

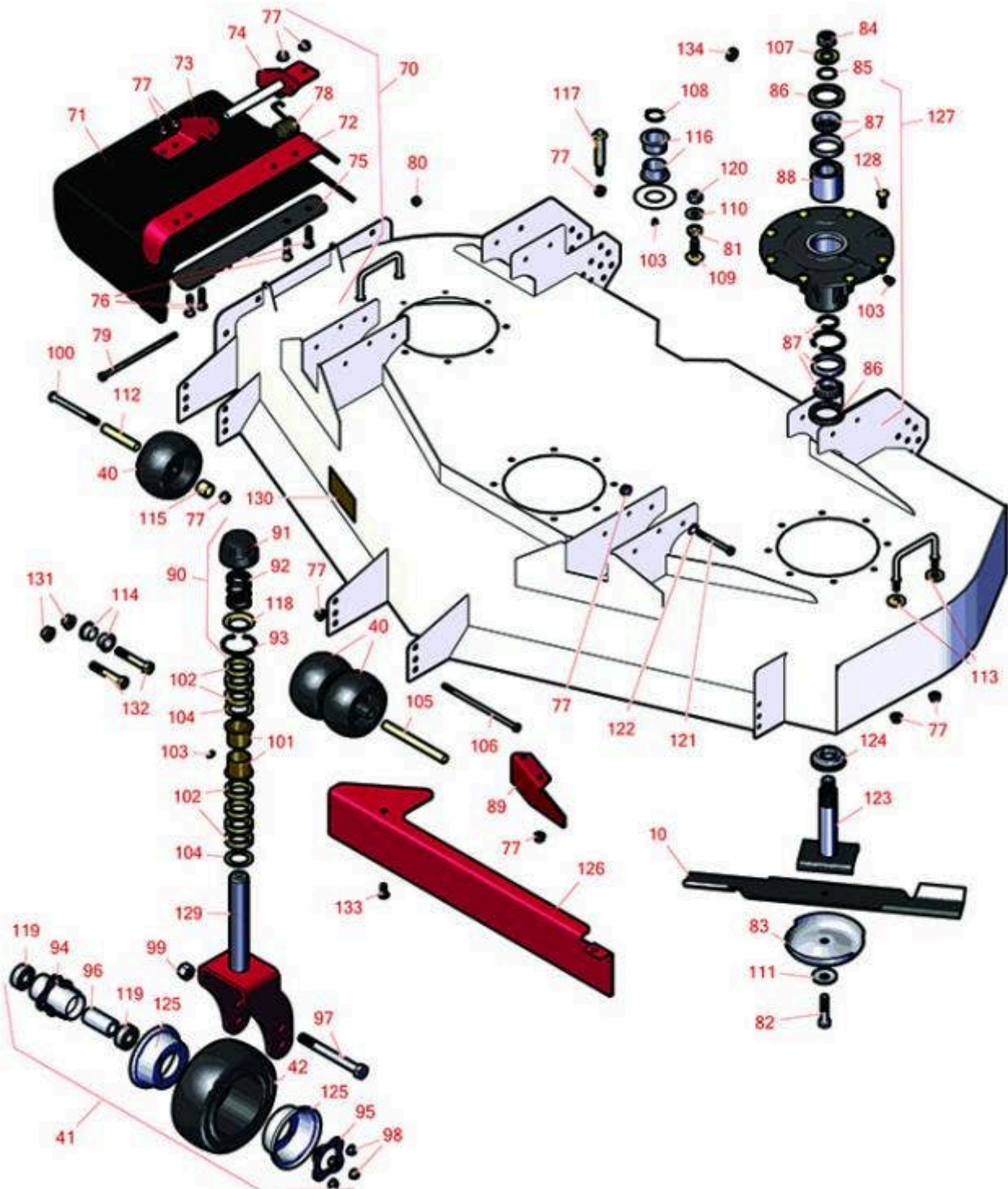


Replaces Toro Groundsmaster 3200

Parts

Rotary Decks

60in Rotary Deck - Model 31970



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Blades					
10	R110-4702-03	110-4701-03, 110-4702, 110-4702-03	Mower Blade - High Lift 20.5	3	
Wheels					
40	R68-2730	1-603299, 68-2730	Wheel - Anti Scalp	3	
41	R137-5529	137-5529, 93-5974, 93-9574	Wheel Assy - Foam Filled 8x3.5-4SM	2	
42	R150615	136-4424	Tire - Foam Filled 8-3.5 x 4 Sm 4 Ply	2	
Other Parts Available					
70	R108-2792	108-2792	Rubber Deflector Assy	1	
71	R151416	108-5029, 110-0759, 151416	Deflector - Long	1	
72	R106-3246-01	106-3246-01	Deflector	1	
73	R106-3253-01	106-3253-01, 108-7766-03	Plate-Hinge, Front	1	
74	R108-4059-01	108-4059-01, 108-7767-03	Plate-Hinge, Rear	1	
75	R106-3248-03	106-3248-03	Strap - Discharge	1	
76	R3231-4	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	4	
77	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	20	

