	5-1463, 5-1483	Gear - Pinion	1	
31	R3-8386	3-8386	Nut - Lefthand Thread	1	
32	R12-1190	12-1190	Gear - Ratchet	2	
33	R252-6	252-6	Bearing - Pinion Gear	2	
34	R3-9116	3-9116	Stud - Ratchet Gear RH Thrd	1	
34	R3-9117	3-9117	Stud - Ratchet Gear LH Thrd	1	
35	R19-9750	19-9750, 68-7530	Bushing	3	
36	R47-4430	47-4430	Bushing - Flanged	2	
37	R47-5640	47-5640	Spacer - Rubber	2	





Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
38	R47-4450	47-4450	Bolt - Shoulder	1	
38	R47-4460	47-4460	Bolt - Shoulder Eccentric	1	
39	R47-4080	47-4080, 47-4080-01	Backing Bar - Bed Knife	1	
40	R47-4260	47-4260	Slinger - Grass	2	
41	R47-4250	47-4250	Sleeve - Wear Reel	2	
42	R3296-57	3296-57	Locknut - Nylon Zinc Jam	1	
43	R254-94	1-543509, 254-94, 32-8090, 32-8240, 32-9640, 40440, 62-3330	Tapered Bearing Cone	2	
44	R254-72	01-103-0050, 01-103-0120, 01-103-0140, 1-543508, 254-71, 254-72, 40439, 62-3340, 99-4511	Cup - Bearing	2	
45	R253-146	105-0150, 253-143, 253-146, 253-153	Seal	2	
46	R49-4100	49-4100	Shaft - Stub Axle	2	
47	R150475	3-6462	Screw - Bedknife Stainless 5/16-18 x 5/8	11	
	Detail Description	n: Pre-Packaged in bags of S	50:		





Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty <b>Order</b> Req <b>Quantity</b>
47	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	11
48	R47-4300	47-4300, 47-4300-01, 47-4310, Aug-00	Handle - Adjusting	1
49	R253-84	253-84, 7-0044	Seal - Micro Adj.	2
50	R257-5	257-5	Washer - Thrust	4
51	R257-6	257-6	Bearing - Thrust	2
52	R3220-12	3220-12	Nut - 1/2-20 LH Jam Hex	2
53	R47-4510	47-4510	Shaft - Adjusting	1
54	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2
55	R47-4440	47-4440	Washer - Nylon	2
56	R32148-5	32148-5	Insert - Threaded	2
57	R3257-3	3257-3	Key - Woodruff	1
58	R3283-1	3283-1	Pin - Drive Lock	2



Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
59	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
60	R47-4490	47-4490	Gear - Splined Pinion LH	1	
61	R37-3490	37-3490, 37-3490-01	Bracket - Drawbar	2	
62	R47-4530	47-4530	Retainer - Drawbar	2	
63	R3253-21	215-51, 30-8470, 3253-21, Jul-12	Washer - Lock 3/8	2	
64	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
65	R11-5049	11-5049, Nov-19	Case - Gear LH	1	
65	R11-5059	11-5059, Nov-09	Case - Gear RH	1	
66	R47-4410	47-4410, 47-4410-01	Retainer - Adj. Arm w/Zerk	1	
67	R11-5069	11-5069	Tube - Axle	1	
68	R17-2520	17-2520	Stud - Axle	6	
69	R47-4420	47-4420	Spacer - Adj. Sleeve SS	2	
70	R47-4400	47-4400	Arm - Spring	1	





Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
71	R57-5190	32110-19, 57-5190	Screw - Adjusting	2	
72	R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	2	
73	R322-1	01-178-0504, 20-22-AD, 20-22-AGD, 322-1, 513337	Bolt - Hex HD 5/16-18 x 1/2	2	
74	R3290-244	3290-244	Washer - Lock 5/16 Int-Ext	2	
76	R5-4373	5-4373	Spring	1	
77	R3296-62	3296-62	Locknut - 1/2-20 LH Jam	1	
78	R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	1	
93	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	4	
94	R3296-19	30-5020, 32118-3, 32127-26, 32127-41, 3296-19, 60-6530	Locknut - 1/2-20	2	
95	R3253-7	01-166-0030, 01-166-0080, 01-166-0290, 01-166-0810, 23-13-GD, 3253-7, 48-9380	Washer - Lock 1/2	6	



Reel & Bedknife

ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
96 <b>R3219-5</b>	01-188-0820, 22-15-BJD, 22-15-BJKD, 3219-5	Nut - 1/2-20	6	
97 <b>R11-5089</b>	11-5089	Bracket - Roller RH	1	
98 <b>R47-4380</b>	47-4380	Nut - Roller Adj RH	1	
99 <b>R3-4010</b>	3-4010	Bushing	0	
100 <b>R325-7</b>	01-150-0380, 01-178-0814, 3226-3, 325-7, 48-9490	Bolt - 1/2-13 x 1 3/4 Hex HD Gr 5	0	
102 <b>R11-5079</b>	11-5079	Bracket - Roller LH	0	
103 <b>R47-4390</b>	47-4390	Nut - Roller Adj LH	1	
104 <b>R254-79</b>	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	4	

Tech Note: Use R254-79M installation mandrel to properly install race.:

Detail Description: Use R254-79M installation mandrel to properly install race.:

105 <b>R5-1457</b>	5-1457	Gear - Main	2
106 <b>R3-4001</b>	3-4001, 95-1828	Hub - Ring Gear with Rivets	2
107 <b>R3262-3</b>	3262-3	Rivet - Ring Gear Hub	12
108 <b>R237-38</b>	237-38, 7-1393	O-Ring - Large	2





Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty <b>Order</b> Req <b>Quantity</b>
109	R253-101	253-101, 253-13, 253-25, 253-4, 47-4500, 84-8200	Seal - Oil Cover	2