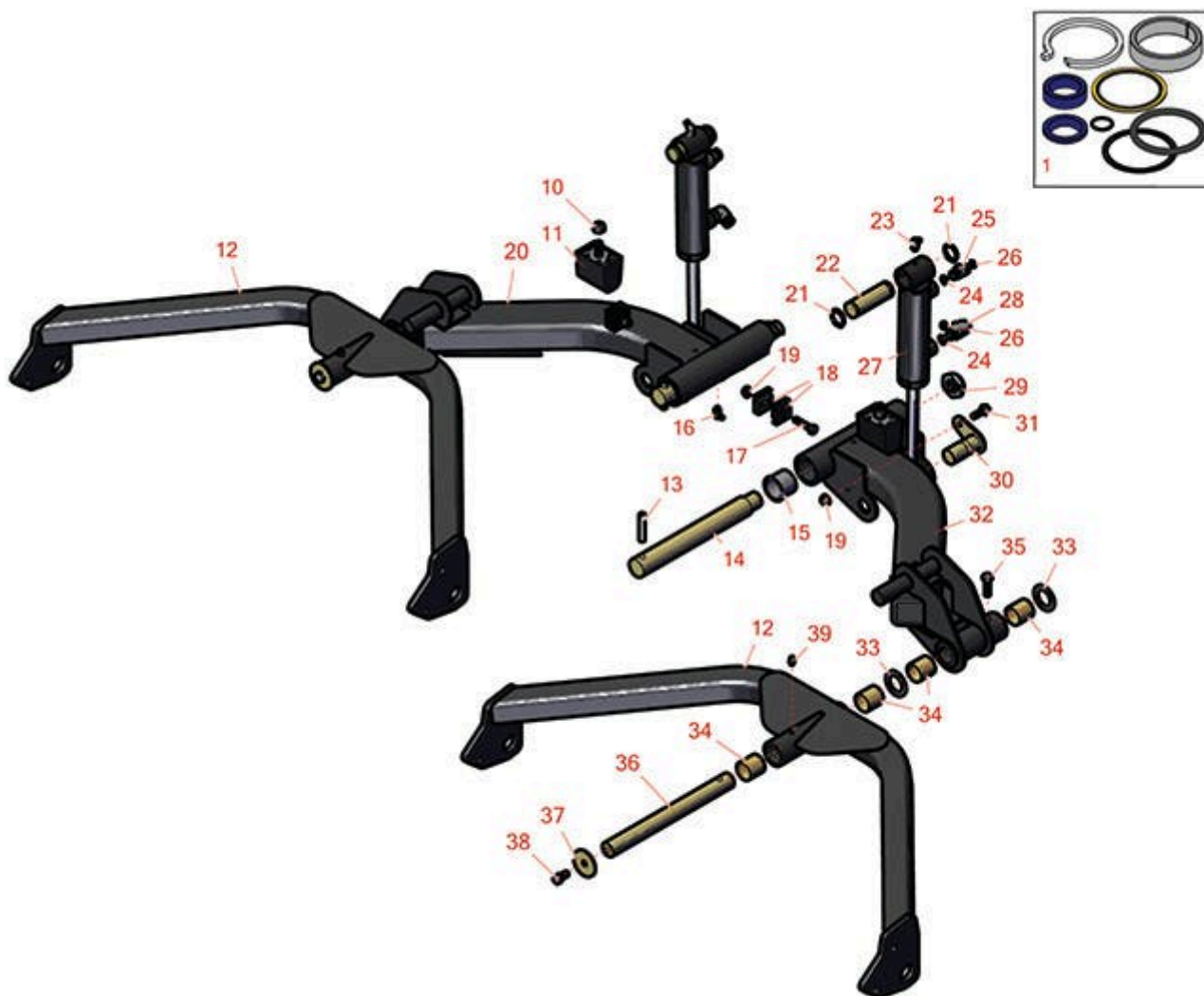




Replaces Toro Groundsmaster 4500-D Parts

Traction Unit with Yanmar Engine - Model 30881A
Rear Lift Arm



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Replaces Toro Groundsmaster 4500-D Parts

Traction Unit with Yanmar Engine - Model 30881A
Rear Lift Arm



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Overhaul kit

1	R107-1977	107-1977, 131-7755	Seal Kit	1	
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Tech Note: Fits R107-1978 Cylinder:

Other Parts Available

10	R33025-00	32025-00, 33025-00	Locknut - 10mm x 1.5 Jam	2	
11	R87-3470	87-3470	Bumper - Rubber	2	
12	R115-3453	104-5656, 115-3453	Carrier Frame Assy	2	
13	R32121-110	32121-110	Roll Pin - Slotted	2	
14	R95-7158	95-7158	Pin - Pivot	2	
15	R104-0015	104-0015, 104-8339	Bushing - Flanged	4	
16	R302-60	302-60	Zerk - Grease 90 Deg.	2	
17	R115-1794	115-1794	Bolt - Hx HD Fl 5/16-18 x 1 1/2	2	
18	R56-7973	56-7973	Clamp - Tube	4	
19	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	2	
20	R105-9203	105-9203	No. 3 Lift Arm Assy	1	
21	R458039	32151-36	Ring - Retaining	4	
22	R92-7548	92-7548	Pin - Cylinder	2	
23	R700414	302-11, 302-19, 302-4, 32-8170	Zerk - Grease 1/4-28 45 Deg	2	

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Replaces Toro Groundsmaster 4500-D Parts

*Traction Unit with Yanmar Engine - Model 30881A
Rear Lift Arm*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
24	R237-42	237-42, 31-4160	O-Ring	4	
25	R340-2	340-2, 60-1920	Hydraulic Fitting - Striaight	2	
26	R237-22	107-8844, 237-22, 237-78	O-Ring	4	
27	R107-1978	104-5526, 107-1978	Cylinder - Lift	2	
28	R340-77	340-100, 340-77, 95-7889	Hydraulic Fitting	2	
29	R3296-49	3296-49	Locknut - 1 in 14	2	
30	R104-5525	104-5525, 131-4201, 131-4201`	Cylinder Pin Assy	2	
31	R3234-29	3234-17, 3234-29	Bolt - 5/16-18x1 Serr Hex	2	
32	R105-9202	105-9202	No. 2 Lift Arm Assy	1	
33	R3-6781	3-6781	Washer - Thrust - Castor Wheel	4	
34	R108-4000	108-4000	Bushing	8	
35	R400264	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	2	
36	R105-9827	105-9827	Shaft	2	

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Replaces Toro Groundsmaster 4500-D Parts



*Traction Unit with Yanmar Engine - Model 30881A
Rear Lift Arm*

Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
37	R63-7400	63-7400	Washer - Rebound	2	
38	R400258	01-150-0800, 01-178-0600, 01-178-0606, 20-45-AD, 31-0200, 31-9910, 3224-1, 323-4	Bolt - Hex HD 3/8-16 x 3/4	2	
39	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	

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