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77	R32128-19	104-8301, 104-9301, 32128-19	Locknut - 3/8-16 Flanged Top Lock	20	
78	R108-4052	108-4052	Spring - Torsion	1	
79	R322-50	322-50	Bolt - Hx HD 5/16-18 x 7 1/2	1	
80	R3296-47	3296-47	Locknut - 5/16-18 Jam Nyloc	1	
81	R108-1924	108-1924	Spacer-Idler	1	
82	R92-5816	92-5816	Bolt - Hex HD 1/2-20 x 2-1/4	3	
83	R72-9361	27-1000, 27-1001, 72-9360, 72-9361	Cup - Anti-Scalp	3	
84	R32127-46	32127-46, 3296-60	Locknut	3	
85	R106-7159	106-7159	O-Ring	3	
86	R253-154	253-154	Seal - Spindle	6	
87	R110-8297	110-8297, 26-1830	Bearing Set w/Retaining Rings - Spindle	3	
88	R108-1954	108-1954	Spacer Set- Bearing	3	
89	R106-3216-01	106-3216-01	Baffle - Discharge	1	
90	R92-9727	92-9727	Cap Assy - HOC	2	
91	R92-8861	92-5582, 92-8861	Cap - HOC	2	
92	R92-9726	92-9726	Spring - Compression	2	
93	R92-5581	92-5581	Ring - Retaining	2	
94	R93-5980	93-4238, 93-5980	Hub Assy - w/o Bearings/Spacer	2	

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95	R93-4242	93-4242	Plate - Caster Wheel	2	
96	R93-4241	93-4241	Spacer - Caster Wheel	2	
97	R327-24	327-24	Bolt - Hex HD 5/8-11 x 6	2	
98	R32128-16	32128-16	Locknut - 5/16-24 Flanged Top	8	
99	R3296-53	3296-53	Locknut - 5/8-11 ESNA Yellow	2	
100	R323-23	01-150-0810, 01-178-0636, 20-60-AGD, 323-23	Bolt - Hex HD 3/8-16 x 4-1/2	1	
101	R69-6470	69-6470	Bushing - Flanged	4	
102	R69-1510	69-1510	Spacer - 1/2 Caster Fork	14	
103	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	3	
104	R69-6860	69-6860	Washer - 1/8 - Caster Wheel	4	
105	R98-5967	98-5967	Spacer-Wheel	1	
106	R108-5388	108-5388	Bolt - Hx HD 3/8-16 x 7 1/2	1	
107	R104-8322	104-8322, 120-5576	Washer - Spindle Shaft Hardened	3	
108	R32120-84	32120-84	Ring - Snap	1	

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109	R100-6116	100-6116	Bolt - 1/2-13 x 1 1/2 Flanged Hx HD Gr 8	1	
110	R106-9888	106-9888	Washer-Flat	1	
111	R103-0865	103-0865	Washer - Blade Bolt HD	3	
112	R98-7912	98-7912	Bushing - Spanner Wheel	1	
113	R1-373034	1-373034	Washer - 7/16 HD	4	
114	R93-2877	93-2877	Bushing - Flanged	2	
115	R98-7913	98-7913	Spacer - Tube	1	
116	R93-4510	93-4510	Bushing	2	
117	R112-3977	112-3977	Bolt- Shoulder	1	
118	R92-5583	92-5583	Washer- Cap	1	
119	R108-9017	108-9017, 120-3366	Bearing-Stainless	4	
120	R3296-25	30-3380, 32127-21, 32127-31, 3290-160, 3290-33, 3296-13, 3296-25, 3296-45, 329645	Locknut - 1/2-13 Heavy ESNA	1	
121	R322-20	01-178-0526, 322-20	Bolt - Hex HD 5/16-18 x 3-1/4 GR5	6	

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122	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	6	
123	R108-1956	108-1956, 139-1042, 139-6338	Shaft Assy - Spindle	3	
124	R138-6416	138-6416	Spacer - Spindle Shaft	3	
125	R95-2741	137-5552, 95-2741	Rim - Wheel Half w/o Valve Hole	4	
126	R138-6051-01	138-6051-01	Plate - Baffle	1	
127	R139-6338		Spindle Housing Assy	3	
128	R114-8195	114-8195, R & R ONLY	Bolt- Ribbed Neck	8	
129	R137-2546-01	137-2546-01	Castor Fork	2	
130	R93-7818	93-7818	Decal - Blade Torque	1	

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131	R32128-23	32128-23, 3218-23, 99-5107	Nut - Lock Hex Flanged 1/2-13	2	
132	R325-12	01-150-0320, 01-150-0880, 01-178-0824, 20-93-AD, 325-12	Bolt - Hx HD	2	
133	R3231-27	3231-1, 3231-27	Bolt - Carriage 3/8-16 x 7/8	12	
134	R5-0652	5-0652	Spacer	2	

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